COMPARISON STANDARD OF MANGOES

CODEX STANDARD FOR MANGOES (CODEX STAN 184-1993)	ASEAN STANDARD FOR MONGOES	UNECE standard FFV-45 concerning the marketing and commercial quality control of mangoes
1. DEFINITION OF PRODUCE	1. DEFINITION OF PRODUCE	I. Definition of produce
This Standard applies to commercial varieties of	This Standard applies to commercial varieties of	This standard applies to mangoes of varieties
mangoes grown from Mangifera indica L., of the	mangoes grown from Mangifera indica L., of the	(cultivars) grown from Mangifera indica L. to be
Anacardiaceae family, to be supplied fresh to the	Anacardiaceae family, to be supplied fresh to the	supplied fresh to the consumer, mangoes for
consumer, after preparation and packaging.	consumer, after preparation and packaging.	industrial processing being excluded.
Mangoes for industrial processing are excluded.	Mangoes for industrial processing are excluded.	
2. PROVISIONS CONCERNING QUALITY	2. PROVISIONS CONCERNING QUALITY	II. Provisions concerning quality
		The purpose of the standard is to define the quality
		requirements for mangoes at the export-control
		stage after preparation and packaging.
		However, if applied at stages following export,
		products may show in relation to the requirements
		of the standard:
		a slight lack of freshness and turgidity
		for products graded in classes other than the
		"Extra" Class, a slight deterioration due to their
		development and their tendency to perish.
		The holder/seller of products may not display such

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(00221011111011000)		control of mangoes
		products or offer them for sale, or deliver or market
		them in any manner other than in conformity with
		this standard. The holder/seller shall be
		responsible for observing such conformity.
		A Minimum requirements
		In all classes, subject to the special provisions for
2.1 MINIMUM REQUIREMENTS		each class and the tolerances allowed, the
In all classes, subject to the special provisions for	2.1 MINIMUM REQUIREMENTS	mangoes must be:
each class and the tolerances allowed, the	In all classes, subject to the special provisions for	• intact
mangoes must be:	each class and the tolerances allowed, the	
	mangoes must be:	
- whole;	<mark>- whole;</mark>	
- firm;	<mark>- firm;</mark>	sound; produce affected by rotting or
- sound, produce affected by rotting or	- sound, produce affected by rotting or	deterioration such as to make it unfit for
deterioration such as to make it unfit for	deterioration such as to make it unfit for	consumption is excluded
consumption is excluded;	consumption is excluded;	clean, practically free of any visible foreign
- clean, practically free of any visible foreign	-clean, practically free of any visible foreign	matter
matter;	matter;	fresh in appearance
- fresh in appearance;	- fresh in appearance;	 practically free from pests
- practically free of damage caused by pests;	- practically free of damage caused by pests;	free from damage caused by pests affecting the flesh

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- free of abnormal external moisture, excluding		free of abnormal external moisture	
condensation following removal from cold	- free of abnormal external moisture, excluding		
storage;	condensation following removal from cold		
- free of any foreign smell and/or taste;	storage;	free of any foreign smell and/or taste.	
- free of damage caused by low temperatures;	- free of any foreign smell and/or taste;	• free from damage caused by low temperature	
- free of marked bruising;		free from marked bruising	
- free of black necrotic stains or trails;	- free of marked bruising	•free from black stains or trails which extend under	
		the skin	
- sufficiently developed and display satisfactory			
ripeness.	- sufficiently developed and display satisfactory		
When a peduncle is present, it shall be no longer	ripeness.		
than 1.0 cm.	When a peduncle is present, it shall be no longer		
	than 1.0 cm.		
2.1.1 The development and condition of the	2.1.1 The development and condition of the	The development and condition of the mangoes	
mangoes must be such as to enable them:	mangoes must be such as to enable them:	must be such as to enable them:	
- to ensure a continuation of the maturation	- to ensure a continuation of the maturation	to withstand transportion and handling	
process until they reach the appropriate degree	process until they reach the appropriate degree	• to arrive in satisfactory condition at the place of	
of maturity corresponding to the varietal	of maturity corresponding to the varietal	destination.	
characteristics;	characteristics;	B. Maturity requirements	

CODEY STANDARD FOR MANICOES		UNECE standard FFV-45
CODEX STANDARD FOR MANGOES (CODEX STAN 184-1993)	ASEAN STANDARD FOR MONGOES	concerning the marketing and commercial quality
(CODEX STAIN 104-1993)		control of mangoes
- to withstand transport and handling; and	- to withstand transport and handling; and	The development and the state of maturity of the
- to arrive in satisfactory condition at the place of	- to arrive in satisfactory condition at the place of	mangoes must be such as to enable them to
destination.	destination.	continue the ripening process and to reach a
In relation to the evolution of maturing, the colour	In relation to the evolution of maturing, the colour	satisfactory degree of ripeness.
may vary according to variety.	may vary according to variety.	In relation to the evolution of maturing, the colour
		and firmness may vary according to variety.
2.2 CLASSIFICATION	2.2 CLASSIFICATION	C. Classification
Mangoes are classified in three classes defined	Mangoes are classified in three classes defined	Mangoes are classified in three classes, as
below:	below:	defined below:
2.2.1 "Extra" Class	2.2.1 "Extra" Class	(i) "Extra" Class
Mangoes in this class must be of superior quality.	Mangoes in this class must be of superior quality.	Mangoes in this class must be of superior quality.
They must be characteristic of the variety.	They must be characteristic of the variety. They	They must be characteristic of the variety.
They must be free of defects, with the exception	must be free of defects, with the exception of	They must be free from defects, with the exception
of very slight superficial defects, provided these	very slight superficial defects, provided these do	of very slight superficial defects, provided these
do not affect the general appearance of the	not affect the general appearance of the	do not affect the general appearance of the
produce, the quality, the keeping quality and	produce, the quality, the keeping quality and	produce, the quality, the keeping quality and
presentation in the package.	presentation in the package.	presentation in the package.
2.2.2 Class I	2.2.2 Class I	(ii) Class I
Mangoes in this class must be of good quality.	Mangoes in this class must be of good quality.	Mangoes in this class must be of good quality.
They must be characteristic of the variety.	They must be characteristic of the variety. The	They must be characteristic of the variety.

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The following slight defects, however, may be allowed, provided these do not affect the general appearance of the produce, the quality, the keeping quality and presentation in the package:

- slight defects in shape;
- slight skin defects due to rubbing or sunburn, suberized stains due to resin exudation (elongated trails included) and healed bruises not exceeding 3, 4, 5 cm² for size groups A, B, C respectively.

following slight defects, however, may be allowed, provided these do not affect the general appearance of the produce, the quality, the keeping quality and presentation in the package:

- slight defects in shape;
- slight skin defects due to rubbing or sunburn, suberized stains due to resin exudation (elongated trails included) and healed bruises not exceeding 2 cm² for size groups A and B, 3 cm² for size group C, 4 cm² for size group D, and 5 cm² for size group E.

The following slight defects, however, may be allowed, provided these do not affect the general appearance of the produce, the quality, the keeping quality and presentation in the package:

- a slight defect in shape
- slight skin defects due to rubbing or sunburn, suberized stains due to resin exudation (elongated trails included) and healed bruises not exceeding 3, 4, 5, 6 cm² for size groups A, B, C, D respectively
- scattered rusty, black or white lenticels
- a yellowing of green varieties due to exposure to direct sunlight, not exceeding 40% of the surface of the fruit, excluding necrotic stains.

2.2.3 Class II

This class includes mangoes which do not qualify for inclusion in the higher classes, but satisfy the minimum requirements specified in Section 2.1 above. The following defects, however, may be

2.2.3 Class II

This class includes mangoes which do not qualify for inclusion in the higher classes, but satisfy the minimum requirements specified in Section 2.1 above. The following defects, however, may be

iii) Class II

This class includes mangoes that do not qualify for inclusion in the higher classes but satisfy the minimum requirements specified above.

The following defects may be allowed, provided

CODEX STANDARD FOR MANGOES (CODEX STAN 184-1993)

allowed, provided the mangoes retain their essential characteristics as regards the quality, the keeping quality and presentation:

- defects in shape;
- skin defects due to rubbing or sunburn, suberized stains due to resin exudation (elongated trails included) and healed bruises not exceeding 5, 6, 7 cm² for size groups A, B, C respectively.

In Classes I and II, scattered suberized rusty lenticels, as well as yellowing of green varieties due to exposure to direct sunlight, not exceeding 40% of the surface and not showing any signs of necrosis are allowed.

3. PROVISIONS CONCERNING SIZING

Size is determined by the weight of the fruit, in accordance with the following table:

Size Code	Weight (in grams)
А	200 - 350
В	351 - 550

ASEAN STANDARD FOR MONGOES

allowed, provided the mangoes retain their essential characteristics as regards the quality, the keeping quality and presentation:

- defects in shape;
- skin defects due to rubbing or sunburn, suberized stains due to resin exudation (elongated trails included) and healed bruises not exceeding 4 cm² for size groups A and B, 5 cm² for size group C, 6 cm² for size group D, and 7 cm² for size group E.

In Classes I and II, scattered suberized rusty lenticels, as well as yellowing of green varieties due to exposure to direct sunlight, not exceeding 40% of the surface and not showing any signs of necrosis are allowed.

3. PROVISIONS CONCERNING SIZING

Size is determined by the weight of the fruit, in accordance with the following table:

Size Code	Weight (in grams)
А	<150
В	151-250

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the mangoes retain their essential characteristics as regards the quality, the keeping quality and presentation:

- defects in shape
- skin defects due to rubbing or sunburn, suberized stains due to resin exudation (elongated trails included) and healed bruises not exceeding 5, 6, 7, 8 cm2 for size groups A, B, C, D respectively
- scattered rusty, black or white lenticels
- a yellowing of green varieties due to exposure to direct sunlight, not exceeding 40% of the surface of the fruit, excluding necrotic stains.

III. Provisions concerning sizing

Size is determined by the weight of the fruit or by count.

The minimum weight of mangoes shall be 150 g.

To ensure uniformity in size, the following provisions must be respected:

	RD FOR MANGOES AN 184-1993)	ASEAN STANDARD FOR MONGOES		UNECE standard FFV-45 concerning the marketing and commercial qualit		g and commercial quality	
С	551 - 800	С	251-350				
The maximum permiss	sible difference between	D	351-450				
fruit in the same packag	ge belonging to one of the	Е	>450		Size code	Weight in grams	Maximum permissible
above mentioned size	groups shall be 75, 100	The maximum permis	sible difference betwee	n			difference between fruit
and 125 g respectively	. The minimum weight of	fruit in the same packa	ge belonging to one of th	е		450 050	within the package in grams
mangoes must not be le	ess than <mark>200 g</mark> .	above mentioned size	groups shall be <mark>50 g for a</mark>	all	А	150 - 350	75
			· .	_	В	351 - 550	100
		classes except E which 100 g. The minimum weight of mangoes must not be less than 100 g.		''	С	551 - 800	125
		weight of mangoes mus	st not be less than 100 g.		О	above 801	150
					For mango	es sized by coun	t, the difference in size in the
					package sł	nould be consiste	ent with the above table.
					Footnote		
				,	¹ Australia at	t present determine	es size of mangoes on the basis
				(of diameter	and has placed i	ts reservation on this point ad
				,	referendum.		
4. PROVISIONS CONC	ERNING TOLERANCES	4. PROVISIONS CONCERNING TOLERANCES			IV. Provisions concerning tolerances		
Tolerances in respect of	f quality and size shall be	Tolerances in respect of quality and size shall be		е	At all mark	eting stages, tole	erances in respect of quality
allowed in each pac	ckage for produce not	allowed in each package for produce not		ot a	and size shall be allowed in each lot for produce not		
satisfying the requireme	nts of the class indicated.	satisfying the requirements of the class indicated.		d.	satisfying the requirements of the class indicated.		
4.1 QUALITY TOLERAN	NCES	4.1 QUALITY TOLERA	NCES		A. Quality tolerances		

CODEX STANDARD FOR MANGOES (CODEX STAN 184-1993)	ASEAN STANDARD FOR MONGOES	UNECE standard FFV-45 concerning the marketing and commercial quality control of mangoes	
4.1.1 "Extra" Class	4.1.1 "Extra" Class	(i) "Extra Class"	
Five percent by number or weight of mangoes	Five percent by number or weight of mangoes	A total tolerance of 5 per cent, by number or	
not satisfying the requirements of the class, but	not satisfying the requirements of the class, but	weight, of mangoes not satisfying the requirements	
meeting those of Class I or, exceptionally,	meeting those of Class I or, exceptionally,	of the class but meeting those of Class I is	
coming within the tolerances of that class.	coming within the tolerances of that class.	allowed. Within this tolerance not more than 0.5	
		per cent in total may consist of produce satisfying	
		the requirements of Class II quality.	
4.1.2 Class I	4.1.2 Class I	(ii) Class I	
Ten percent by number or weight of mangoes not	Ten percent by number or weight of mangoes not	A total tolerance of 10 per cent, by number or weight,	
satisfying the requirements of the class, but	satisfying the requirements of the class, but	of mangoes not satisfying the requirements of the	
meeting those of Class II or, exceptionally,	meeting those of Class II or, exceptionally,	class but meeting those of Class II is allowed. Within	
coming within the tolerances of that class.	coming within the tolerances of that class.	this tolerance not more than 1 per cent in total m	
		consist of produce satisfying neither the requirements	
		of Class II quality nor the minimum requirements, or of	
		produce affected by decay.	
4.1.3 Class II	4.1.3 Class II	(iii) Class II	
Ten percent by number or weight of mangoes	Ten percent by number or weight of mangoes	A total tolerance of 10 per cent, by number or weight, of	
satisfying neither the requirements of the class nor the	satisfying neither the requirements of the class nor the	mangoes satisfying neither the requirements of the class	
minimum requirements, with the exception of produce	minimum requirements, with the exception of produce	nor the minimum requirements is allowed. Within this	
affected by rotting, marked bruising or any other	affected by rotting, marked bruising or any other	tolerance not more than 2 per cent in total may consist of	

CODEX STANDARD FOR MANGOES (CODEX STAN 184-1993)	ASEAN STANDARD FOR MONGOES	UNECE standard FFV-45 concerning the marketing and commercial qualit		
deterioration rendering it unfit for consumption.	deterioration rendering it unfit for consumption.	produce affected by decay.		
4.2 SIZE TOLERANCES	4.2 SIZE TOLERANCES	B. Size tolerances		
For all classes, 10% by number or weight of	For all classes, 10% by number or weight of	For all classes: a total tolerance of 10 per cent, by		
mangoes in each package are permitted to be	mangoes in each package are permitted to be	number or weight, of mangoes not satisfying the		
outside (above or below) the group size range by	outside (above or below) the group size range as	requirements as regards sizing is allowed.		
50% of the maximum permissible difference for	follows:			
the group. In the smallest size range, mangoes				
must not be less than 180 g and for those in the				
largest size range a maximum of 925 g applies,				
as follows:				
Size Code Code Normal Permissible Size Range (< 10% of fruit/package exceeding the normal size range) Max. permissible Size Range difference between fruit in each package	Range exceeding difference the normal size range)			
A 200 – 350 180 – 425 112.5	A <150 <100 50			
B 351 – 550 251 – 650 150	B 151-250 101-300 50			
C 551 – 800 426 – 925 187.5	C 251-350 171-425			
	D 351-450 276-525 75			

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	E >450 >600 150		
5. PROVISIONS CONCERNING	5. PROVISIONS CONCERNING	V. Provisions concerning presentation	
PRESENTATION	PRESENTATION		
5.1 UNIFORMITY	5.1 UNIFORMITY	A. Uniformity	
The contents of each package must be uniform	The contents of each package must be uniform	The contents of each package must be uniform	
and contain only mangoes of the same origin,	and contain only mangoes of the same origin,	and contain only mangoes of the same origin,	
variety, quality and size.	variety, quality and size.	variety, quality and size.	
The visible part of the contents of the package	The visible part of the contents of the package	The visible part of the contents of the package	
must be representative of the entire contents.	must be representative of the entire contents.	must be representative of the entire contents.	
5.2 PACKAGING	5.2 PACKAGING	B. Packaging	
Mangoes must be packed in such a way as to	Mangoes must be packed in such a way as to	Mangoes must be packed in such a way as to	
protect the produce properly. The materials used	protect the produce properly. The materials used	protect the produce properly.	
inside the package must be new ¹ , clean, and of a	inside the package must be clean, and of a	The materials used inside the package must be	
quality such as to avoid causing any external or	quality such as to avoid causing any external or	clean and of a quality such as to avoid causing	
internal damage to the produce. The use of	internal damage to the produce. The use of	any external or internal damage to the produce.	
materials, particularly of paper or stamps bearing	materials, particularly of paper or stamps bearing	The use of materials, particularly of paper or	
trade specifications is allowed, provided the	trade specifications is allowed, provided the	stamps bearing trade specifications, is allowed,	
printing or labelling has been done with non-toxic	printing or labeling has been done with non-toxic	provided the printing or labelling has been done	

CODEX STANDARD FOR MANGOES (CODEX STAN 184-1993)	ASEAN STANDARD FOR MONGOES	UNECE standard FFV-45 concerning the marketing and commercial quality control of mangoes		
ink or glue.	ink or glue.	with non-toxic ink or glue.		
Mangoes shall be packed in each container in	Mangoes shall be packed in each container in	Stickers individually affixed to the produce shall be		
compliance with the Recommended International	compliance with the Recommended International	such that, when removed, they neither leave		
Code of Practice for Packaging and Transport of	Code of Practice for Packaging and Transport of	visible traces of glue nor lead to skin defects.		
Fresh Fruits and Vegetables (CAC/RCP 44-1995).	Fresh Fruits and Vegetables (CAC/RCP 44-1995).	Packages must be free of all foreign matter.		
5.2.1 Description of Containers	5.2.1 Description of Containers			
The containers shall meet the quality, hygiene,	The containers shall meet the quality, hygiene,			
ventilation and resistance characteristics to	ventilation and resistance characteristics to			
ensure suitable handling, shipping and	ensure suitable handling, shipping and			
preserving of the mangoes. Packages (or lot for	preserving of the mangoes. Packages (or lot for			
produce presented in bulk) must be free of all	produce presented in bulk) must be free of all			
foreign material and smell.	foreign material and smell.			
6. MARKING OR LABELLING	6. MARKING OR LABELLING	VI. Provisions concerning marking		
6.1 CONSUMER PACKAGES	6.1 CONSUMER PACKAGES	Each package ² must bear the following particulars,		
In addition to the requirements of the Codex	In addition to the requirements of the Codex	in letters grouped on the same side, legibly and		
General Standard for the Labelling of	General Standard for the Labelling of	indelibly marked, and visible from the outside.		
Prepackaged Foods (CODEX STAN 1-1985), the	Prepackaged Foods (CODEX STAN 1-1985, Rev.	A. Identification		
following specific provisions apply:	2-1999); the following specific provisions apply:	Packer and/or dispatcher/shipper:		
6.1.1 Nature of Produce	6.1.1 Nature of Produce	Name and physical address (e.g.		
If the produce is not visible from the outside, each	If the produce is not visible from the outside, each	street/city/region/postal code and, if different from		

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package shall be labelled as to the name of the produce and may be labelled as to name of the variety.

6.2 NON-RETAIL CONTAINERS

Each package must bear the following particulars, in letters grouped on the same side, legibly and indelibly marked, and visible from the outside, or in the documents accompanying the shipment. For produce transported in bulk these particulars must appear on a document accompanying the goods.

6.2.1 Identification

Name and address of exporter, packer and/or dispatcher. Identification code (optional)².

6.2.2 Nature of Produce

Name of the produce if the contents are not visible from the outside. Name of the variety or commercial type (optional).

6.2.3 Origin of Produce

Country of origin and, optionally, district where grown or national, regional or local place name.

package shall be labeled as to the name of the produce and may be labeled as to name of the variety.

6.2 NON-RETAIL CONTAINERS

Each package must bear the following particulars, in letters grouped on the same side, legibly and indelibly marked, and visible from the outside, or in the documents accompanying the shipment. For produce transported in bulk these particulars must appear on a document accompanying the goods.

6.2.1 Identification

Name and address of exporter, packer and/or dispatcher. Identification code (optional)².

6.2.2 Nature of Produce

Name of the produce if the contents are not visible from the outside. Name of the variety or commercial type (optional).

6.2.3 Origin of Produce

Country of origin and, optionally, district where grown or national, regional or local place name.

the country of origin, the country) or a code mark officially recognized by the national authority³.

B. Nature of the produce

- "Mangoes" if the contents are not visible from the outside
- Name of the variety.

C. Origin of the produce

 Country of origin⁴ and, optionally, district where grown, or national, regional or local place name.

D. Commercial specifications

- Class
- Size expressed as minimum and maximum weight
- Size code (optional)
- Number of fruit.

E. Official control mark (optional)

Footnote

² These marking provisions do not apply to sales packages presented in packages.

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6.2.4 Commercial Identification	6.2.4 Commercial Identification	³ The national legislation of a number of countries requires
- Class;	- Class;	the explicit declaration of the name and address.
- Size (size code or weight range in grams);	- Size (size code or weight range in grams);	However, in the case where a code mark is used, the
- Number of units (optional);	- Number of units (optional);	reference "packer and/or dispatcher (or equivalent
- Net weight (optional).	- Net weight (optional).	abbreviations)" has to be indicated in close connection
6.2.5 Official Inspection Mark (optional)	6.2.5 Official Inspection Mark (optional)	with the code mark, and the code mark should be
		preceded by the ISO 3166 (alpha) country/area code of
		the recognizing country, if not the country of origin. ⁴ The full or a commonly used name should be indicated.
7. CONTAMINANTS	7. CONTAMINANTS	The full of a commonly used name should be indicated.
7.1 The produce covered by this Standard shall	7.1 HEAVY METALS	
	Mangoes shall comply with those maximum	
comply with the maximum levels of the Codex	levels for heavy metals established by the Codex	
General Standard for Contaminants and Toxins in		
Food and Feed (CODEX STAN 193-1995).	Alimentarius and/or by authority for the	
7.2 The produce covered by this Standard shall	commodity	
comply with the maximum residue limits for	7.2 PESTICIDE RESIDUES	
pesticides established by the Codex Alimentarius	Mangoes shall comply with those maximum residue	
Commission.	limits established by the Codex Alimentarius	
	Commission and/or by authority for this commodity.	
8. HYGIENE	8. HYGIENE	
8.1 It is recommended that the produce covered	8.1 It is recommended that the produce covered	

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by the provisions of this Standard be prepared	by the provisions of this Standard be prepared	
and handled in accordance with the appropriate	and handled in accordance with the appropriate	
sections of the Recommended International Code	sections of the Recommended International Code	
of Practice -General Principles of Food Hygiene	of Practice -General Principles of Food Hygiene	
(CAC/RCP 1-1969), Code of Hygienic Practice for	(CAC/RCP 1-1969, Rev. 3-1997), and other	
Fresh Fruits and Vegetables (CAC/RCP 53-2003),	relevant Codex texts such as Codes of Hygienic	
and other relevant Codex texts such as Codes of	Practice and Codes of Practice.	
Hygienic Practice and Codes of Practice.		
8.2 The produce should comply with any	8.2 The produce should comply with any	
microbiological criteria established in accordance	microbiological criteria established in	
with the Principles for the Establishment and	accordance with the Principles for the	
Application of Microbiological Criteria for Foods	Establishment and Application of Microbiological	
(CAC/GL 21-1997).	Criteria for Foods (CAC/GL 21-1997).	
	9. METHOD OF ANALYSIS AND SAMPLING	
	Analytical and sampling methods to be sued for	
	ascertaining conformance to the requirement of	
	this specification shall be in accordance with	
	relevant text in Codex Method of Analysis and	
	Sampling, Volume 13.	