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RESTRUCTURING OF RID/ADR

Chapter 4.3

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CHAPTER 4.3

USE OF TANK-VEHICLES (FIXED TANKS), VEHICLES WITH FIXED TANKS (TANK VEHICULES), DEMOUNTABLE TANKS AND TANK SWAP BODIES AND TANK-CONTAINERS WITH SHELLS MADE OF METALLIC MATERIALS, AND BATTERY-VEHICLES AND MULTIPLE-ELEMENT GAS CONTAINERS (MEGCS)

Note: For use of portable tanks see Chapter 4.2, for fiber-reinforced plastics tanks see Chapter 4.4, for vacuum operated waste tanks see Chapter 4.5.

4.3.1 General provisions for application Scope

- 4.3.1.1 Requirements Provisions which take up the whole width of the page apply both to tank-vehicles (fixed tanks), fixed tanks (tank-vehicles), demountable tanks and battery-vehicles, and to tank-containers, tank swap bodies and MEGCs. Requirements Provisions contained in a single column apply only to:
- tank vehicles (fixed tanks) fixed tanks (tank-vehicles), demountable tanks and battery-vehicles (left-hand column);
- tank-containers, tank swap bodies and MEGCs (right-hand column).
- 4.3.1.2 These requirements provisions apply to

tank vehicles (fixed tanks) fixed tanks (tank-vehicles), demountable tanks and battery-vehicles

tank-containers, tank swap bodies and MEGCs

used for the carriage of gaseous, liquid, powdery or granular substances.

- 4.3.1.3 Section 4.3.2 lists the requirements provisions applicable to tank vehicles (fixed tanks) fixed tanks (tank-vehicles), vehicles with demountable tanks, tank-containers and tank swap bodies, intended for the carriage of substances of all classes battery-vehicles and MEGCs for gases of Class 2. Sections 4.3.3 and 4.3.4 contain special requirements provisions adding to or amending the requirements provisions of section 4.3.2.
- 4.3.1.4 For requirements concerning the construction, equipment, prototype approval, tests and marking, see Chapter 6.8.
- 4.3.1.5 For transitional measures for use see section

1.6.3

4.3.2 Requirements Provisions applicable to all classes

4.3.2.1 *Use*

- 4.3.2.1.1 A substance [or article] of ADR may be carried in tank-vehicles (fixed tanks) fixed tanks (tank-vehicles), vehicles with-demountable tanks and battery-vehicles or tank-containers, tank swap bodies and MEGCs only when provision is made for a tank code according to 4.3.3.1.1 and 4.3.4.1.1 in column [12] of Table A of Chapter 3.2.
- 4.3.2.1.2 The required type of tank made of metallic materials, battery-vehicle and MEGC is given in code form in column [12] of Table A of Chapter 3.2. The identification codes appearing there are made up

of letters or numbers in a given order. The explanations for reading the four parts of the code are given in 4.3.3.1.1 (when the substance to be carried belongs to Class 2) and in 4.3.4.1.1 (when the substance to be carried belongs to Classes 3 to 9) ¹.

- 4.3.2.1.3 The required type of tank made of metallic materials, of battery wagon/battery vehicle and of MEGC which is given in coded form in column [12] of table A of Chapter 3.2, according to 4.3.2.1.2 corresponds to the least stringent construction requirements which are acceptable for the dangerous substance in question. It is possible to use tanks corresponding to codes prescribing a higher minimum calculation pressure, arrangements or more stringent requirements for bottom filling or bottom-discharge openings or for safety valves/devices (see 4.3.3.1.1 for Class 2 and 4.3.4.1.1 for Classes 3 to 9).
- 4.3.2.1.4 For certain substances, metal tanks, battery-vehicles or MEGCs are subject to additional requirements provisions which are included as special provisions in column [13] of Table A of Chapter 3.2.
- 4.3.2.1.5 Tanks, battery-vehicles and MEGCs shall not be loaded with any dangerous substances other than those for whose the carriage of which they have been approved according to 6.8.3.2.1 6.8.2.3.1 and which, in contact with the materials of the shell, gaskets, equipment and protective linings, are not liable to react dangerously with them (see "dangerous reaction" in 1.2.1), to form dangerous products or appreciably to weaken the material. Foodstuffs shall not be carried in these tanks unless the necessary steps have been taken to prevent any harm to public health. It may be necessary to consult the manufacturer of the substance and the competent authority for guidance on the compatibility of the substance with the materials of the tank, battery-vehicle or MEGC.
- 4.3.2.1.6 Foodstuffs shall not be carried in tanks used for dangerous substances unless the necessary steps have been taken to prevent any harm to public health.

4.3.2.2 Rates Degree of filling

- 4.3.2.2.1 The following degrees of filling shall not be exceeded in tanks intended for the carriage of liquids at ambient temperatures:
 - (a) for flammable substances without additional risks (e.g. toxicity or corrosivity), in tanks with a venting system or with safety valves (even where preceded by a bursting disc):

degree of filling =
$$\frac{100}{1 + (50 - t_F)}$$
 % of capacity

(b) for toxic or corrosive substances (whether inflammable or not) in tanks with a venting system or with safety valves (even where preceded by a bursting disc):

degree of filling =
$$\frac{98}{1 + a (50 - t_F)}$$
 % of capacity

An exception is made for tanks intended for the carriage of substances of Class 5.2 or 7 (see 4.3.4.1.4).

(c) for flammable substances and for harmful or slightly corrosive substances (whether flammable or not) in hermetically closed tanks without a safety device:

degree of filling =
$$\frac{97}{1 + a (50 - t_F)}$$
 % of capacity

(d) for highly toxic, toxic, highly corrosive or corrosive substances (whether inflammable or not) in hermetically closed tanks without safety a device:

degree of filling =
$$\frac{95}{1 + a (50 - t_F)}$$
 % of capacity

4.3.2.2.2 In these formulae, " is the mean coefficient of cubical expansion of the liquid between 15 °C and 50 °C, i.e. for a maximum variation in temperature of 35 °C.

" is calculated by the formula:

$$a = \frac{d_{15} - d_{50}}{35 \times d_{50}}$$

where d_{15} and d_{50} are the relative densities of the liquid at 15 °C and 50 °C respectively. $t_{\rm F}$ is the mean temperature of the liquid during filling.

- 4.3.2.2.3 The provisions of 4.3.2.2.1 (a) to (d) above shall not apply to tanks whose contents are, by means of a heating device, maintained at a temperature above 50 °C during carriage. In this case the degree of filling at the outset shall be such, and the temperature so regulated, that the tank is not full to more than 95% of its capacity and that the filling temperature is not exceeded, at any time during carriage.
- 4.3.2.2.4 Where shells intended for the carriage of liquids ² are not divided by partitions or surge plates into sections of not more than 7 500 litres capacity, they shall be filled to not less than 80% or not more than 20% of their capacity.

4.3.2.3 Service Operation

4.3.2.3.1 The thickness of the walls of the shell shall not, throughout its use, fall below the minimum figure prescribed in

6.8.2.1.17 and 6.8.2.1.18 6.8.2.1.17 to 6.8.1.20

During carriage tank-containers/MEGCs shall be loaded on the carrying vehicle in such a way as to be adequately protected by the fittings of the carrying vehicle or of the tank-container/MEGC itself against lateral and longitudinal impact and against overturning ³. If the

Under this provision, substances whose kinematic viscosity at 20 °C is below 2680 mm²/s shall be deemed to be liquids.

³ Examples of protection of shells:

tanks, including the service equipment, are so constructed as to withstand impact or overturning they need not be protected in this way.

- 4.3.2.3.3 During loading filling and unloading discharge of tanks, battery-vehicles and MEGCs, appropriate measures shall be taken to prevent the release of dangerous quantities of gases and vapours. Tanks, battery-vehicles and MEGCs shall be closed so that the contents cannot spill out uncontrolled. The openings of bottom-discharge tanks shall be closed by means of screw-threaded plugs, blank flanges or other equally effective devices. The leakproofness of the closures of the tanks, and of the battery-vehicles and MEGCs shall be checked by the filler after the tank is filled. This applies in particular to the upper part of the dip tube.
- 4.3.2.3.4 Where several closure systems are fitted in $\frac{1}{2}$ series, that nearest to the substance being carried shall be closed first.
- 4.3.2.3.5 No dangerous residue of the filling substance shall adhere to the outside of the shell tank during carriage.
- 4.3.2.3.6 Substances which may react dangerously with each other shall not be carried in adjoining compartments of tanks.

Substances which may react dangerously with each other may be carried in adjoining compartments of tanks, when these compartments are separated by a partition with a wall thickness equal to or greater than that of the tank itself. They may also be carried separated by an empty space or an empty compartment between loaded compartments.

4.3.2.4 Empty tanks, battery-vehicles and MEGCs, uncleaned

Note: For empty tanks, battery-vehicles and MEGCs, uncleaned, special provisions TU1, TU2, TU4 and TU16 may apply.

- 4.3.2.4.1 No dangerous residue of the filling substance shall adhere to the outside of the shells tank during carriage.
- 4.3.2.4.2 To be accepted for carriage, empty tanks, battery-vehicles and MEGCs, uncleaned, shall be closed in the same manner and be leakproof in to the same degree as though if they were full.
- 4.3.2.4.3 Empty tank vehicles (fixed tanks) fixed tanks (tank-vehicles), vehicles with demountable tanks, battery-vehicles, tank-containers, tank swap bodies and MEGCs, uncleaned, may also be carried after the expiry of the periods established [in 6.8.2.4.2 and 6.8.2.4.3] checks for undergoing the inspection.

⁻ protection against lateral impact may, for example, consist of longitudinal bars protecting the shell on both sides at the level of the median line;

⁻ protection overturning may, for example, consist of reinforcing rings or bars fixed transversally in relation to the frame;

⁻ protection against real impact, may, for example, consist of a bumper or frame.

4.3.3 Special requirements provisions applicable to Class 2

4.3.3.1 Coding of tanks and ranking hierarchy of tanks

4.3.3.1.1 *Coding of tanks, battery-vehicles and MEGCs*

The four sections parts of the tank codes (tank codes) given in column [12] of Table A of chapter 3.2 have the following meanings:

Section Part	Description	Code
1	Types of tank, battery-vehicle or MEGC	C = tank,-battery-vehicle or MEGC for compressed gases P = tank, battery-vehicle or MEGC for liquefied gases or gases dissolved under pressure R = tank for refrigerated liquefied gases
2	Calculation pressure	 X = value of the minimum relevant test pressure according to the table in 4.3.3.2.5 or 22 = minimum calculation pressure in bar
3	Openings (see 6.8.2.2 and 6.8.3.2)	B = tank with bottom filling or discharge openings with 3 closures or battery-vehicle or MEGC with apertures openings below the surface of the liquid or for compressed gases C =tank with top filling or discharge openings with
		3 closures with only cleaning apertures openings below the surface of the liquid D = tank with top filling or discharge openings with 3 closures, or battery-vehicle or MEGC with no apertures openings below the surface of the liquid
4	Safety/ pressure relief	N = tank, battery-vehicle or MEGC with safety valve
	devices valves/devices	according to 6.8.3.2.9 or 6.8.3.2.10 which is not hermetically closed
		H = hermetically closed tank, battery-vehicle or MEGC (see 1.2.1)

Note 1: The special requirement provision TU17 indicated in column [13] of Table A of Chapter 3.2 for certain gases means that the gas may only be carried in a battery-vehicle or MEGC.

Note 2: The pressures indicated on the tank itself or on the panel shall be not less than the value of "X" or the minimum calculation pressure.

4.3.3.1.2 *Ranking Hierarchy of tanks*

Tank	Other tank codes permitted for the substances under this code
code	
C*BN	C#BN, C#CN, C#DN, C#BH, C#CH, C#DH
C*BH	C#BH, C#CH, C#DH
C*CN	C#CN, C#DN, C#CH, C#DH
C*CH	C#CH, C#DH
C*DN	C#DN, C#DH
C*DH	C#DH
P*BN	P#BN, P#CN, P#DN, P#BH, P#CH, P#DH
P*BH	P#BH, P#CH, P#DH
P*CN	P#CN, P#DN, P#CH, P#DH
P*CH	P#CH, P#DH
P*DN	P#DN, P#DH
P*DH	P#DH
R*BN	R#BN, R#CN, R#DN
R*CH	R#CN, R#DN
R*DN	R#DN

The figure represented by # shall be equal to or greater than the figure represented by *.

Note: This ranking hierarchy does not take any special provisions into account (see section 4.3.5 and 6.8.4) for each entry.

4.3.3.2 Filling conditions and test pressures

4.3.3.2.1 The values of the test pressure shall be as follows:

- 4.3.3.2.1 The test pressure for tanks intended for the carriage of compressed gases $\frac{\text{of } 1^{\circ}}{\text{c}}$ having a critical temperature below -50 °C shall be at least one and one half times the filling pressure at 15 °C.
- 4.3.3.2.2 The test pressure for tanks intended for the carriage of:
 - compressed gases having a critical temperature of 50° C or above;
 - liquefied gases having a critical temperature below 70 $^{\circ}$ C; and
 - gases dissolved under pressure

shall be such that, when the shell is filled to the maximum mass of the contents per litre of capacity, the pressure reached in the shell by the substance at 55° C for tanks with thermal insulation or 65° C for shells without thermal insulation does not exceed the test pressure.

- 4.3.3.2.3 The test pressure for tanks intended for the carriage of liquefied gases having a critical temperature of 70° C or above will be:
 - a) If the tank is equipped with thermal insulation, at least equal to the vapour pressure, reduced by $\frac{1}{2}$ 0.1 MPa ($\frac{10}{2}$ 1 bar) of the liquid at 60° C, but not less than 1 MPa (10 bar);
 - b) If the tank is not equipped with thermal insulation, at least equal to the vapour pressure, reduced by 0.1 MPa (1 bar), of the liquid at 65° C, but not less than 1 MPa (10 bar).

The maximum permissible mass of contents per litre of capacity is calculated as follows:

Maximum permissible mass of contents per litre of capacity = 0.95 H density of the liquid phase at 50 °C (in kg/l);moreover the vapour phase shall not disappear below 60 °C.

If the shells are not more than 1.5 m in diameter the values of the test pressure and maximum permissible mass of contents per litre of capacity conforming to [marginal 219 (d)]Packing Instruction P200 in 4.1.4.1 shall be applicable.

4.3.3.2.4 The test pressure for tanks intended for the carriage of liquefied refrigerated gases shall be not less than 1.3 times the maximum permitted working pressure indicated on the tank but not less than 300 KPa (3 bar) (gauge pressure); for tanks with vacuum insulation the test pressure shall be not less than 1.3 times the maximum permitted working pressure increased by 100 KPa (1 bar).

4.3.3.2.5 Table of gases and gas mixtures which may be carried in tank vehicles (fixed tanks) fixed tanks (tank-vehicles), battery-vehicles, vehicles with demountable tanks, tank-containers and MEGCs indicating the minimum test pressure for tanks and as far as applicable, maximum permissible mass of contents per litre of capacity

In the case of gases and gas mixtures classified under n.o.s. entries, the values of the test pressure and maximum permissible mass of contents per litre of capacity shall be prescribed by the expert approved by the competent authority.

When shells for compressed and or liquefied gases having a critical temperature of -50° C or above and below 70° C have been subjected to a test pressure lower than shown in the table, and the tanks are fitted with thermal insulation, a lower maximum load may be prescribed by the expert approved by the competent authority, provided that the pressure reached in the tank by the substance at 55° C does not exceed the test pressure stamped on the tank.

UN	Name	Classification	Minimu	m test p	or tanks	Maximum		
No.	(R) = (Refrigerant gas R)	code	With thermal insulation		Without thermal insulation		permissible mass of contents per litre of capacity	
			MPa	bar	MPa	bar	kg	
1001	acetylene, dissolved	4 F	only in battery vehicles and MEGCs composed of receptacles					
1002	air, compressed	1 A	see 4.3.3	.2.1				
1003	air, refrigerated liquid	3 O	see 4.3.3.2.4					
1005	ammonia, anhydrous	2 TC	2.6	26	2.9	29	0.53	
1006	argon, compressed	1 A	see 4.3.3.2.1					

UN	Name	Classification	Minimu	m test p	ressure fo	or tanks	Maximum	
No.	(R) = (Refrigerant gas R)	code		With thermal insulation		hout mal ation	permissible mass of contents per litre of capacity	
			MPa	bar	MPa	bar	kg	
1008	boron trifluoride, compressed	1 TC	22.5 30	225 300	22.5 30	225 300	0.715 0.86	
1009	bromotrifluoromethane (Refrigerant gas R13B1)	2 A	12	120	4.2 12 25	42 120 250	1.50 1.13 1.44 1.60	
1010	1,3-butadiene, inhibited or 1,2-butadiene, inhibited or mixtures of 1,3-butadiene and hydrocarbons, inhibited	2 F	1 1	10 10	1 1	10 10	0.55 0.59 0.50	
1011	butane	2 F	1	10	1	10	0.51	
1012	1-butylene or trans-2nbutylene or cis-2nbutylene or butylenes mixture	2 F	1 1 1 1	10 10 10 10	1 1 1 1	10 10 10 10	0.53 0.54 0.55 0.50	
1013	Carbon dioxide	2 A	19 22.5	190 225	19 25	190 250	0.73 0.78 0.66 0.75	
1014	Carbon dioxide and oxygen mixtures compressed	10	see 4.3.3	.2.1				
1015	Carbon dioxide and nitrous oxide mixture	2 A	see 4.3.3	.2.2 or 4.	.3.3.2.3			
1016	Carbon monoxide, compressed	1 TF	see 4.3.3	.2.1				
1017	Chlorine	2 TC	1.7	17	1.9	19	1.25	
1018	Chlorodifluoromethane (Refrigerant gas R22)	2 A	2.4	24	2.6	26	1.03	
1020	Chloropentafluoroethane (Refrigerant gas R115)	2 A	2	20	2.3	23	1.08	
1021	1-chloro-1,2,2,2- tetrafluoroethaine (Refrigerant gas R124)	2 A	1	10	1.1	11	1.2	

UN	Name	Classification	Minimu	m test p	ressure fo	or tanks	Maximum
No.	(R) = (Refrigerant gas R)	code	With th		With ther insul		permissible mass of contents per litre of capacity
			MPa	bar	MPa	bar	kg
1022	Chlorotrifluoromethane (Refrigerant gas R13)	2 A	12 22.5	120 225	10 12 19 25	100 120 190 250	0.96 1.12 0.83 0.90 1.04 1.10
1023	coal gas, compressed	1 TF	see 4.3.3	.2.1			
1026	Cyanogen	2 TF	10	100	10	100	0.70
1027	Cyclopropane	2 F	1.6	1.6	1.8	1.8	0.53
1028	Dichlorofluoromethane (Refrigerant gas R12)	2 A	1.5	15	1.6	16	1.15
1029	Dichlorofluoromethane (Refrigerant gas R21)	2 A	1	10	1	10	1.23
1030	1,1-difluoroethane (Refrigerant gas R152a)	2 F	1.4	14	1.6	16	0.79
1032	Dimethylamine, anhydrous	2 F	1	10	1	10	0.59
1033	Dimethyl ether	2 F	1.4	14	1.6	16	0.58
1035	Ethane	2 F	12	120	9.5 12 30	95 120 300	0.32 0.25 0.29 0.39
1036	Ethylamine	2 F	1	10	1	10	0.61
1037	Ethyl chloride	2 F	1	10	1	10	0.8
1038	Ethylene, refrigerated liquid	3 F	see 4.3.3	.2.4			
1039	Ethyl methyl ether	2 F	1	10	1	10	0.64
1040	Ethylene oxide with nitrogen up to a total pressure of 1MPa (10 bar) at 50 °C	2 TF	1.5	15	1.5	15	0.78
1041	Ethylene oxide and carbon dioxide mixture, with more than 9% ethylene oxide but not more than 87%	2 F	2.4	24	2.6	26	0.73

UN	Name	Classification	Minimu	m test p	ressure fo	or tanks	Maximum		
No.	(R) = (Refrigerant gas R)	code		With thermal insulation		hout mal ation	permissible mass of contents per litre of capacity		
			MPa	bar	MPa	bar	kg		
1046	Helium, compressed	1 A	see 4.3.3	.2.1					
1048	Hydrogen bromide, anhydrous	2 TC	5	50	5.5	55	1.54		
1049	Hydrogen, compressed	1 F	see 4.3.3	.2.1					
1050	Hydrogen chloride, anhydrous	2 TC	12	120	10 12 15 20	100 120 150 200	0.69 0.30 0.56 0.67 0.74		
1053	Hydrogen sulphide	2 TF	4.5	45	5	50	0.67		
1055	Isobutylene	2 F	1	10	1	10	0.52		
1056	Krypton, compressed	1 A	see 4.3.3	see 4.3.3.2.1					
1058	Liquefied gases, non flammable, charged with nitrogen, carbon dioxide or air	2 A	1.5 x fill see 4.3.3						
1060	methylacetylene and propadiene mixture, stabilized:	2 F	see 4.3.3	.2.2 or 4	.3.3.2.3				
	mixture P1 mixture P2 propadiene with 1% to 4% methylacetylene		2.5 2.2 2.2	25 22 22	2.8 2.3 2.2	28 23 22	0.49 0.47 0.50		
1061	methylamine, anhydrous	2 F	1	10	1.1	11	0.58		
1062	methyl bromide	2 T	1	10	1	10	1.51		
1063	Methylchloride (Refrigerant gas R40)	2 F	1.3	13	1.5	15	0.81		
1064	methyl mercaptan	2 TF	1	10	1	10	0.78		
1065	neon, compressed	1 A	see 4.3.3	.2.1	-	-			
1066	nitrogen, compressed	1 A	see 4.3.3	.2.1					
1067	dinitrogentetroxide (nitrogen dioxide)	2 TOC	only in b	•	ehicles and	d MEGCs	composed of		

UN	Name	Classification	Minimu	m test p	ressure fo	or tanks	Maximum
No.	(R) = (Refrigerant gas R)	code		With thermal insulation		hout mal ation	permissible mass of contents per litre of capacity
			MPa	bar	MPa	bar	kg
1070	nitrous oxide	20	22.5	225	18 22.5 25	180 225 250	0.78 0.68 0.74 0.75
1071	oil gas, compressed	1 TF	see 4.3.3	.2.1			
1072	oxygen, compressed	10	see 4.3.3	.2.1			
1073	oxygen, refrigerated liquid	3 0	see 4.3.3	.2.4			
1076	Phosgene	2 TC	only in b		ehicles and	d MEGCs	composed of
1077	Propylene	2 F	2.5	25	2.7	27	0.43
1078	refrigerant gases, n.o.s. such as: mixture F1 mixture F2 mixture F3 other mixtures	2 A	1 1.5 2.4 see 4.3.3	10 15 24 .2.2 or 4.	1.1 1.6 2.7	11 16 27	1.23 1.15 1.03
1079	sulphur dioxide	2 TC	1	10	1.2	12	1.23
1080	sulphur hexafluoride	2 A	12	120	7 14 16	70 140 160	1.34 1.04 1.33 1.37
1082	Trifluorochloroethylene, inhibited	2 TF	1.5	15	1.7	17	1.13
1083	trimethylamine, anhydrous	2 F	1	10	1	10	0.56
1085	vinyl bromide, inhibited	2 F	1	10	1	10	1.37
1086	vinyl chloride, inhibited	2 F	1	10	1.1	11	0.81
1087	vinyl methyl ether, inhibited	2 F	1	10	1	10	0.67
1612	Hexaethyltetraphosphate and compressed gas mixture	1 T	see 4.3.3	.2.2			
1749	chlorine trifluoride	2 TOC	3	30	3	30	1.40
1859	silicon tetrafluoride, compressed	1 TC	20 30	200 300	20 30	200 300	0.74 1.10

UN	Name	Classification	Minimu	m test p	ressure fo	or tanks	Maximum		
No.	(R) = (Refrigerant gas R)	code	With thermal insulation		Without thermal insulation		permissible mass of contents per litre of capacity		
			MPa	bar	MPa	bar	kg		
1860	vinyl fluoride, inhibited	2 F	12 22.5	120 225	25	250	0.58 0.65 0.64		
1912	methyl chloride and methylene chloride mixture	2 F	1.3	13	1.5	15	0.81		
1913	neon, refrigerated liquid	3 A	see 4.3.3	.2.4					
1951	argon, refrigerated liquid	3 A	see 4.3.3	.2.4					
1952	ethylene oxide and carbon dioxide mixture, with not more than 9% ethylene oxide	2 A	19 25	190 250	19 25	190 250	0.66 0.75		
1953	compressed gas, toxic, flammable, n.o.s.*	1 TF	see 4.3.3	.2.1 or 4	.3.3.2.2				
1954	compressed gas, flammable n.o.s.	1 F	see 4.3.3	.2.1 or 4	.3.3.2.2				
1955	compressed gas, toxic, n.o.s.*	1 T	see 4.3.3	.2.1 or 4	.3.3.2.2				
1956	compressed gas, n.o.s.	1 A	see 4.3.3	.2.1 or 4	.3.3.2.2				
1957	deuterium, compressed	1 F	see 4.3.3	.2.1					
1958	1,2-dichloro-1,1,2,2- tetrafluoroethane (Refrigerant gas R114)	2 A	1	10	1	10	1.3		
1959	1,1-difluoroethylene (Refrigerant gas R1132a)	2 F	12 22.5	120 225	25	250	0.66 0.78 0.77		
1961	Ethane, refrigerated liquid	3 F	see 4.3.3	see 4.3.3.2.4					
1962	Ethylene, compressed	1 F	00012 22.5	120 225	22.5 30	225 300	0.25 0.36 0.34 0.37		
1963	Helium, refrigerated liquid	3 A	see 4.3.3	.2.4					
1964	Hydrocarbon gas mixture, compressed, n.o.s.	1 F	see 4.3.3	.2.1 or 4	.3.3.2.2				

UN	Name	Classification	Minimu	m test p	ressure fo	or tanks	Maximum	
No.	(R) = (Refrigerant gas R)	code	With th insula		ther	hout mal ation	permissible mass of contents per litre of capacity	
			MPa	bar	MPa	bar	kg	
1965	Hydrocarbon gas mixture, liquefied, n.o.s. Mixture A Mixture A01 Mixture A02 Mixture A0 Mixture A1 Mixture B1 Mixture B2	2 F	1 1.2 1.2 1.2 1.6 2	10 12 12 12 16 20 20	1 1.4 1.4 1.4 1.8 2.3 2.3	10 14 14 14 18 23 23	0.50 0.49 0.48 0.47 0.46 0.45	
	Mixture B		2	20	2.3	23	0.43	
	Mixture C Other mixtures		2.5 see 4.3.3	.2.2 or 4	2.7	27	0.42	
1966	Hydrogen, refrigerated liquid	3 F	see 4.3.3	.2.4				
1967	Insecticide gas, toxic, n.o.s.*	2 T	see 4.3.3	.2.2 or 4	.3.3.2.3			
1968	Insecticide gas, n.o.s.	2 A	see 4.3.3	.2.2 or 4	.3.3.2.3			
1969	Isobutane	2 F	1	10	1	10	0.49	
1970	Krypton, refrigerated liquid	3 A	see 4.3.3	.2.4				
1971	Methane, compressed or natural gas, compressed with high methane content	1 F	see 4.3.3	.2.1				
1972	Methane, refrigerated liquid or natural gas, refrigerated liquid with high methane content	3 F	see 4.3.3	.2.4				
1973	Chlorodifluoromethane and chloropentafluoroethane mixture with fixed boiling point, with approximately 49% chlorodifluoromethane (Refrigerant gas R502)	2 A	2.5	25	2.8	28	1.05	
1974	Chlorodifluorobromomethane (Refrigerant gas R12B1)	2 A	1	10	1	10	1.61	
1976	Octafluorocyclobutane (Refrigerant gas RC318)	2 A	1	10	1	10	1.34	
1977	Nitrogen, refrigerated liquid	3 A	see 4.3.3	.2.4				
1978	Propane	2 F	2.1	21	2.3	23	0.42	

UN	Name	Classification	Minimu	m test p	ressure fo	or tanks	Maximum	
No.	(R) = (Refrigerant gas R)	code	With th insula		With ther insul		permissible mass of contents per litre of capacity	
			MPa	bar	MPa	bar	kg	
1979	Rare gases mixture, compressed	1 A	see 4.3.3	.2.1				
1980	Rare gases and oxygen mixture, compressed	1 A	see 4.3.3	.2.1				
1981	Rare gases and nitrogen mixture, compressed	1 A	see 4.3.3	.2.1				
1982	Tetrafluoromethane (Refrigerant gas R.14), compressed	1 A	20 30	200 300	20 30	200 300	0.62 0.94	
1983	1-chloro-2,2,2-trifluoroethane (Refrigerant gas R133a)	2 A	1	10	1	10	1.18	
1984	Trifluoromethane (Refrigerant gas R23)	2 A	19 25	190 250	19 25	190 250	0.92 0.99 0.87 0.95	
2034	Hydrogen and methane mixture, compressed	1 F	see 4.3.3	.2.1				
2035	1,1,1-trifluoroethane (Refrigerant gas R143a)	2 F	2.8	28	3.2	32	0.79	
2036	Xenon, compressed	1 A	12	120	13	130	1.30 1.24	
2044	2,2-diamethylpropane	2 F	1	10	1	10	0.53	
2073	ammonia solutions, relative density less than 0.88 at 15 °C with more than 35% and not more than 40%	4 A						
	ammonia with more than 40% and not more than 50% ammonia		1.2	10	1.2	10 12	0.80 0.77	
2187	Carbon dioxide, refrigerated liquid	3 A	see 4.3.3.2.4					
2189	Dichlorosilane	2 TFC	1	10	1	10	0.90	
2191	sulfuryl fluoride	2 T	5	50	5	50	1.1	
2193	hexafluoroethane (Refrigerant gas R116), compressed	1 A	16 20	160 200	20	200	1.28 1.34 1.10	
2197	Hydrogen iodide, anhydrous	2 TC	1.9	19	2.1	21	2.25	

UN	Name	Classification	Minimu	m test p	ressure fo	or tanks	Maximum	
No.	(R) = (Refrigerant gas R)	code		With thermal insulation		hout mal ation	permissible mass of contents per litre of capacity	
			MPa	bar	MPa	bar	kg	
2200	Propadiene, inhibited	2 F	1.8	18	2.0	20	0.50	
2201	Nitrous oxide, refrigerated liquid	3 O	see 4.3.3	.2.4				
2203	Silane, compressed	1 F	22.5 25	225 250	22.5 25	225 250	0.32 0.41	
2204	Carbonyl sulphide, compressed	2 TF	2.7	27	3.0	30	0.84	
2417	Carbonyl fluoride, compressed	1 TC	20 30	200 300	20 30	200 300	0.47 0.70	
2419	Bromotrifluoroethylene	2 F	1	10	1	10	1.19	
2420	Hexafluoroacetone	2 TC	1.6	16	1.8	18	1.08	
2422	Octafluorobut-2-ene (Refrigerant gas R1318)	2 A	1	10	1	10	1.34	
2424	Octafluoropropane (Refrigerant gas R218)	2 A	2.1	21	2.3	23	1.07	
2451	Nitrogen trifluoride, compressed	10	20 30	200 300	20 30	200 300	0.50 0.75	
2452	Ethylacetylene, inhibited	2 F	1	10	1	10	0.57	
2453	Ethyl fluoride (Refrigerant gas R161)	2 F	2.1	21	2.5	25	0.57	
2454	Methyl fluoride (Refrigerant gas R41)	2 F	30	300	30	300	0.36	
2517	1-chloro-1,1-difluoroethane (Refrigerant gas R142b)	2 F	1	10	1	10	0.99	
2591	xenon, refrigerated liquid	3 A	see 4.3.3.2.4					
2599	Chlorotrifluoromethane and trifluoromethane, azeotropic mixture with approximately 60% chlorotrifluoromethane (Refrigerant gas R503)	2 A	3.1 4.2 10	31 42 100	3.1 4.2 10	31 42 100	0.11 0.21 0.76 0.20 0.66	
2600	carbon monoxide and hydrogen mixture, compressed	1 TF	see 4.3.3	see 4.3.3.2.1				
2601	Cyclobutane	2 F	1	10	1	10	0.63	

UN	Name	Classification	Minimu	m test p	ressure fo	or tanks	Maximum			
No.	(R) = (Refrigerant gas R)	code	With thermal insulation		ther	hout mal ation	permissible mass of contents per litre of capacity			
		MPa	bar	MPa	bar	kg				
2602	Dichlorodifluoromethane and 1,1ndifluoroethane, azeotropic mixture with approximately 74% dichlorodifluoromethane (Refrigerant gas R500)	2 A	1.8	18	2	20	1.01			
2901	bromine chloride	2 TOC	1	10	1	10	1.50			
3057	trifluoroacetyl chloride	2 TC	1.3	13	1.5	15	1.17			
3070	ethylene oxide and dichlorodifluoromethane mixture with not more than 12.5% ethylene oxide	2 A	1.5	15	1.6	16	1.09			
3083	perchloryl fluoride	2 TO	2.7	27	3.0	30	1.21			
3136	trifluoromethane, refigerated liquid	3 A	See 4.3.3	See 4.3.3.2.4						
3138	ethylene, acetylene propylene in mixture, refrigerated liquid, containing at least 71.5% ethylene with not more than 22.5% acetylene and not more than 6% propylene	3 F	see 4.3.3	.2.4						
3153	perfluoro(methyl vinyl ether)	2 F	1.4	14	1.5	15	1.14			
3154	perfluoro(ethyl vinyl ether)	2 F	1	10	1	10	0.98			
3156	compressed gas, oxidizing, n.o.s.	10	see 4.3.3	.2.1 or 4	.3.3.2.2					
3157	liquefied gas, oxidizing, n.o.s.	2 O	see 4.3.3	.2.2 or 4	.3.3.2.3					
3158	gas, refrigerated liquid, n.o.s.	3 A	see 4.3.3	.2.4						
3159	1,1,1,2-tetrafluoroethane (Refrigerant gas R134a)	2 A	1.6	16	1.8	18	1.04			
3160	Liquefied gas, toxic, flammable, n.o.s.*	2 TF	see 4.3.3	see 4.3.3.2.2 or 4.3.3.2.3						
3161	Liquefied gas, flammable, n.o.s.	2 F	see 4.3.3	.2.2 or 4	.3.3.2.3					
3162	Liquefied gas, toxic, n.o.s.*	2 T	see 4.3.3	.2.2 or 4	.3.3.2.3					
3163	Liquefied gas, n.o.s.	2 A	see 4.3.3	.2.2 or 4	.3.3.2.3					

UN	Name	Classification	Minimu	m test p	or tanks	Maximum		
No.	(R) = (Refrigerant gas R)	code	With thermal insulation		With ther insul		permissible mass of contents per litre of capacity	
			MPa	bar	MPa	bar	kg	
3220	Pentafluoroethane (Refrigerant gas R125)	2 A	4.1	41	4.9	49	0.95	
3252	Difluoromethane (Refrigerant gas R32)	2 F	3.9	39	4.3	43	0.78	
3296	Heptafluoropropane (Refrigerant gas R227)	2 A	1.4	14	1.6	16	1.20	
3297	Ethylene oxide and chlorotetrafluoroethane mixture, with not more than 8.8% ethylene oxide	2 A	1	10	1	10	1.16	
3298	Ethylene oxide and pentafluoroethane mixture, with not more than 7.9% ethylene oxide	2 A	2.4	24	2.6	26	1.02	
3299	Ethylene oxide and tetrafluoroethane mixture, with not more than 5.6% ethylene oxide	2 A	1.5	15	1.7	17	1.03	
3300	Ethylene oxide and carbon dioxide mixture, with more than 87% ethylene oxide	2 TF	2.8	28	2.8	28	0.73	
3303	Compressed gas, toxic, oxidizing, n.o.s.*	1 TO	see 4.3.3	.2.1 or 4	.3.3.2.2			
3304	Compressed gas, toxic, corrosive, n.o.s.*	1 TC	see 4.3.3	see 4.3.3.2.1 or 4.3.3.2.2				
3305	Compressed gas, toxic, flammable, corrosive, n.o.s.*	1 TFC	see 4.3.3	see 4.3.3.2.1 or 4.3.3.2.2				
3306	Compressed gas, toxic, oxidizing, corrosive, n.o.s.*	1 TOC	see 4.3.3	see 4.3.3.2.1 or 4.3.3.2.2				
3307	Liquefied gas, toxic, oxidizing, n.o.s.*	2 TO	see 4.3.3	see 4.3.3.2.2 or 4.3.3.2.3				
3308	Liquefied gas, toxic, corrosive, n.o.s.*	2 TC	see 4.3.3.2.2 or 4.3.3.2.3					
3309	Liquefied gas, toxic, flammable, corrosive, n.o.s.*	2 TFC	see 4.3.3	.2.2 or 4	.3.3.2.3			

UN	Name	Classification	Minimu	m test p	Maximum permissible mass of contents per litre of capacity		
No.	(R) = (Refrigerant gas R)	code	With thermal insulation				Without thermal insulation
			MPa	bar	MPa	bar	kg
3310	Liquefied gas, toxic, oxidizing, corrosive, n.o.s.*	2 TOC	see 4.3.3.2.2 or 4.3.3.2.3				
3311	Gas, refrigerated, liquefied, oxidizing, n.o.s.	3 O	see 4.3.3.2.4				
3312	Gas, refrigerated, liquefied, flammable, n.o.s.	3 F	see 4.3.3.2.4				
3318	Ammonia solutions, relative density less than 0.880 kg/l at 15 °C in water, with more than 50% ammonia	4 TC	see 4.3.3.2.2				
3337	Refrigerant gas R404A	2 A	2.9	29	3.2	32	0.82
3338	Refrigerant gas R407A	2 A	2.9 29 3.3 33			0.94	
3339	Refrigerant gas R407B	2 A	2.9 29 3.3			33	0.94
3340	Refrigerant gas R407C	2 A	2.7 27 3.1 31 0.95				0.95
3354	Insecticide gas, flammable, n.o.s.	2 F	see 4.3.3	.2.2 or 4	.3.3.2.3		
3355	Insecticide gas, toxic, flammable, n.o.s.*	2 TF	see 4.3.3.2.2 or 4.3.3.2.3				

^{* (}Allowed if LC_{50} equal to or greater than 200 ppm.)

4.3.3.3 Service Operation

- 4.3.3.3.1 When tanks, battery-vehicles or MEGCs are approved for different gases, the change of use shall include emptying, purging and evacuation operations to the extent necessary for safe operation.
- 4.3.3.3.2 When tanks, battery-vehicles or MEGCs are handed over for carriage, only the particulars specified in [6.8.3.5.6] applicable to the gas loaded or just discharged shall be visible; all particulars concerning other gases shall be covered up (see leaflet UIC 573 OR).
- 4.3.3.3.3 All the elements of a battery-vehicle or MEGC shall contain only one and the same gas.

4.3.3.3 Reserved

4.3.4 Requirements Provisions applicable to Classes 3 to 9

4.3.4.1 Tank Coding, rationalized approach and hierarchy of tanks

4.3.4.1.1 Coding of tanks

The four sections parts of the tank codes (tank codes) given in column [12] of table A of Chapter 3.2 have the following meanings:

Section Part	Description	Code
1	Types of tank	L = tank for substances in the liquid state (liquids or solids in the molten state) S = tank for substances in the solid state (powdery or granular)
2	Minimum Calculation pressure	G = minimum calculation pressure according to the general requirements of [6.8.2.1.14]; or 1.5; 4; 10; 15 or 21= minimum calculation pressure in bar (see 6.8.2.1.14)
3	Openings (see also 6.8.2.2.3)	 A = tank with bottom-filling and discharge openings with 2 closures B = tank with bottom-filling and discharge openings with 3 closures C = tank with top-filling and discharge openings with only cleaning apertures openings below the surface of the liquid D = tank with top-filling and discharge openings with no apertures below the surface of the liquid
4	Safety/ pressure relief devices	V = tank with a venting system but no flame trap; or non-explosion-pressure proof tank F = tank with a venting system fitted with a flame trap according to [6.8.2.2.7 and TE 1 of 6.8.4]; or explosion-pressure proof tank N = tank with a safety valve according to [6.8.2.2.8 or 6.8.2.2.9] and not hermetically closed; these tanks may be fitted with pressure relief valves or controlled ventilation (auto-vent) valves H = hermetically closed tank (see 1.2.1)

4.3.4.1.2 Rationalized approach for assignment of ADR tank codes to groups of substances and ranking hierarchy of tanks.

Note: Certain substances and groups of substances are not included in the rationalized approach, see *paragraph* 4.3.4.1.4.

		alized appro		Ranking Hierarchy of tanks
Tank code			itted substances	Other tank codes permitted for substances
	Class	Classifi- cation code	Packing group	under this code
<i>LIQUIDS</i> LGAV	3	A2	III	LGAH; LGBV; LGBF; LGBH; L1.5AH; 1.5BN; L1.5BH; L4BN; L4BH; L4DH; L10BH; L10CH; L10DH; L15CH; L21DH.
	9	G1	III	
LGBV	5.1 9	A2 A1 F1 H	none III III III	LGBF; LGBH; L1.5BN; 1.5BH; L4BN; L4BH; L4DH; L10BH; L10CH; L10DH; L15CH; L21DH
		oups of perm ode LGAV	itted substances for	
LGBF	3 and gro tank co	A1 A1 pups of perm des LGAV a	II vapour pressure at 50 °C<1.1 bar III itted substances for and LGBV	LGBH; L1.5BN; L1.5BH; L4BN; L4BH; L4DH; L10BH; L10CH; L10DH; L15CH; L21DH.
L1.5BN	3	A1	I, II 1.1 bar < vapour pressure at 50 °C <1.75 bar itted substances for	L1.5BH; L4BN; L4BH; L4DH; L10BH; L10CH;L10DH; L15CH; L21DH.
			LGBV and LGBF.	
L4BN	3 5.1 8 8 8 8 8 8 8 8 8 8	C A1 A1 A3 A4 B1 B3 B4 C1 C2 E1 E2 F1 F2 G1 G2	I	L1.5BH; L4BH; L4DH; L10BH; L10CH; L10DH; L15CH; L21DH.

Tari	Rationa	alized appro	ach	Ranking Hierarchy of tanks		
Tank code	Class	Classifi- cation	itted substances Packing group	Other tank codes permitted for substances under this code		
		code				
			II II II, III II, III II III III III III			
	L1.5BN		LGBV, LGBF and			
L4BH	6.1	B1 B2 C D A1 A2 A3 A4	II, III II II II II, III II, III II, III II, III	L4DH; L10BH; L10CH; L10DH; L15CH; L21DH.		
		A6 A7 B1 B2 C D D	II, III II, III II II, III II II II			
L4BH	6.1	F1 G1 G2 G3 H Hazard	П П П П			
	tank co		II itted substances for LGBV, LGBF,			
L4DH	tank co	A1 A3 D1 D3 E1 E3 A1 B F1 G1 I1 bups of perm des LGAV, 1 N, L4BN and	II, III LOBE, LOBE, LABH.	L10DH; L21DH		
L10BH	8	A1	Ι			

Tank code	Rationalized approach Group of permitted substances			Ranking Hierarchy of tanks Other tank codes permitted for substances		
	Class	Classifi- cation code	Packing group	under this code		
	tank co	A3 A4 B1 B3 B3 B4 C1 C2 E1 E2 F1 G1 H2 I1 I2 K oups of pern	I I I I I I I I I I I I I I I I I I I			
L10CH	3	B1 B2 C	I I I	L10DH; L15CH; L21DH		
	6.1	D A1	I			
L10CH	tank co	odes LGAV,	I I I I I I I I I I I I I I I I I I I			
L10DH	5.1	A1 B F1 G1 H G I1	I I I I I	L21DH		

	Rationalized approach			Ranking Hierarchy of tanks		
Tank code	Group of permitted substances			Other tank codes permitted for substances under this code		
	Class	Classifi- cation code	Packing group	under this code		
	tank co	odes LGAV, N, L4BN, L4	itted substances for LGBV, LGBF, IBH, L4DH, L10BH			
L15CH	tank co	odes LGAV, N, L4BN, L4	I I I I sitted substances for LGBV, LGBF, BH, L10BH and	L21 DH		
L21CH	tank co	odes LGAV, N, L4BN, L4	I I I I sitted substances for LGBV, LGBF, BH, L4DH, 10DH and L15CH.			
SOLIDS SGAV	4.1	A1	III	SGAN, SGAH, S10AN, S10AH.		
SGAV	4.2 5.1 8	A3 A2 A2 A4 B2 B4 C2 I2 F1 H	III III II, III II, III III III III III			
SGAN	4.1 4.2 4.3	A1 A3 C1 C2 D1 D2 A2 A4 D2 D4 E2 E4 A2 D F2 G2 A2 E2 F2	II II II II III III III III III III II	SGAH, S10AN, S10AH.		

Tank code	Rationalized approach Group of permitted substances			Ranking Hierarchy of tanks Other tank codes permitted for substances		
танк соце				under this code		
	Class	Classifi- cation code	Packing group	ander uns code		
	8	A2	II			
		A4	II			
		B2	II			
		B4	II			
		C2	II			
		E2	II			
		F2 G2	П П			
		H2	II			
		I2	II			
	9	C	III			
			nitted substances for			
	tank co	odes SGAV.				
SGAH	6.1	A2	II, III			
		A3	II, III			
		A5	II, III			
		A7 A9	II, III II, III			
		C	II, III II			
		D	II			
		E2	II			
		F2	II			
		G2	II			
		G4	II			
SGAH	9 and gre tanks o	A oups of perm codes SGAV	II, III nitted substances for and SGAN			
S10AN	8	A2	I			
BIOTHY		A4	Ī			
		B2	I			
		B4	I			
		C2	I			
		E2	I			
		F2 G2	I			
		H2	I			
		I2 I2	Í			
	and gr		nitted substances for			
	tank co	odes SGAV	and SGAN			
S10AH	6.1	A2	I			
		A3	I			
		A5	I			
		A7 D	I I			
		E2	I			
		F2	Ī			
		G2	I			
		G4	I			
			nitted substances for			
			SGAN, SGAH and			
	S10AN	N				

Note: This ranking hierarchy does not take account of any special provisions for each entry (see subsection 4.3.5 and 6.8.4) for each entry

4.3.4.1.4 For the following substances and groups of substances subject to special requirements provisions, the alternative use of the tanks for other substances and groups of substances is not possible and the ranking hierarchy of 4.3.4.1.3 is not applicable (see also section 6.8.4).

(a) Class 4.1 $\frac{(15^{\circ})}{(15^{\circ})}$:

UN No. 2448 sulphur, molten: type code LGBV

(b) Class 4.2 $\frac{11^{\circ} (a) \text{ and } 22^{\circ}}{1}$:

UN No. 1381 phosphorus, white or yellow, dry, under water or in solution; UN No. 2447 phosphorus, white or [yellow], molten: type code L10DH

c) Class 4.3:

UN No. 1389 alkali metal amalgam, UN No. 1391 alkali metal dispersion or alkaline earth metal dispersion, 1392 alkaline earth metal amalgam, UN No.1415 lithium, UN No. 1420 potassium metal alloys, UN No. 1422 potassium and sodium alloys, UN No. 1428 sodium, UN No. 2257 potassium, UN No. 1421 alkali metal alloy, liquid, n.o.s.: type code L10BN;

UN No.1407 caesium and UN No.1423 rubidium: type code L10CH

(a) Class 5.1:

UN No. 1873 perchloric acid 50-72%: type code L4DN,

UN No. 2015 hydrogen peroxide > 70% hydrogen peroxide: type code L4DV

UN No. 2015 hydrogen peroxide 60-70% hydrogen peroxide: type code L4BV

UN No. 2014 hydrogen peroxide, aqueous solution with 20-60% hydrogen peroxide, UN No. 3149 hydrogen peroxide and peroxyacetic acid mixture, stabilized: type code L4BV

UN No. 2426, ammonium nitrate, liquid: type code L4BV

(e) Class 5.2:

all substances: special tank with minimum calculation pressure of 4 bar

f) Class 6.1:

UN No. 1613 hydrogen cyanide, aqueous solution and UN No. 3294 hydrogen cyanide solution in alcohol: type code L15DH

g) Class 7:

all substances: special tanks

h) Class 8:

UN No. 1052 hydrogen fluoride, anhydrous and UN No. 1790 hydrofluoric acid containing more than 85% hydrogen fluoride: type code L21DH

UN No. 1744 bromine or UN No.1744 bromine solution: type code L21DH

UN No. 1791 hypochlorite solution and 1908 chlorite solution: type code L4BV

4.3.4.2 *General provisions*

- 4.3.4.2.1 Where hot substances are loaded, the temperature of the outer surface of the shell tank or of the thermal insulation shall not exceed 70 °C during carriage.
- 4.3.4.2.2 The connecting pipes between independent but interconnected tanks of a transport unit shall be empty during carriage. Flexible filling and discharge pipes which are not permanently connected to the shells shall be empty during carriage.
- 4.3.4.2.3 Reserved

4.3.5 Special provisions

When they are shown under an entry in column [13] of table of A of Chapter 3.2, the following special provisions apply:

- TU1 The tanks shall not be handed over for carriage until the substance has solidified completely and been covered by an inert gas. Uncleaned empty tanks which have contained these substances shall be filled with an inert gas.
- TU2 The substance shall be covered by an inert gas. Uncleaned empty tanks which have contained these substances shall be filled with an inert gas.
- TU3 The inside of the shell and all parts liable to come into contact with the substance shall be kept clean. No lubricant capable of combining dangerously with the substance shall be used for pumps, valves or other devices.
- TU4 During carriage, these substances shall be under a layer of inert gas, the gauge pressure of which shall not be less than 50 kPa (0.5 bar). [4.7.2 21x 471 31° to 33° of marginal 431 and substances of 2° (a), 3° (a), 3° (b) and 11° (a) of marginal 471]

Uncleaned empty tanks which have contained these substances shall when handed over for carriage be filled with an inert gas at a gauge pressure of at least 50 kPa (0.5 bar).

TU5 (reserved)

- TU6 Not authorized for transport in tanks, battery-vehicles and MEGCs with when having a $LC_{50} < 200$ ppm.
- TU7 The materials used to ensure leakproofness of the joints or for the maintenance of the closures shall be compatible with the contents.
- TU8 An aluminium-alloy tank shall not be used for carriage unless the tank is reserved solely for such carriage and the acetaldehyde is free from acid.
- TU9 UN No. 1203 petrol (gasoline) may also be carried in tanks designed according to [6.8.2.1.14 (a)] and having equipment conforming to [6.8.2.2.6]

TU10 (reserved)

- TU11 When substances During filling [of [marginal 431 1° (b)] [of UN No. 1361, packing group II)] are being loaded, the temperature of the goods being loaded this substance shall not exceed 60 °C. A maximum loading filling temperature of 80° C is allowed provided that smoulder spots are prevented during loading filling and the tanks are hermetically closed. After loading filling, the tanks shall be pressurized (e.g. with compressed air) to check tightness. It shall be ensured that no depressurization takes place during carriage. Before unloading discharge, it shall be checked if pressure in the tanks is still above atmospheric. If this is not the case, an inert gas shall be introduced into the tanks prior to unloading discharge.
- TU12 In the event of a change of use, tanks shells and equipment shall be thoroughly cleansed of all residues before and after the carriage of this substance of [20°] [of UN No. 2426].
- TU13 Tanks shall be free from impurities at the time of filling. Service equipment such as valves and external piping of tanks intended for the carriage of substances referred to in [5.1.2] shall be emptied after filling or discharging. of the tank [of UN Nos. 3109,3110, 3119 and 3120]
- TU14 The closures of the tanks shall be protected with lockable locked caps during carriage.
- TU15 Tanks shall not be used for the carriage of foodstuffs, articles of consumption or animal feeds.

TU16 Uncleaned empty tanks, shall, when handed over for carriage, either:

- be filled with nitrogen; or
- be filled with water to not less than 96% and not more than 98% of their capacity; between 1 October and 31 March, this water shall contain sufficient anti-freeze agent to make it impossible for the water to freeze during carriage; the anti-freeze agent shall be free from corrosive action and not liable to react with phosphorus.
- TU17 Only to be carried in battery-vehicles or MEGCs the elements of which are composed of receptacles.

- TU18 The degree of filling tanks [intended for the carriage of flammable refrigerated liquefied gases] shall remain below the level at which, if the contents were raised to a temperature at which the vapour pressure equalled the opening pressure of the safety valve, the volume of the liquid would reach 95% of the tank's capacity at that temperature. The requirement provision in 4.3.2.3.4 shall not apply.
- TU19 Tanks [intended for the carriage of asphyxiant and oxidizing refrigerated liquefied gases] may be filled to 98% at the loading filling temperature and pressure. The requirement provision in 4.3.2.3.4 shall not apply.
- TU20 (Reserved) Tanks [intended for the carriage of oxidizing refrigerated liquefied gases] may be filled to 98% at the loading temperature and the loading pressure. The requirement in 4.3.2.3.4 shall not apply.
- TU21 The substance shall, if water is used as a protective agent, be covered with a depth of not less than 12 cm of water at the time of filling; the degree of filling at a temperature of 60 °C shall not exceed 98%. If nitrogen is used as a protective agent, the degree of filling at a temperature of 60 °C shall not exceed 98%. The remaining space shall be filled with nitrogen in such a way that, even after cooling, the pressure at no time falls below atmospheric pressure. The tank shall be closed in such a way that no leakage of gas occurs.
- TU22 Tanks [containing substances of 31° to 33° of marginal 2431 and substances of 2° (a), 3° (a) and 3° (b) of marginal 2471] shall be filled to not more than 90% of their capacity; a space of 5% shall remain empty for safety when the liquid is at an average temperature of 50 °C.
- TU23 The degree of filling [for UN No. 1183 ethyldichlorosilane,] shall not exceed 0.93 kg per litre of capacity, if filling is by mass. If filling is by volume, the rate degree of filling shall not exceed 85%.
- TU24 The degree of filling [for methyldichlorosilane of marginal 471, 1°], UN No.1242] shall not exceed 0.95 kg per litre of capacity, if filling is by mass. If filling is by volume, the rate degree of filling shall not exceed 85%.
- TU25 The degree of filling [for UN No. 1295 trichlorosilane] shall not exceed 1.14 kg per litre of capacity, if filling is by mass. If filling is by volume, the rate degree of filling shall not exceed 85%.
- TU26 If The degree of filling is by volume [for UN No. 2988 chlorosilanes not mentioned by name (n.o.s.)], the rate of filling shall not exceed 85%.
- TU27 Tanks [containing substances of UN Nos. 2304, 2448 and 3176] shall not be filled to more than 98% of their capacity.
- TU28 Tanks [intended for the carriage of substances of UN Nos. 1510, 1873 and 2015] shall be filled to not more than 95% of their capacity at a reference temperature of 15 °C.

- TU29 Tanks [intended for the carriage of substances of UN NO. 2426] shall be filled to not more than 97% of their capacity and the maximum temperature after filling shall not exceed 140 °C.
- TU30 Tanks [intended for the carriage of the substances of UN Nos. 3109, 3110, 3119 and 3120] shall be filled as set out in the test report for the type approval of the tank but shall be filled to not more than 90% of their capacity.
- TU31 Tanks [intended for the carriage of substances of UN Nos. 1259 and 1294] shall not be filled to more than 1 kg per litre of capacity.
- TU32 Tanks [intended for the carriage of UN No. 1829 stabilized sulphur trioxide] shall not be filled to more than 88% of their capacity.
- TU33 Tanks [intended for the carriage of substances of UN No. 1744] shall be filled to not less than 88% and not more than 92% of their capacity or to 2.86 kg per litre of capacity.
- TU34 Tanks [intended for the carriage of UN Nos. 1052 and 1790] shall not be filled to more than 0.84 kg per litre of capacity.