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Item 4.2.17 of the provisional agenda

1958 AGREEMENT

Consideration of draft amendments to existing Regulations

Proposal for Supplement 9 to the 05 series of amendments to Regulation No. 83
(Emissions of M_1 and N_1 vehicles)

Submitted by the Working Party on Pollution and Energy ∗/

The text reproduced below was adopted by the Working Party on Pollution and Energy (GRPE) at its fifty-seventh session. It is based on ECE/TRANS/WP.29/GRPE/2009/7, as amended by Annex III to the report. It is submitted to the World Forum for Harmonization of Vehicle Regulations (WP.29) and to the Administrative Committee (AC.1) for consideration (ECE/TRANS/WP.29/GRPE/57, para. 33).

Annex 13, amend to read:

"Annex 13

EMISSIONS TEST PROCEDURE FOR A VEHICLE EQUIPPED WITH
A PERIODICALLY REGENERATING SYSTEM

1.   INTRODUCTION

          This annex defines the specific provisions regarding type-approval of a vehicle equipped
          with a periodically regenerating system as defined in paragraph 2.20. of this Regulation.

2.   SCOPE AND EXTENSION OF THE TYPE APPROVAL

2.1.   Vehicle family groups equipped with periodically regenerating system

          The procedure applies to vehicles equipped with a periodically regenerating system as
          defined in paragraph 2.20. of this Regulation. For the purpose of this annex vehicle
          family groups may be established. Accordingly, those vehicle types with regenerative
          systems, whose parameters described below are identical, or within the stated tolerances,
          shall be considered to belong to the same family with respect to measurements specific
          to the defined periodically regenerating systems.

2.1.1.   Identical parameters are:

          Engine:
          (a)   Combustion process.

          Periodically regenerating system (i.e. catalyst, particulate trap):
          (a)   Construction (i.e. type of enclosure, type of precious metal, type of substrate, cell
                 density),
          (b)   Type and working principle,
          (c)   Dosage and additive system,
          (d)   Volume ±10 per cent,
          (e)   Location (temperature ± 50 °C at 120 km/h or 5 per cent difference of maximum
                 temperature / pressure).

2.2.   Vehicle types of different reference masses

          The K_i factors developed by the procedures in this annex for type approval of a vehicle
          type with a periodically regenerating system as defined in paragraph 2.20. of this
          Regulation, may be extended to other vehicles in the family group with a reference mass
          within the next two higher equivalent inertia classes or any lower equivalent inertia.

3.   TEST PROCEDURE

The vehicle may be equipped with a switch capable of preventing or permitting the regeneration process provided that this operation has no effect on original engine calibration.   This switch shall be permitted only for the purpose of preventing regeneration during loading of the regeneration system and during the pre-conditioning cycles. However, it shall not be used during the measurement of emissions during the regeneration phase; rather the emission test shall be carried out with the unchanged Original Equipment Manufacturer's (OEM) control unit.

3.1.   Exhaust emission measurement between two cycles where regenerative phases occur

3.1.1.   Average emissions between regeneration phases and during loading of the regenerative device shall be determined from the arithmetic mean of several approximately equidistant (if more than 2) Type I operating cycles or equivalent engine test bench cycles. As an alternative, the manufacturer may provide data to show that the emissions remain constant (± 15 per cent) between regeneration phases. In this case, the emissions measured during the regular Type I test may be used. In any other case emissions measurement for at least two Type I operating cycles or equivalent engine test bench cycles must be completed: one immediately after regeneration (before new loading) and one as close as possible prior to a regeneration phase. All emissions measurements and calculations shall be carried out according to Annex 4, paragraphs 5., 6., 7. and 8. Determination of average emissions for a single regenerative system shall be calculated according to paragraph 3.3. of this annex and for multiple regeneration systems according to paragraph 3.4. of this annex.

3.1.2.   The loading process and K_i determination shall be made during the Type I operating cycle, on a chassis dynamometer or on an engine test bench using an equivalent test cycle. These cycles may be run continuously (i.e. without the need to switch the engine off between cycles). After any number of completed cycles, the vehicle may be removed from the chassis dynamometer, and the test continued at a later time.

3.1.3.   The number of cycles (D) between two cycles where regeneration phases occur, the number of cycles over which emissions measurements are made (n), and each emissions measurement (M'_{sij})   shall   be   reported   in   Annex   1,   items 4.2.11.2.1.10.1. to 4.2.11.2.1.10.4. or 4.2.11.2.5.4.1. to 4.2.11.2.5.4.4. as applicable.

3.2.   Measurement of emissions during regeneration

3.2.1.   Preparation of the vehicle, if required, for the emissions test during a regeneration phase, may be completed using the preparation cycles in paragraph 5.3. of Annex 4 or equivalent engine test bench cycles, depending on the loading procedure chosen in paragraph 3.1.2. above.

3.2.2.   The test and vehicle conditions for the Type I test described in Annex 4 apply before the first valid emission test is carried out.

3.2.3.   Regeneration must not occur during the preparation of the vehicle. This may be ensured by one of the following methods:

3.2.3.1.   A "dummy" regenerating system or partial system may be fitted for the pre-conditioning cycles.

3.2.3.2.   Any other method agreed between the manufacturer and the type approval authority.

3.2.4.   A cold-start exhaust emission test including a regeneration process shall be performed according to the Type I operating cycle, or equivalent engine test bench cycle. If the emissions tests between two cycles where regeneration phases occur are carried out on an engine test bench, the emissions test including a regeneration phase shall also be carried out on an engine test bench.

3.2.5.   If the regeneration process requires more than one operating cycle, subsequent test cycle(s) shall be driven immediately, without switching the engine off, until complete regeneration has been achieved (each cycle shall be completed). The time necessary to set up a new test should be as short as possible (e.g. particular matter filter change). The engine must be switched off during this period.

3.2.6.   The emission values during regeneration (M_{ri}) shall be calculated according to Annex 4, paragraph 8. The number of operating cycles (d) measured for complete regeneration shall be recorded.

3.3.   Calculation of the combined exhaust emissions of a single regenerative system

$$(1) \quad M_{si} = \frac{\sum_{j=1}^{n} M'_{sij}}{n} \qquad n \geq 2$$

$$(2) \quad M_{ri} = \frac{\sum_{j=1}^{d} M'_{rij}}{d}$$

$$(3) \quad M_{pi} = \left\{ \frac{M_{si} \cdot D + M_{ri} \cdot d}{D + d} \right\}$$

where for each pollutant (i) considered:

M'_{sij} =   mass emissions of pollutant (i) in g/km over one Type I operating cycle (or equivalent engine test bench cycle) without regeneration

M'_{rij} =   mass emissions of pollutant (i) in g/km over one Type I operating cycle (or equivalent engine test bench cycle) during regeneration (if d > 1, the first Type I test is run cold, and subsequent cycles are hot)

M_{si} =   mass emissions of pollutant (i) in g/km without regeneration

M_{ri} =   mass emissions of pollutant (i) in g/km during regeneration

M_{pi} =   mass emissions of pollutant (i) in g/km

n =   number of test points at which emissions measurements (Type I operating cycles or equivalent engine test bench cycles) are made between two cycles where regenerative phases occur, ≥ 2

d =   number of operating cycles required for regeneration

D =   number of operating cycles between two cycles where regenerative phases occur

For an illustration of measurement parameters see Figure 8/1.

Emission [g/km]

$$M_{pi} = \frac{[(M_{si} \cdot D) + (M_{ri} \cdot d)]}{(D + d)}$$

$$K_i = \frac{M_{pi}}{M_{si}}$$

M_{ri}

M_{pi}
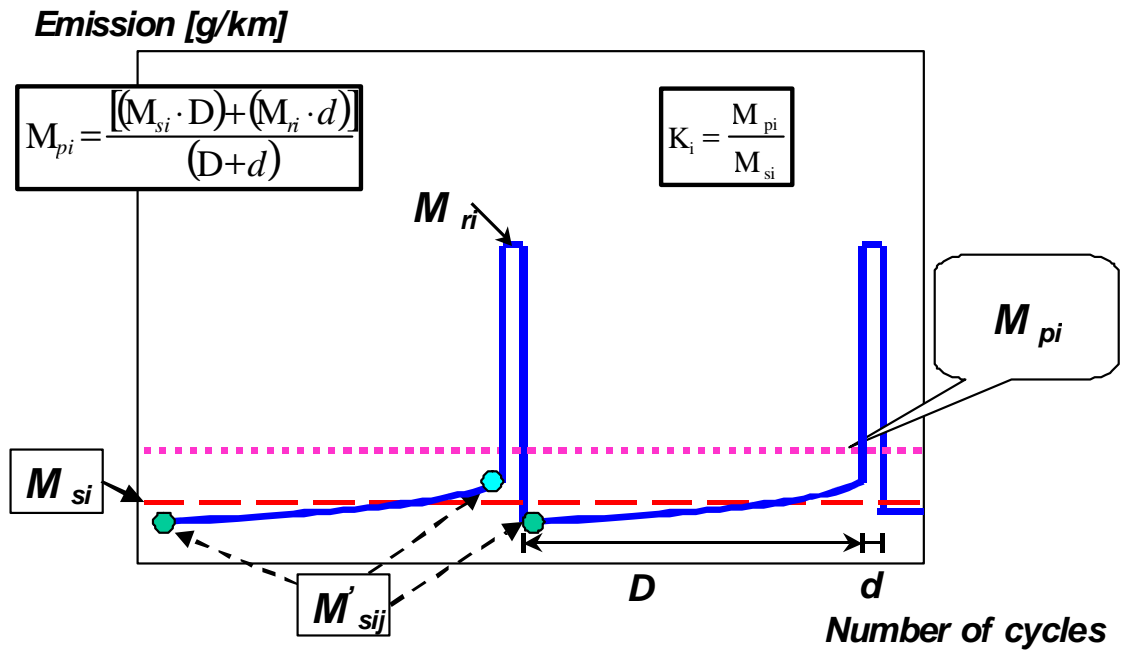
M_{si}

M'_{sij}

D

d

Number of cycles

<u>Figure 8/1</u>: Parameters measured during emissions test during and between cycles where regeneration occurs (schematic example, the emissions during 'D' may increase or decrease)

3.3.1.   Calculation of the regeneration factor K for each pollutant (i) considered

$K_i = M_{pi} / M_{si}$

M_{si}, M_{pi} and K_i results shall be recorded in the test report delivered by the technical service.

K_i may be determined following the completion of a single sequence.

3.4.   Calculation of combined exhaust emissions of multiple periodic regenerating systems

(1) $M_{sik} = \dfrac{\sum\limits_{j=1}^{n_k} M'_{sik,j}}{n_k}$ $n_k \geq 2$

(2) $M_{rik} = \dfrac{\sum\limits_{j=1}^{d_k} M'_{rik,j}}{d_j}$

(3) $M_{si} = \dfrac{\sum\limits_{k=1}^{x} M_{sik} \cdot D_k}{\sum\limits_{k=1}^{x} D_k}$

(4) $M_{ri} = \dfrac{\sum\limits_{k=1}^{x} M_{rik} \cdot d_k}{\sum\limits_{k=1}^{x} d_k}$

(5) $M_{pi} = \dfrac{M_{si} \cdot \sum\limits_{k=1}^{x} D_k + M_{ri} \cdot \sum\limits_{k=1}^{x} d_k}{\sum\limits_{k=1}^{x} (D_k + d_k)}$

(6) $M_{pi} = \dfrac{\sum\limits_{k=1}^{x} (M_{sik} \cdot D_k + M_{rik} \cdot d_k)}{\sum\limits_{k=1}^{x} (D_k + d_k)}$

(7) $K_i = \dfrac{M_{pi}}{M_{si}}$

where:

M_{si} =   mass emissions of all events k of pollutant (i) in g/km without regeneration

M_{ri} =   mass emissions of all events k of pollutant (i) in g/km during regeneration

M_{pi} =   mass emissions of all events k of pollutant (i) in g/km

M_{sik} =   mass emissions of event k of pollutant (i) in g/km without regeneration

M_{rik} =   mass emissions of event k of pollutant (i) in g/km during regeneration

$M'_{sik,j}$ =   mass emissions of event k of pollutant (i) in g/km over one Type I operating cycle (or equivalent engine test bench cycle) without regeneration measured at point j; $1 \leq j \leq n_k$

$M'_{rik,j}$ =   mass emissions of event k of pollutant (i) in g/km over one Type I operating cycle (or equivalent engine test bench cycle) during regeneration (when j > 1, the first Type I test is run cold, and subsequent cycles are hot) measured at operating cycle j; $1 \leq j \leq n_k$

n_k =   number of test points of event k at which emissions measurements (Type I operating cycles or equivalent engine test bench cycles) are made between two cycles where regenerative phases occur, ≥ 2

d_k =   number of operating cycles of event k required for regeneration

D_k =   number of operating cycles of event k between two cycles where regenerative phases occur

For an illustration of measurement parameters see Figure 8/2 (below)
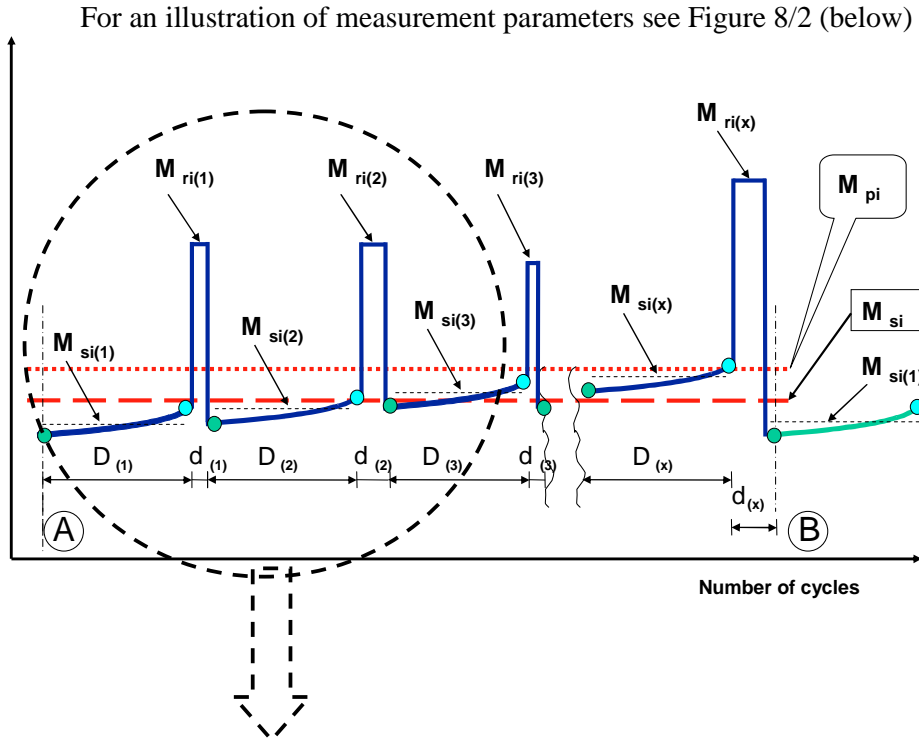
Figure 8/2: Parameters measured during emissions test during and between cycles where regeneration occurs (schematic example)

For more details of the schematic process see Figure 8/3
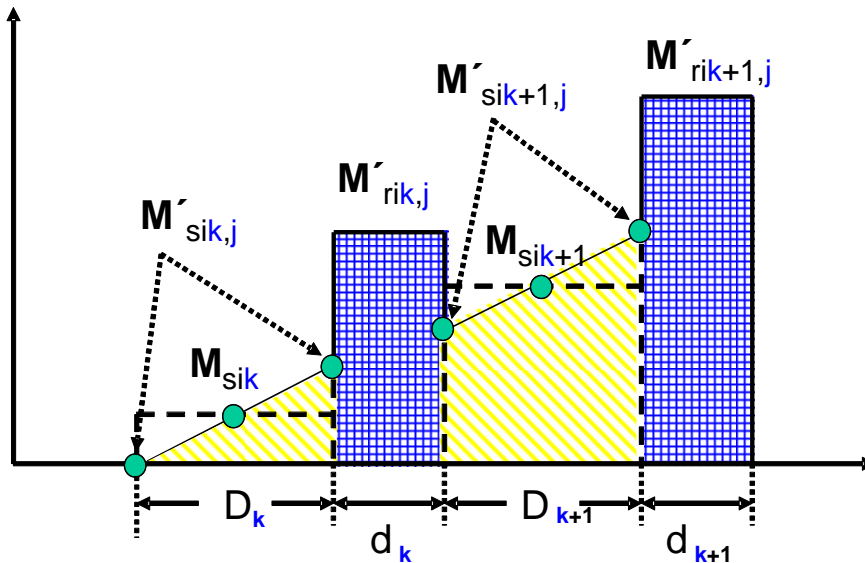
Figure 8/3: Parameters measured during emissions test during and between cycles where regeneration occurs (schematic example)

For application of a simple and realistic case, the following description gives a detailed explanation of the schematic example shown in Figure 8/3 above:

1. <u>DPF</u>: regenerative, equidistant events, similar emissions (±15 per cent) from event to event

$$D_k = D_{k+1} = D_1$$
$$d_k = d_{k+1} = d_1$$
$$M_{rik} - M_{sik} = M_{rik+1} - M_{sik+1}$$
$$n_k = n$$

2. <u>DeNOx</u>: the desulphurisation (SO_2 removal) event is initiated before an influence of sulphur on emissions is detectable (±15 per cent of measured emissions) and in this example for exothermic reason together with the last DPF regeneration event performed.

$$M'_{sik,j=1} = constant \rightarrow \quad M_{sik} = M_{sik+1} = M_{si2}$$
$$M_{rik} = M_{rik+1} = M_{ri2}$$

For SO_2 removal event:
$$M_{ri2}, M_{si2}, d_2, D_2, n_2 = 1$$

3. <u>Complete system (DPF + DeNOx)</u>:

$$M_{si} = \frac{n \cdot M_{si1} \cdot D_1 + M_{si2} \cdot D_2}{n \cdot D_1 + D_2}$$

$$M_{ri} = \frac{n \cdot M_{ri1} \cdot d_1 + M_{ri2} \cdot d_2}{n \cdot d_1 + d_2}$$

$$M_{pi} = \frac{M_{si} + M_{ri}}{n \cdot (D_1 + d_1) + D_2 + d_2} = \frac{n \cdot (M_{si1} \cdot D_1 + M_{ri1} \cdot d_1) + M_{si2} \cdot D_2 + M_{ri2} \cdot d_2}{n \cdot (D_1 + d_1) + D_2 + d_2}$$

The calculation of the factor (K_i) for multiple periodic regenerating systems is only possible after a certain number of regeneration phases for each system. After performing the complete procedure (A to B, see Figure 8/2), the original starting conditions A should be reached again.

3.4.1. <u>Extension of approval for a multiple periodic regeneration system</u>

3.4.1.1. If the technical parameter(s) and or the regeneration strategy of a multiple regeneration system for all events within this combined system are changed, the complete procedure including all regenerative devices should be performed by measurements to update the multiple k_i – factor.

3.4.1.2.   If a single device of the multiple regeneration system changed only in strategy parameters (i.e. such as "D" and/or "d" for DPF) and the manufacturer could present technical feasible data and information to the Technical Service that:

(a)   there is no detectable interaction to the other device(s) of the system, and

(b)   the important parameters (i.e. construction, working principle, volume, location etc.) are identical,

the necessary update procedure for k_i could be simplified.

As agreed between the manufacturer and the Technical Service in such a case only a single event of sampling/storage and regeneration should be performed and the test results ("M_{si}", "M_{ri}") in combination with the changed parameters ("D" and/or "d") could be introduced in the relevant formula(s) to update the multiple k_i - factor in a mathematical way under substitution of the existing basis k_i - factor formula(s)."

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