

BioRID-II Head Restraint Certification Test Development

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Feb. 28, 2011

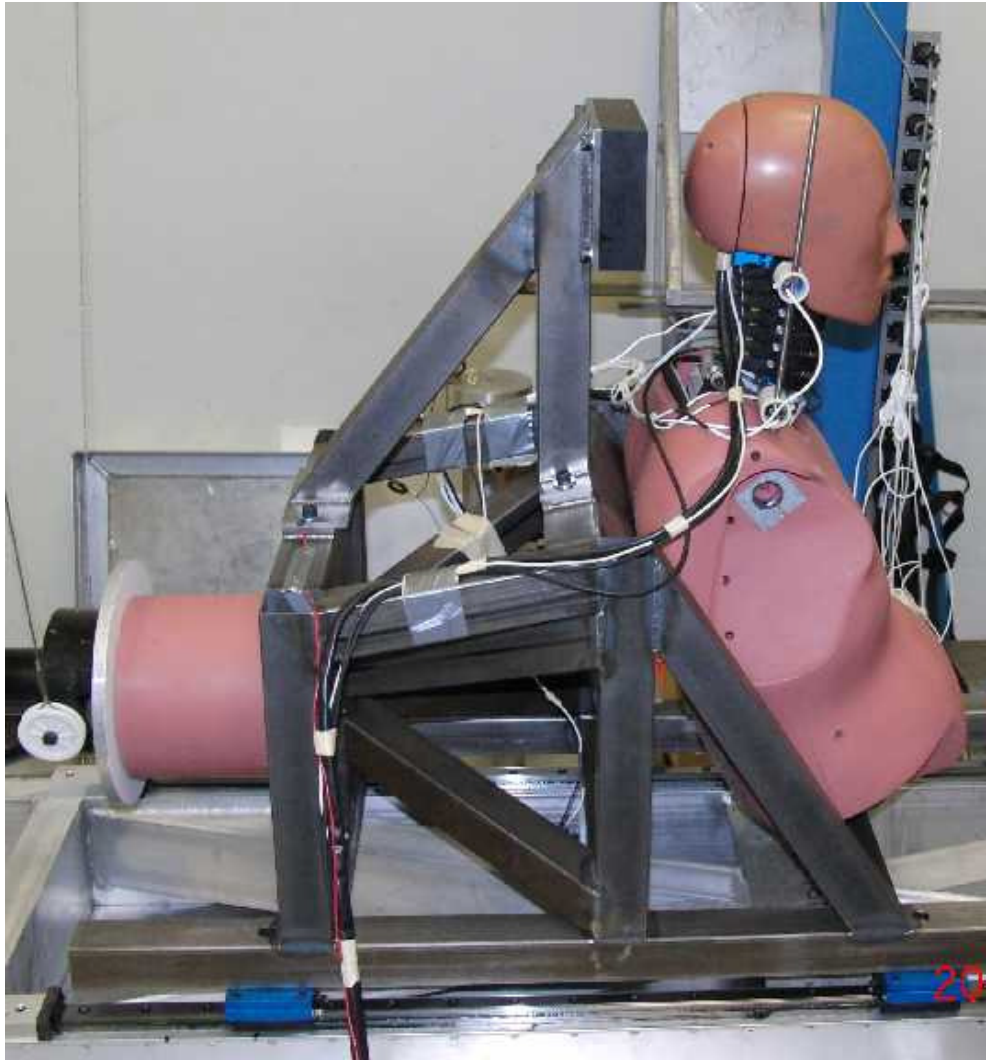
Content

- ▶ Rationale for a Head Restraint Test
- ▶ Development of Pulse
- ▶ Safety of Current Test
- ▶ Changeover issues
- ▶ Where to go from here

Rationale for a Head Restraint Test

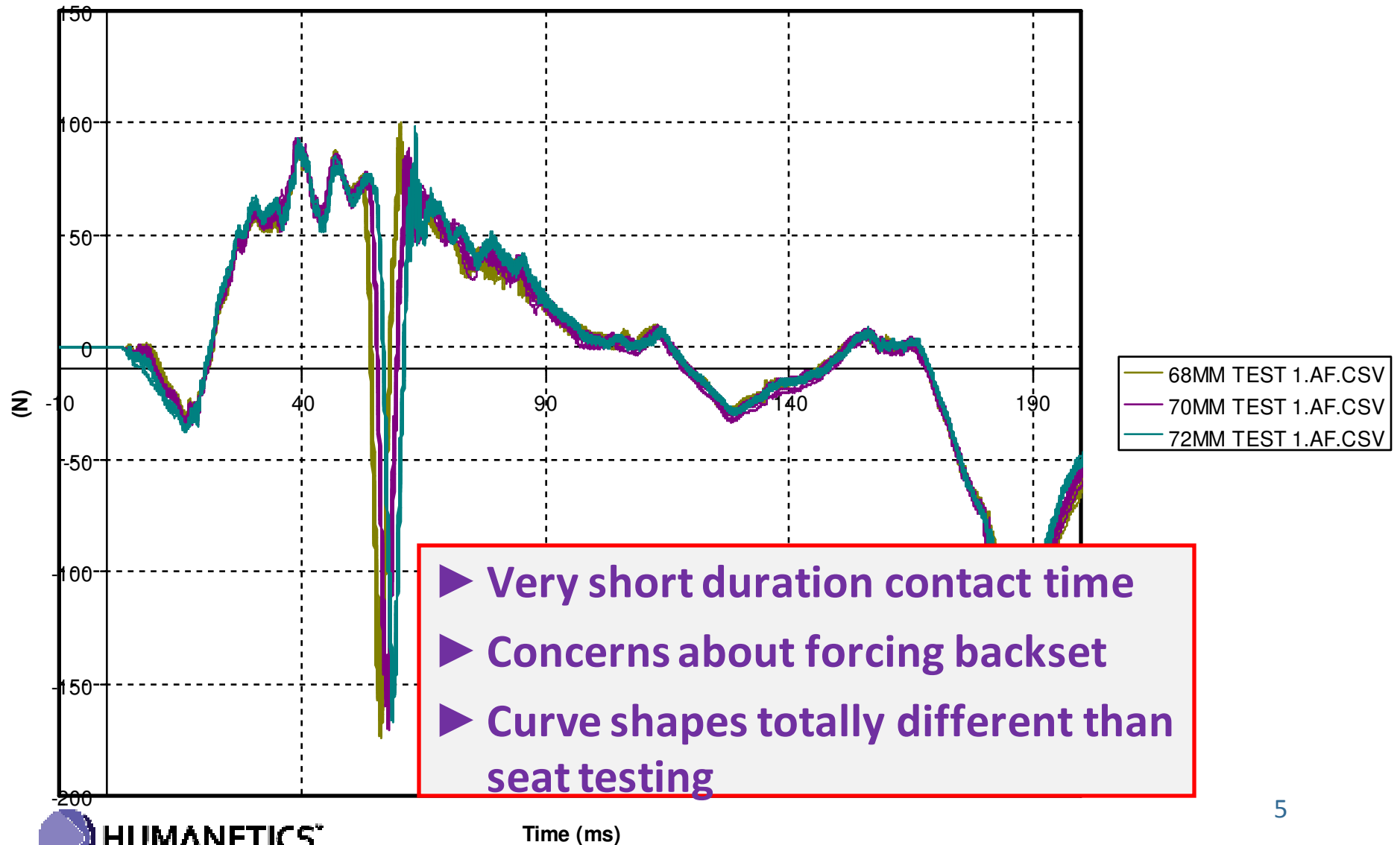
- ▶ PDB paper at ESV 2009 indicated that biggest dummy to dummy reproducibility issues existed during head contact with headrest

Initial Head Restraint Test



- ▶ Fixed 70 mm backset
- ▶ Rigid head restraint
- ▶ Same probe and ETD as without head restraint test

Initial Head Restraint Test

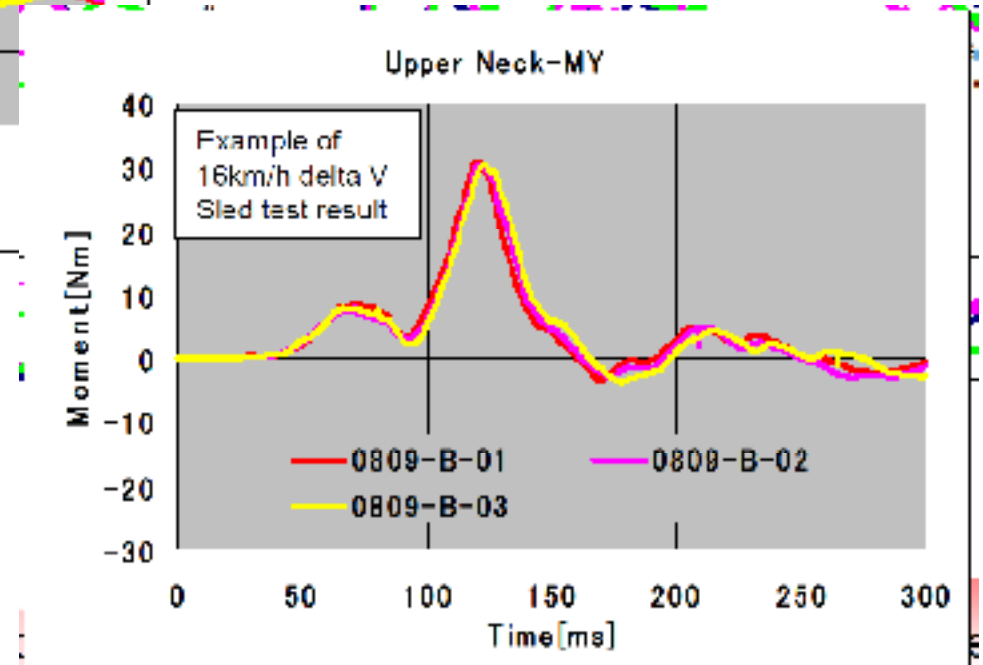
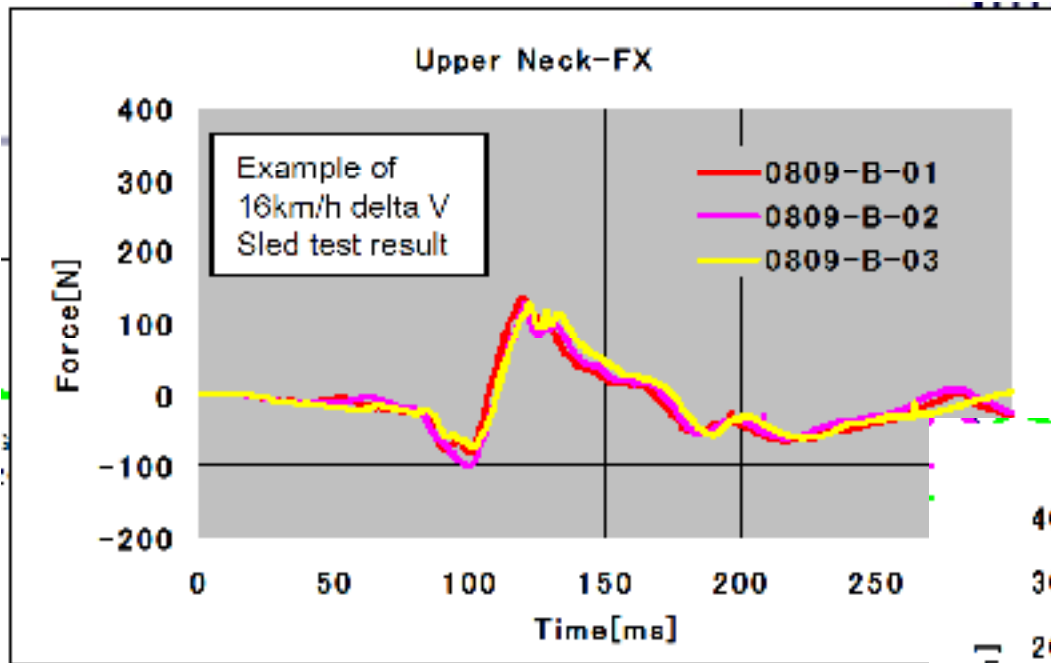


Head Restraint Test Development

- ▶ Requested revisions
 - Padded head restraint
 - Adjustable head restraint
 - Tool to determine head restraint position adjustment from nominal
 - Upper and Lower neck forces and moment similar to car seat testing

Head Restraint Test Development

- ▶ Target curves from **JASIC/Japan**
 - *Feb. 2010 GTR meeting Tokyo*

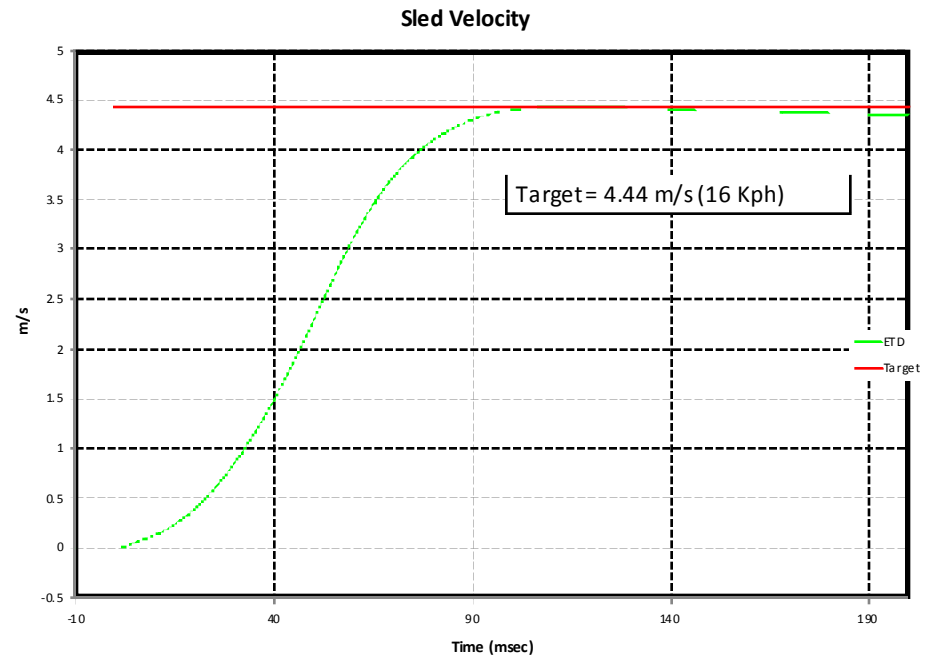
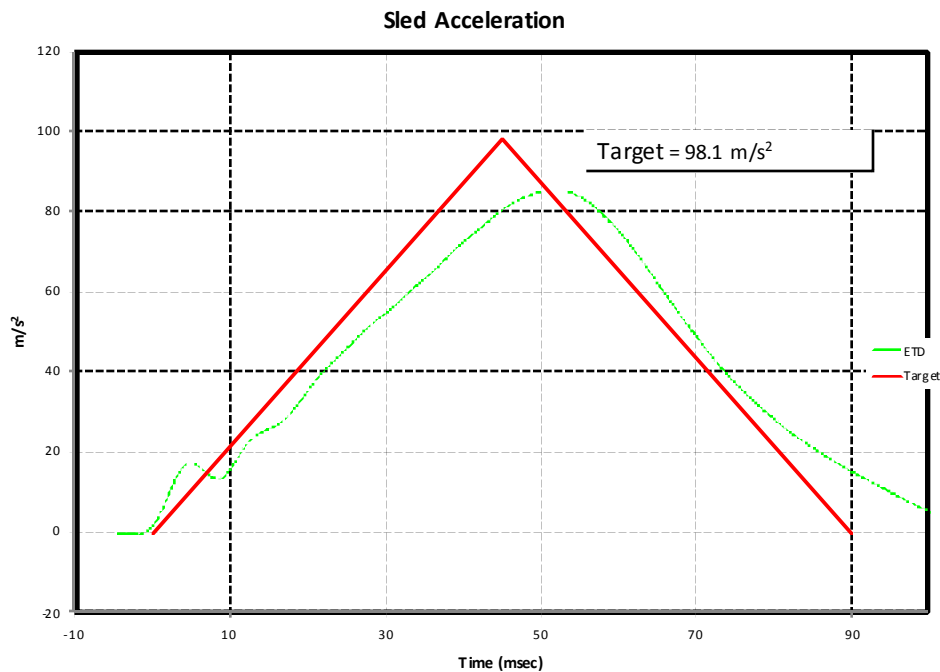


Head Restraint Test Development

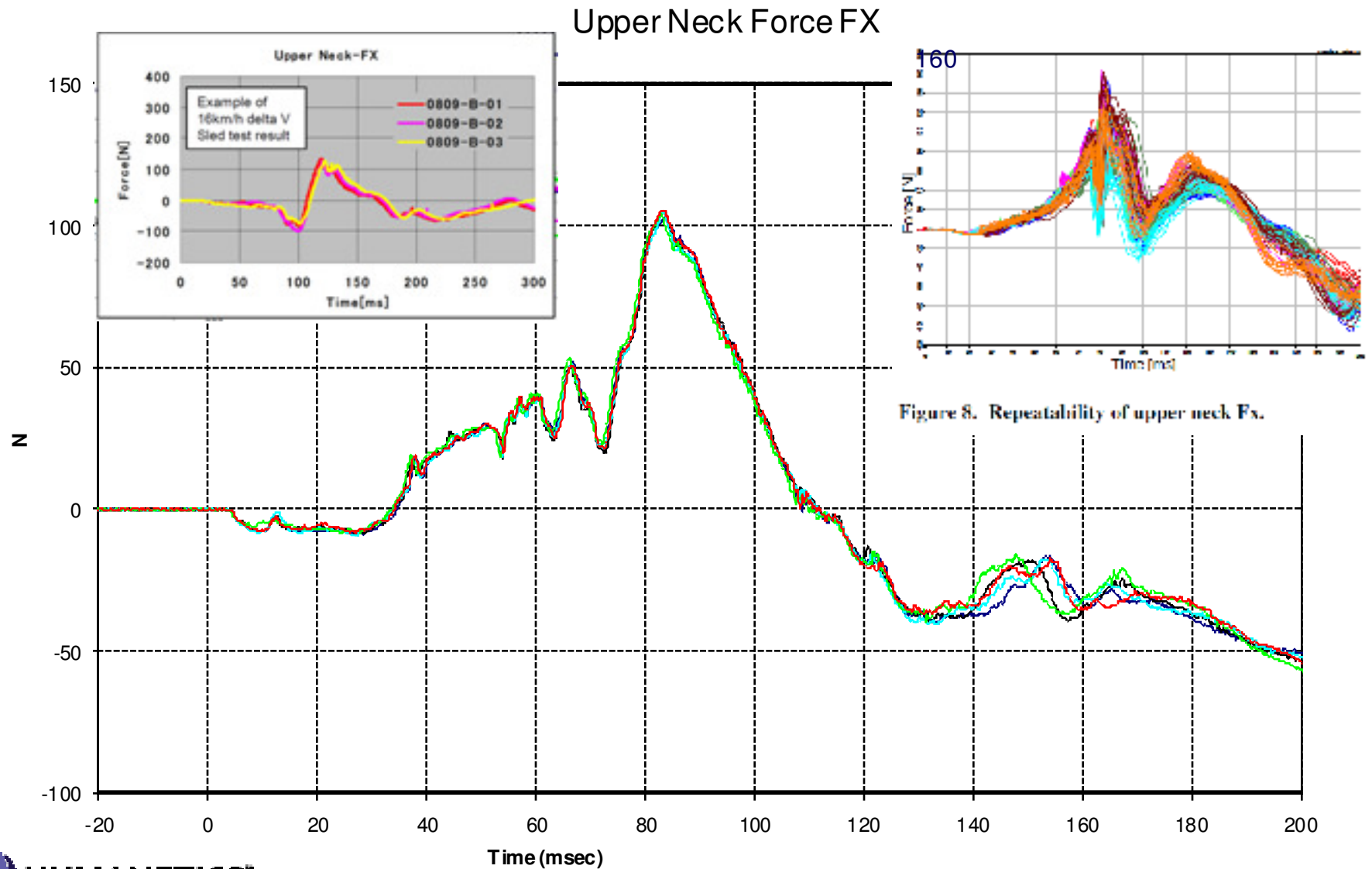
- ▶ Experimented with many conditions
 - Foam pad thickness
 - Foam pad stiffness
 - Input pulse amplitude and duration
- ▶ Best combination
 - 75 mm thick foam
 - Pulse proposed by Johann Davidson (16 kph, 10 g)

Head Restraint Test – Selected Pulse

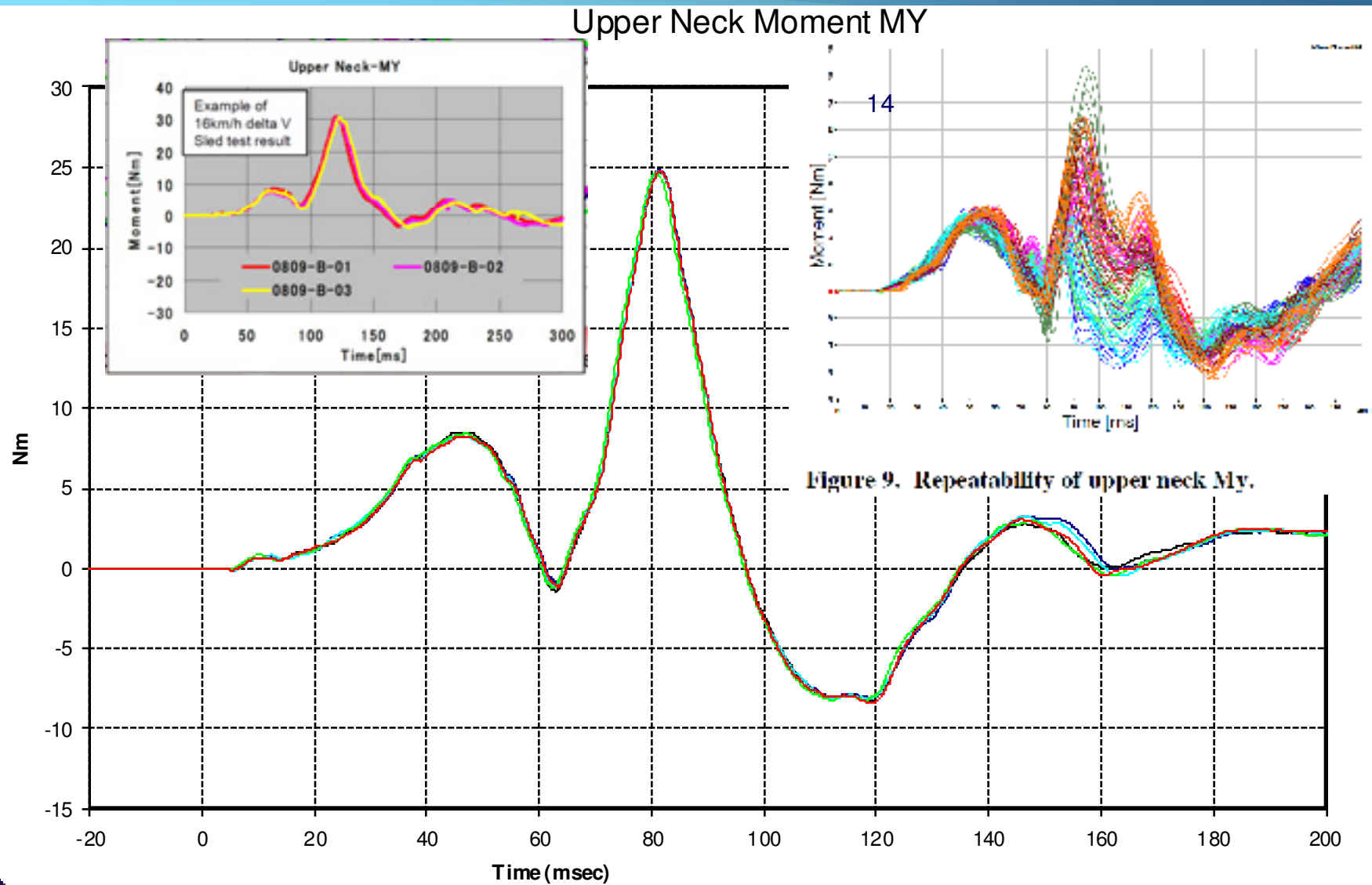
- ▶ Impact pulse of 16kph to match seat testing



Head Restraint Test vs JASIC & Sport Seat

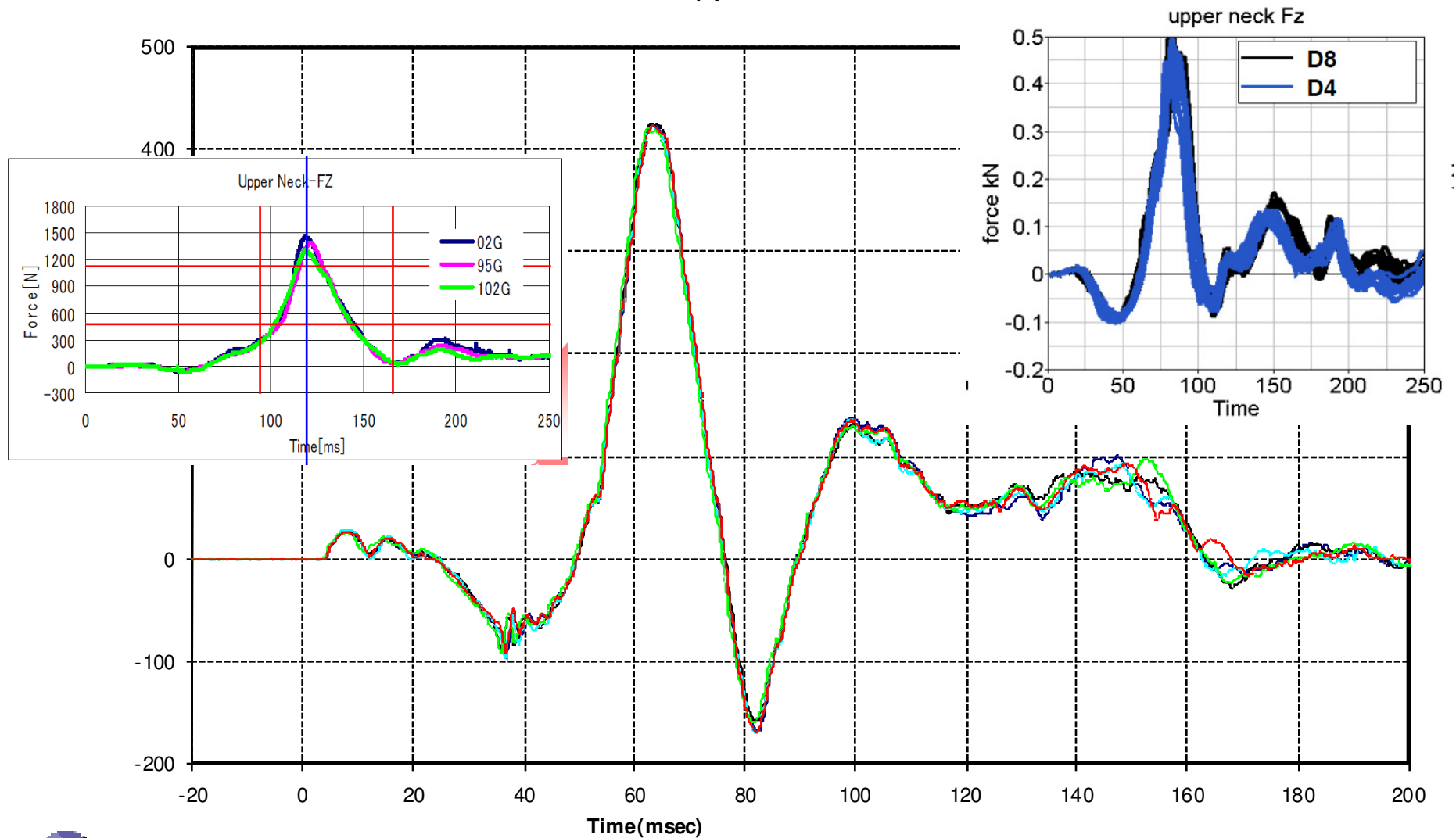


Head Restraint Test vs JASIC & Sport Seat



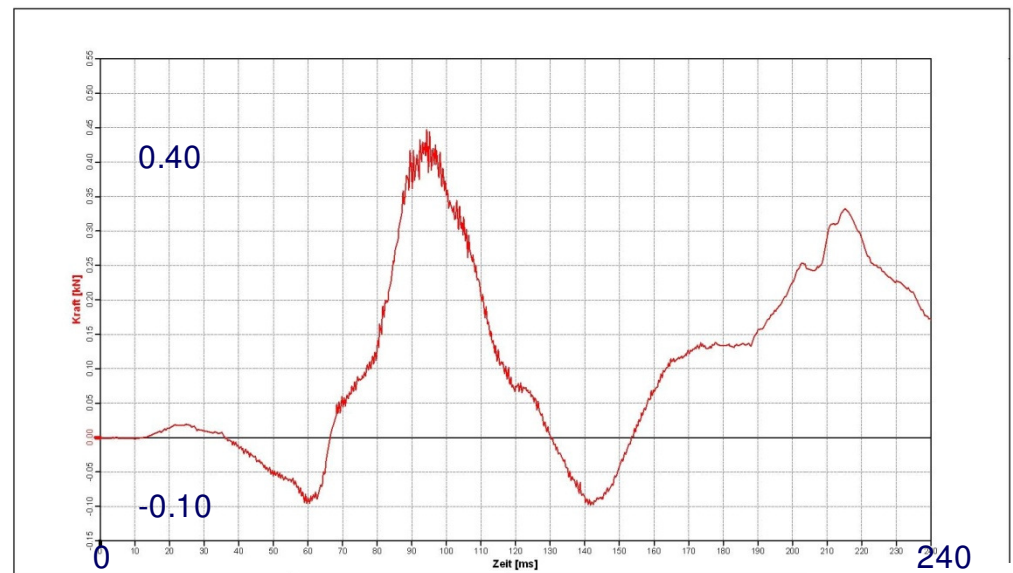
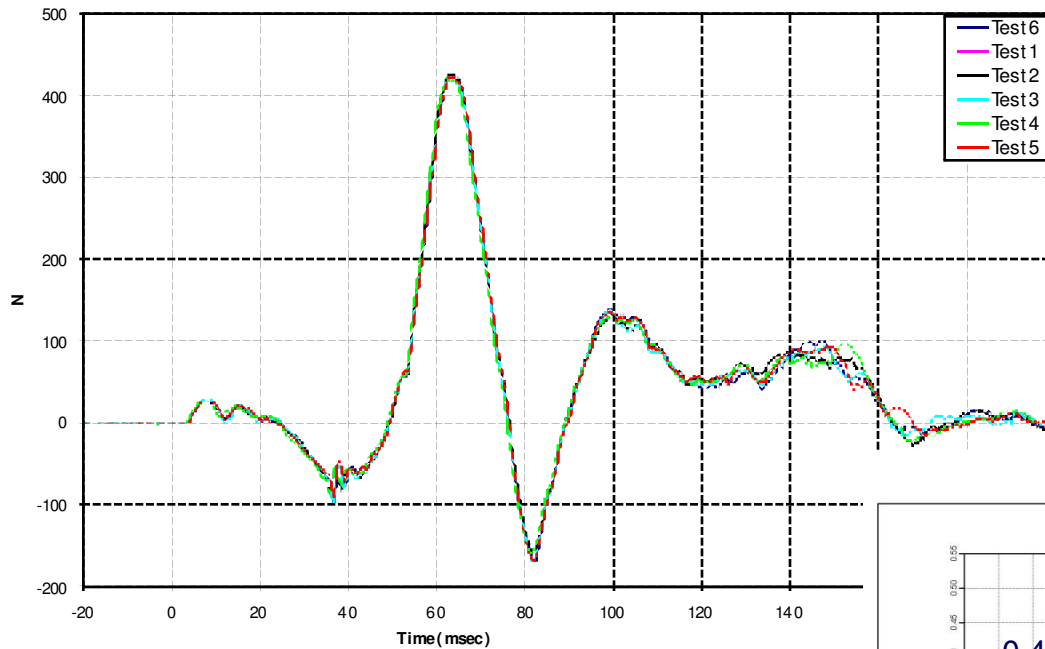
Head Restraint Test vs JASIC & Sport Seat

Upper Neck Force Fz



Head Restraint Test vs German Seat

Upper Neck Force FZ



Neck Upper Force Z
S1NECKUP00BRFOZA / CFC1000

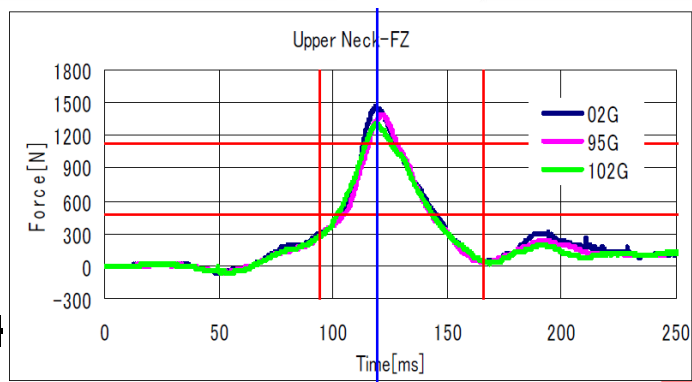
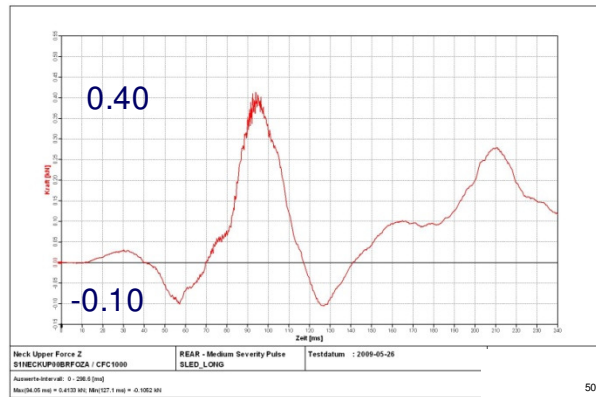
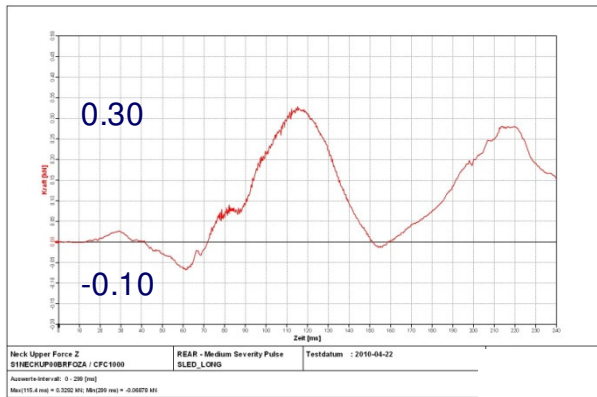
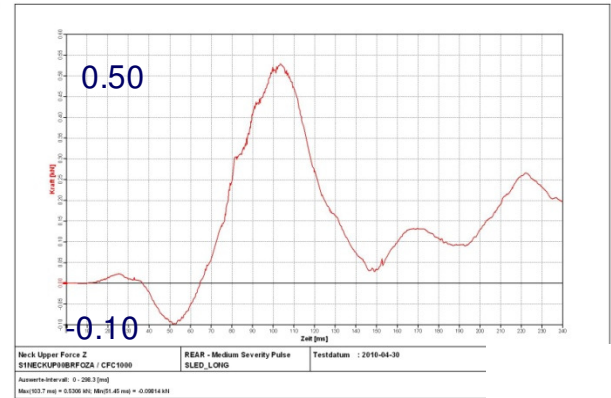
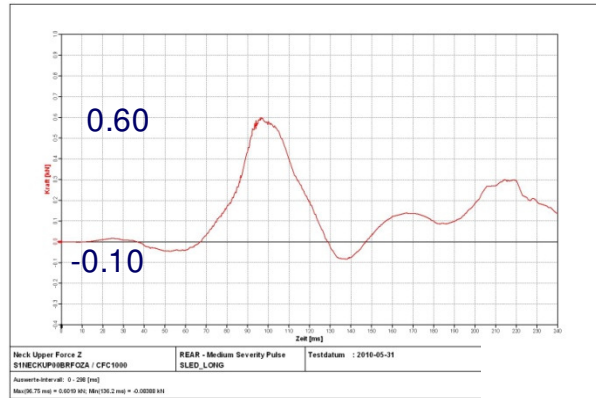
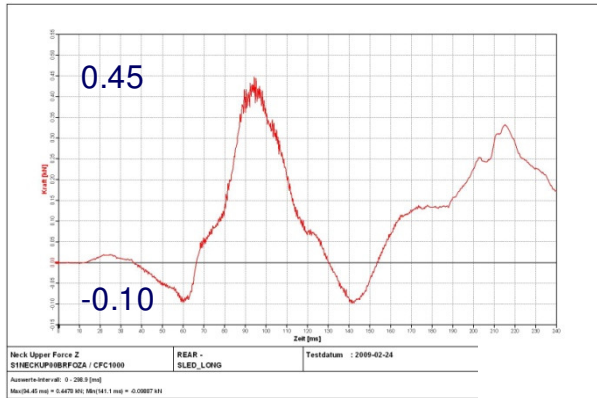
REAR -
SLED_LONG

Testdatum : 2009-02-24

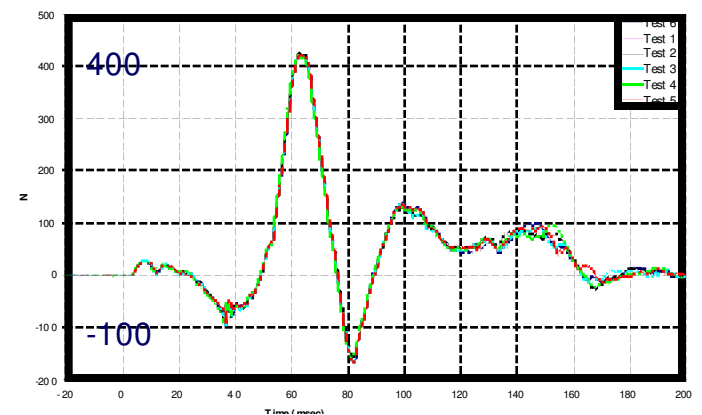
Auswerte-Intervall: 0 - 298.9 [ms]

Max(94.45 ms) = 0.4478 kN; Min(141.1 ms) = -0.09887 kN

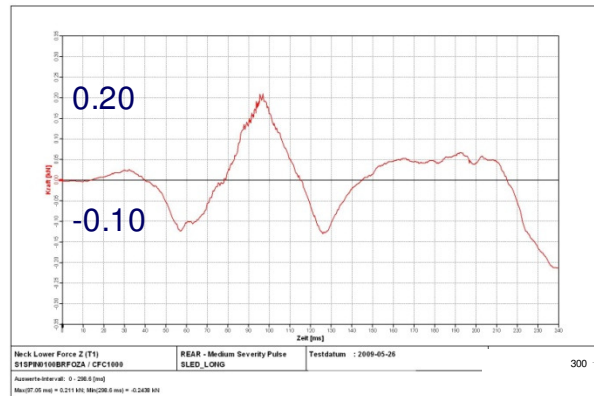
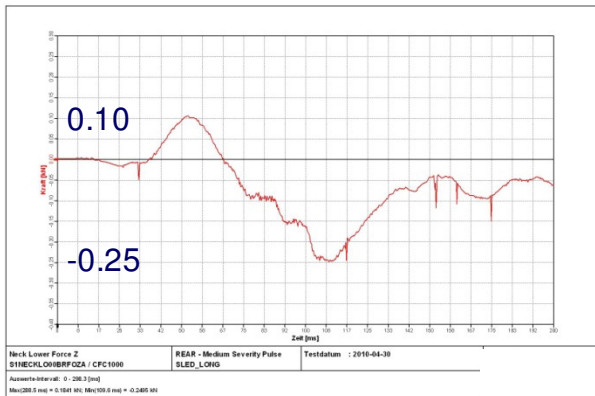
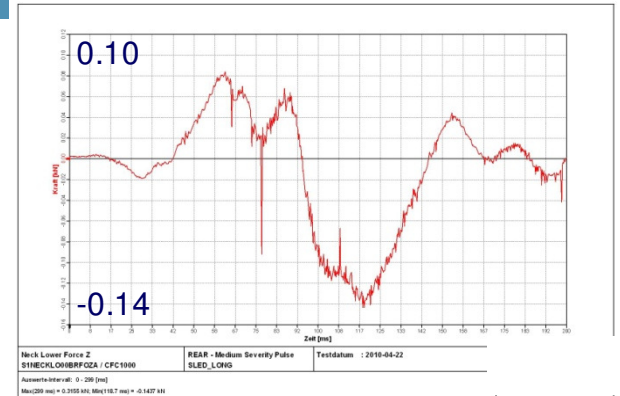
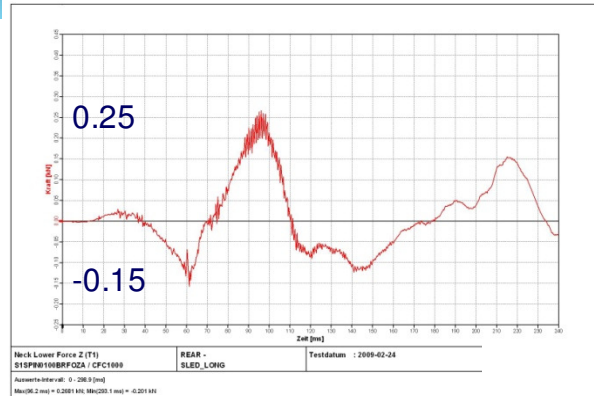
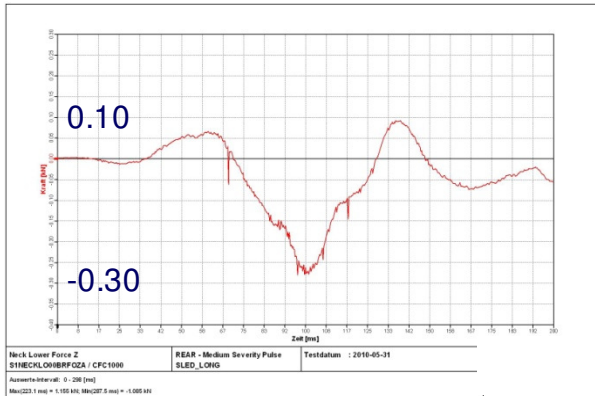
German Car Seats – Upper Fz



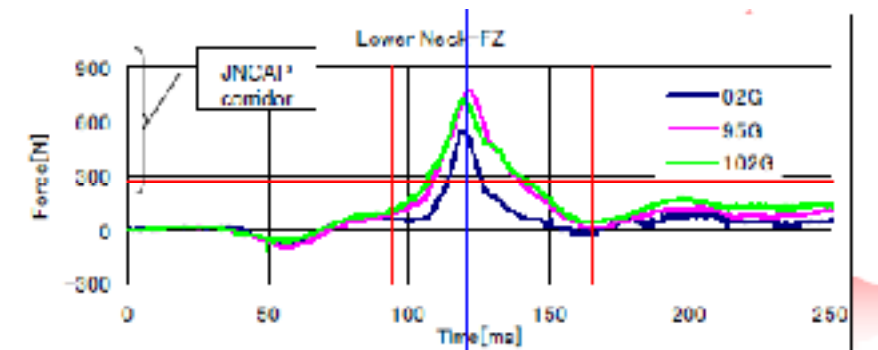
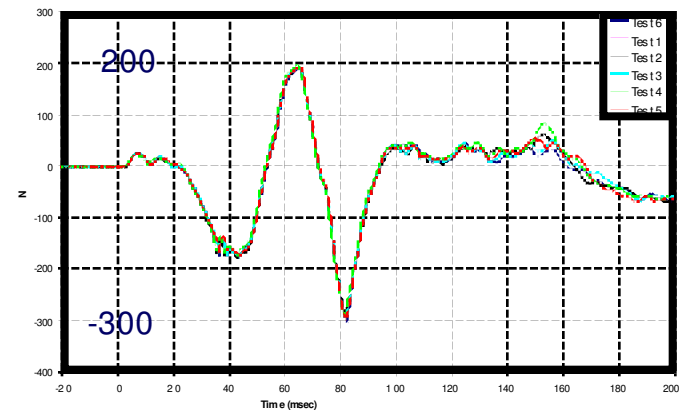
UpperNeck ForceFZ



German Car Seats – Lower Fz



Lower Neck Force FZ (T1 load Cell)



Head Restraint Test Development

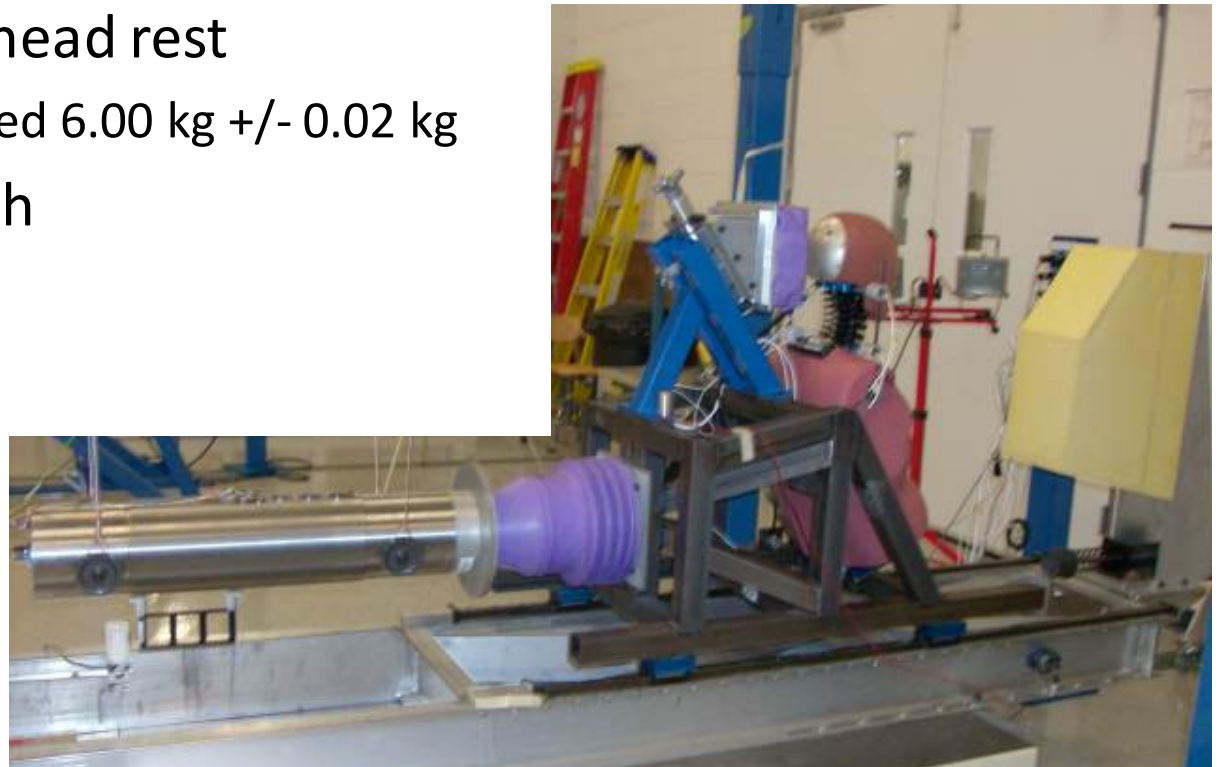
- Longer, shaped ETD to get extended pulse
- Heavier probe necessary for sufficient energy



BioRID Certification with Head Rest

▶ Head Rest Certification Test

- Heavier probe with same impact face
 - ▶ Total probe mass = 118.5 kg +/- 0.1 kg (261.2lb)
- Custom ETD for advanced pulse
- Adjustable foam head rest
 - ▶ Mass added to sled 6.00 kg +/- 0.02 kg
- Cap contact switch

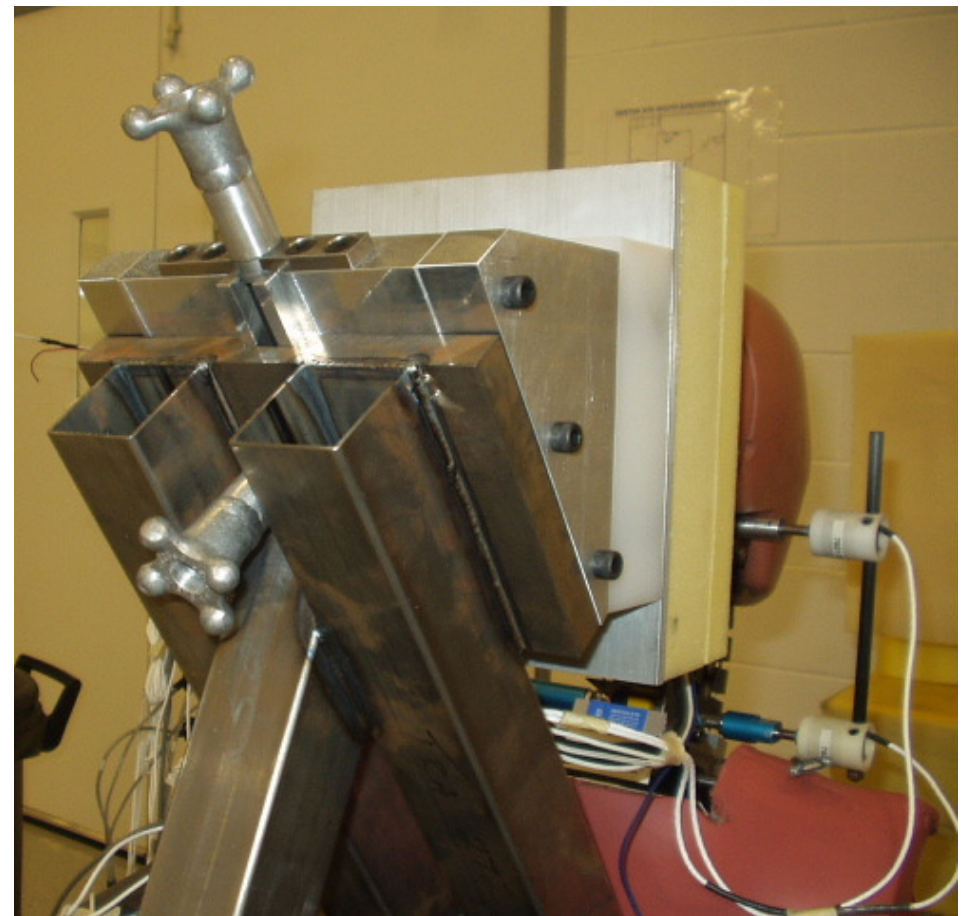


Head Restraint Test Development

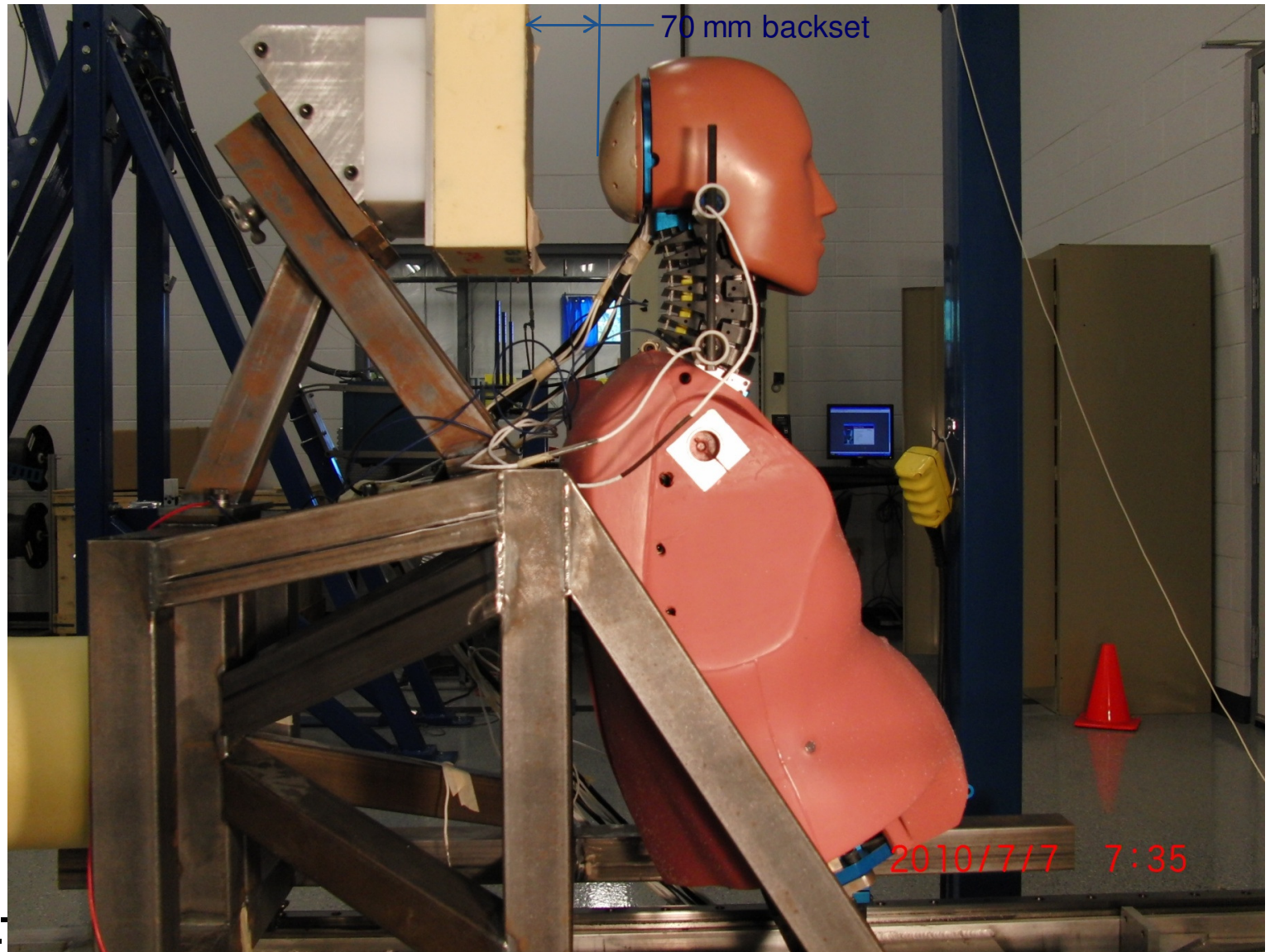


-Adjust head restraint for 70 mm backset with head level.

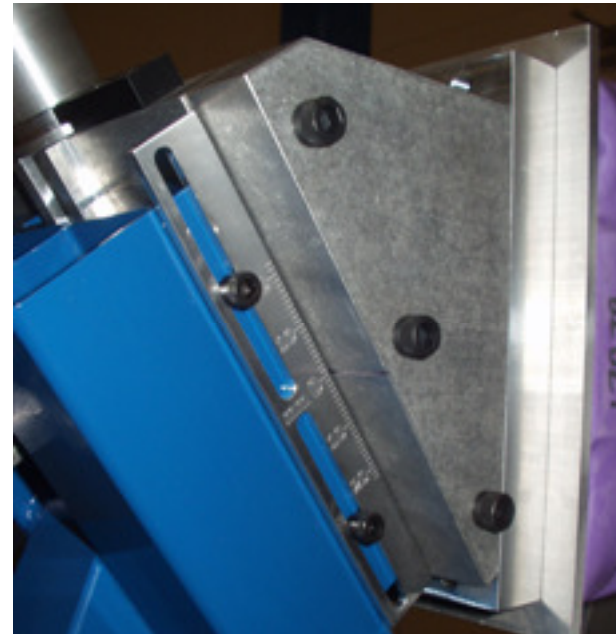
-75 mm thick foam pad



Head Restraint Test – Setup Position

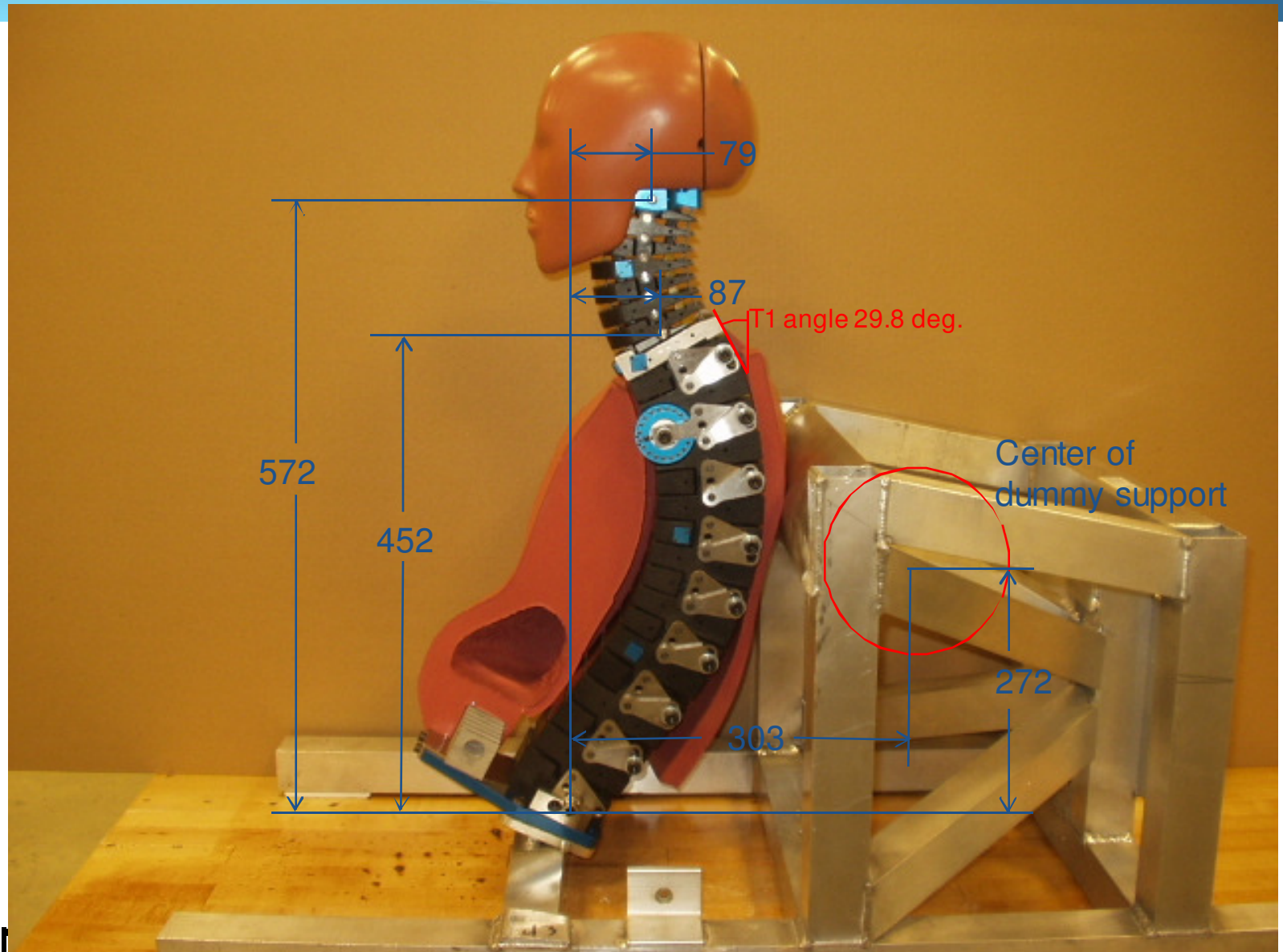


Head Restraint Setup Zeroing Tool



- ▶ Tool allows setting nominal position of scale
- ▶ Scale measures adjustment from nominal position

Head Restraint Test – Setup Position



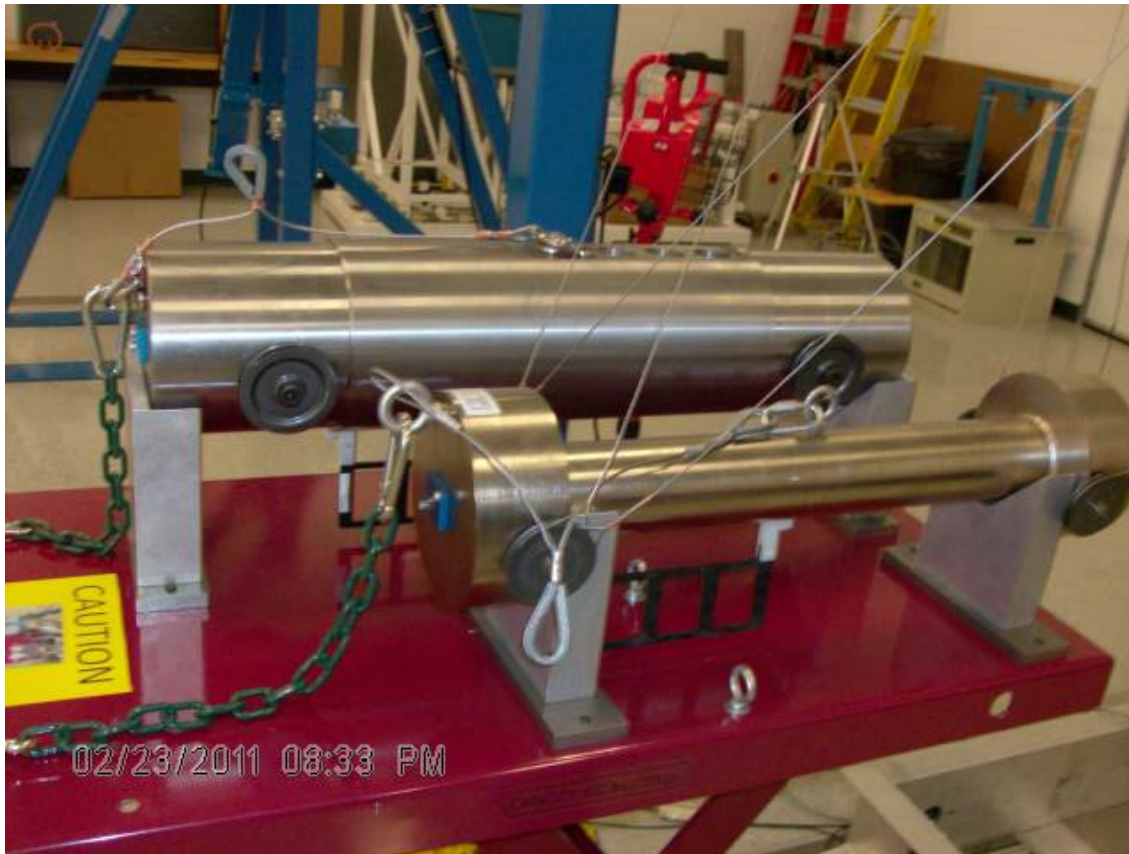
Safety of Current Test

- ▶ Is 37.61 kg safer than 118.5 kg?
 - Getting hit by either probe would cause serious or fatal injuries
 - GREAT care must be exercised around either probe
- ▶ Can 118.5 kg probe be handled safely?

Changeover Issues

- ▶ Heavier cables
- ▶ Stronger winch
- ▶ Strengthened attachments
- ▶ Lift cart for installing and removing probes
 - No lifting by hand is necessary!

Changeover Issues



► Cart for

- Probe handling
- Storage
- Installation

► No hand lifting of probes is necessary!



Probe installation and removal videos.

Where to go from here

- ▶ Do we need so many test?
 - Takes far more time to certify dummy
 - ▶ Cost
 - ▶ Delays in testing
 - What is goal of project?
 - ▶ Reduce dummy to dummy variation?
 - ▶ Make certification testing faster and cheaper?
- ▶ Do we need two probes/ETD?

Where to go from here

► Is this a reasonable number of tests for a dummy?

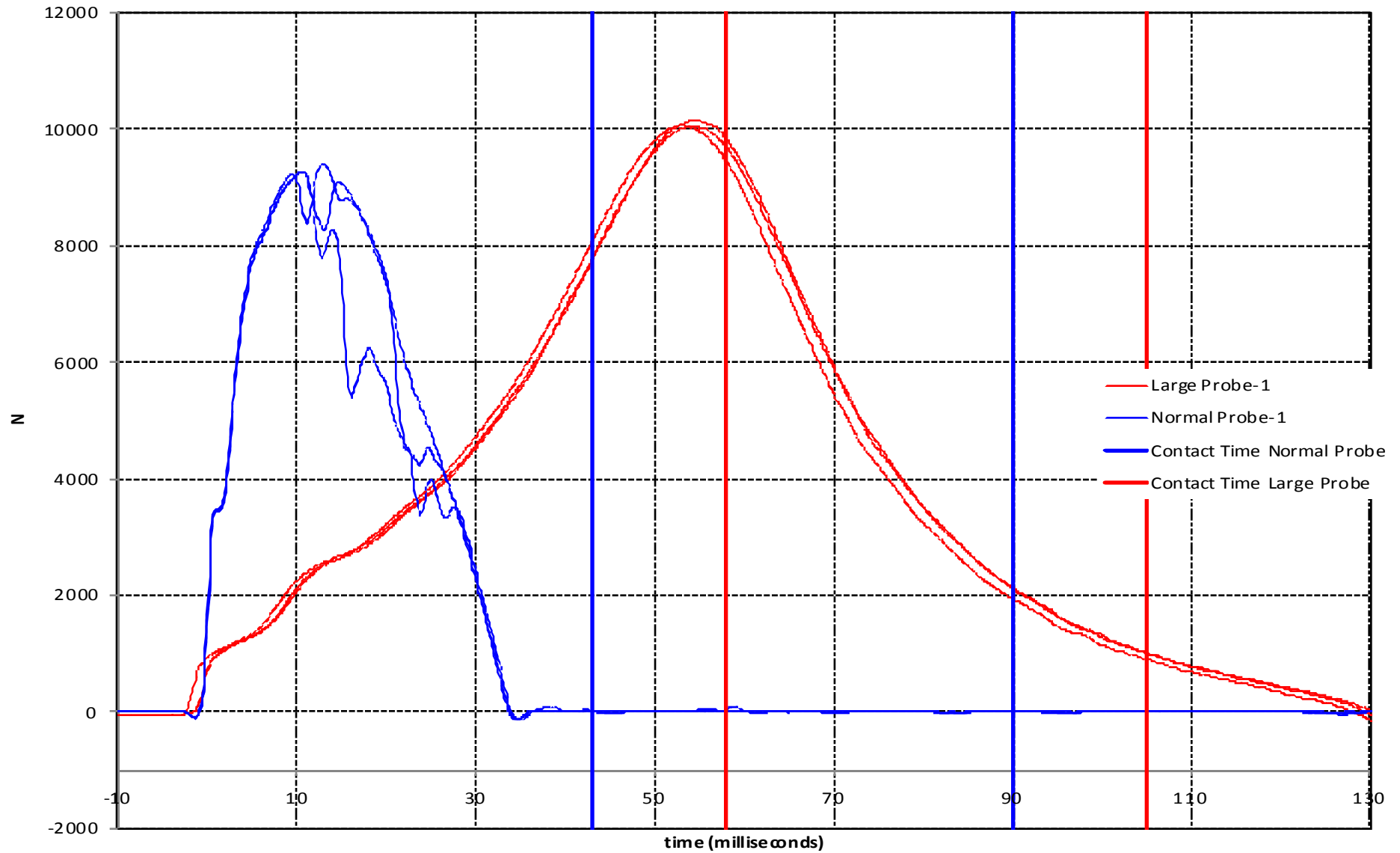
SID-IIS	H-III50M	BioRID-II
Head drop	Head Drop	Sled w/o head restraint certification
Neck pendulum	Neck Flexion	Dummy w/o head restraint
shoulder	Neck Extension	Head restraint foam certification
Thorax without arm	Thorax low speed	Sled with head restraint certification
Thorax with arm	Thorax high speed	Dummy with head restraint certification
Abdomen	Hip ROM left	Jacket certification
Acetabulum	Hip ROM right	
Iliac	Knee impact left	
	Knee impact right	
	Knee slider left, low speed	
	Knee slider left, high speed	
	Knee slider, right low speed	
	Knee slider, right high speed	

Do we need two probes/ETD?

- ▶ Heavy probe / long ETD needed to get pulse shape
- ▶ Would it be acceptable to use same probe and ETD as “without Head Restraint” test?

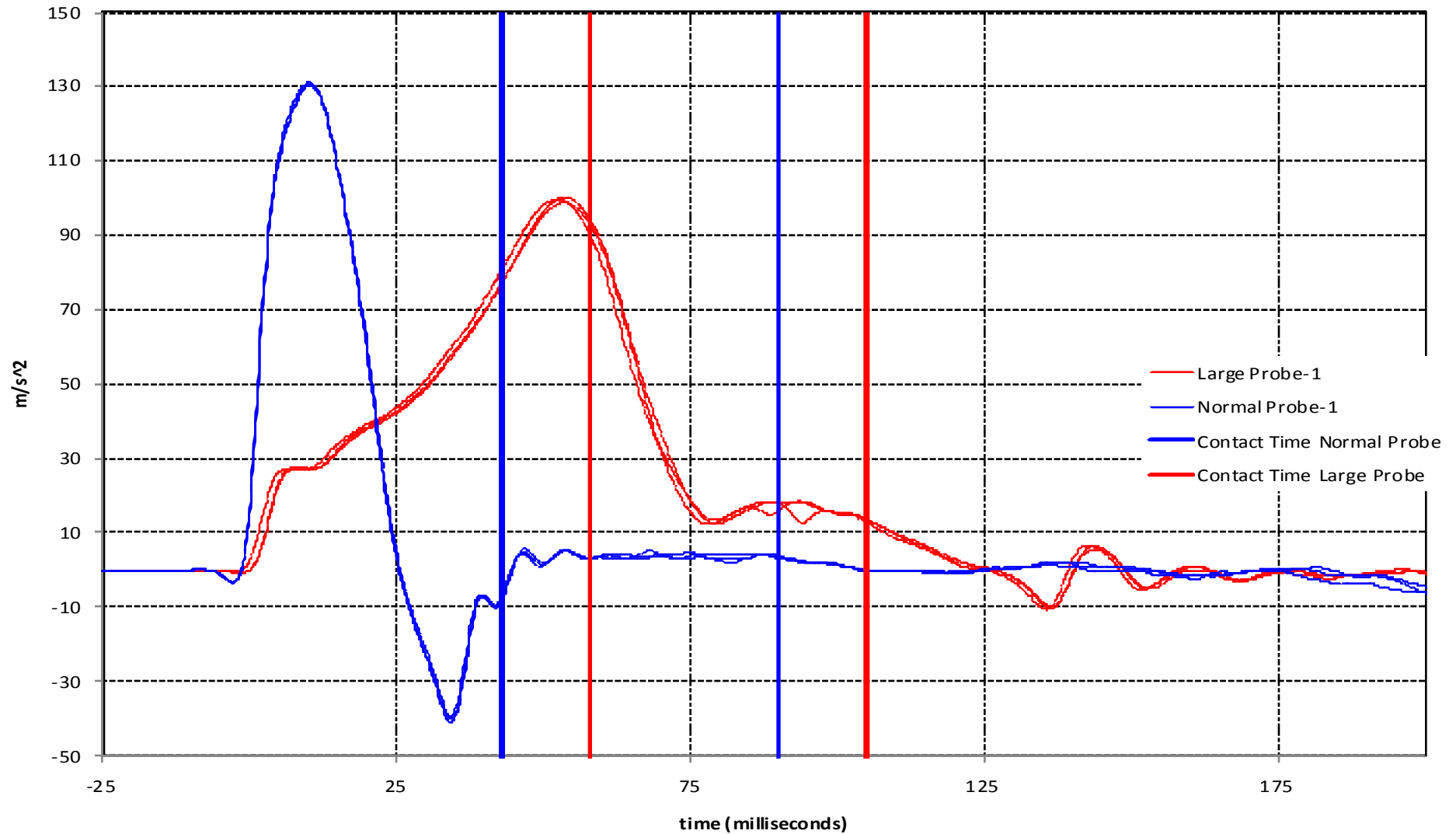
**HEAVY
VS
STANDARD
CERTIFICATION PROBE
COMPARISON**

Pendulum Force

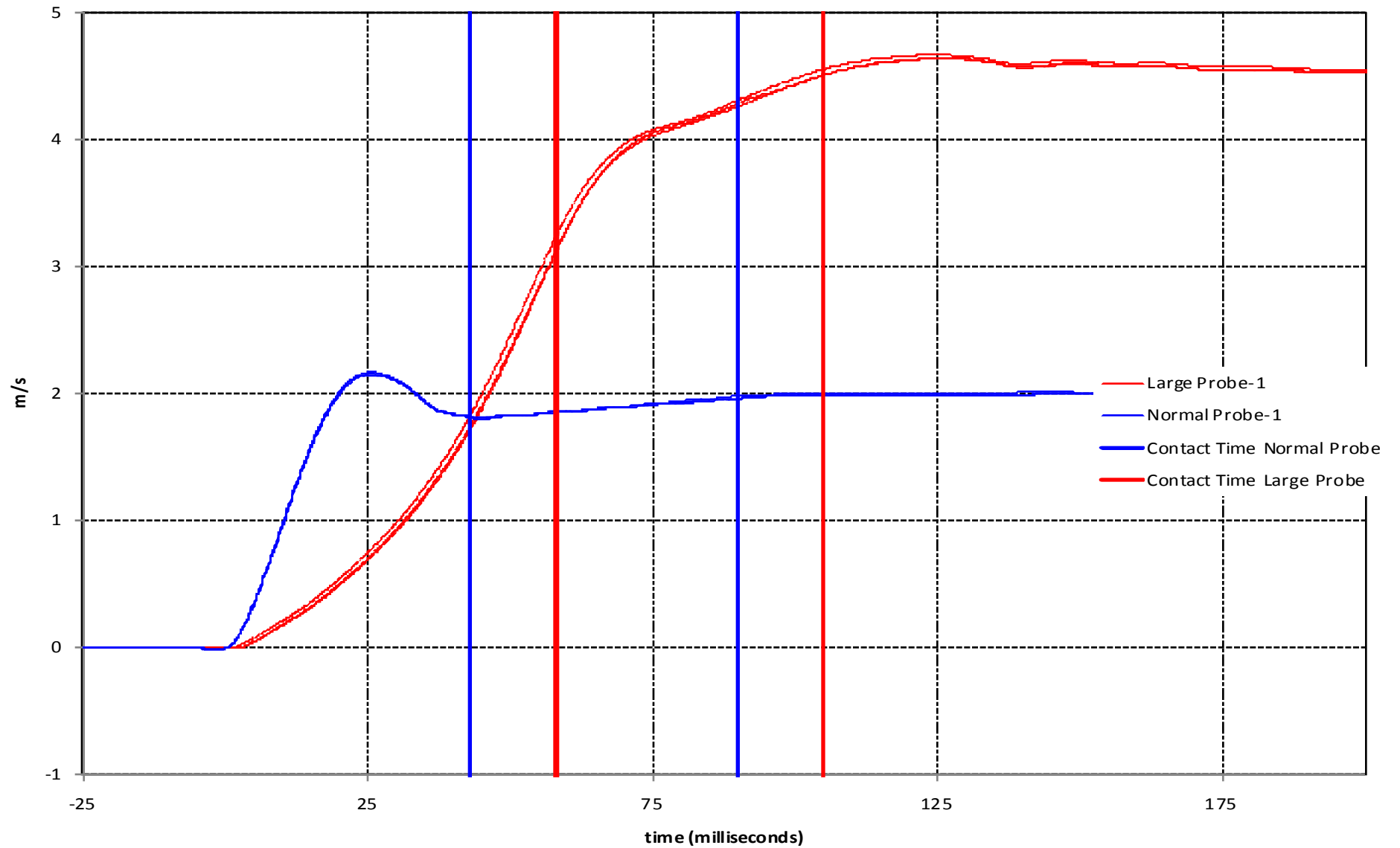


Sled Acceleration

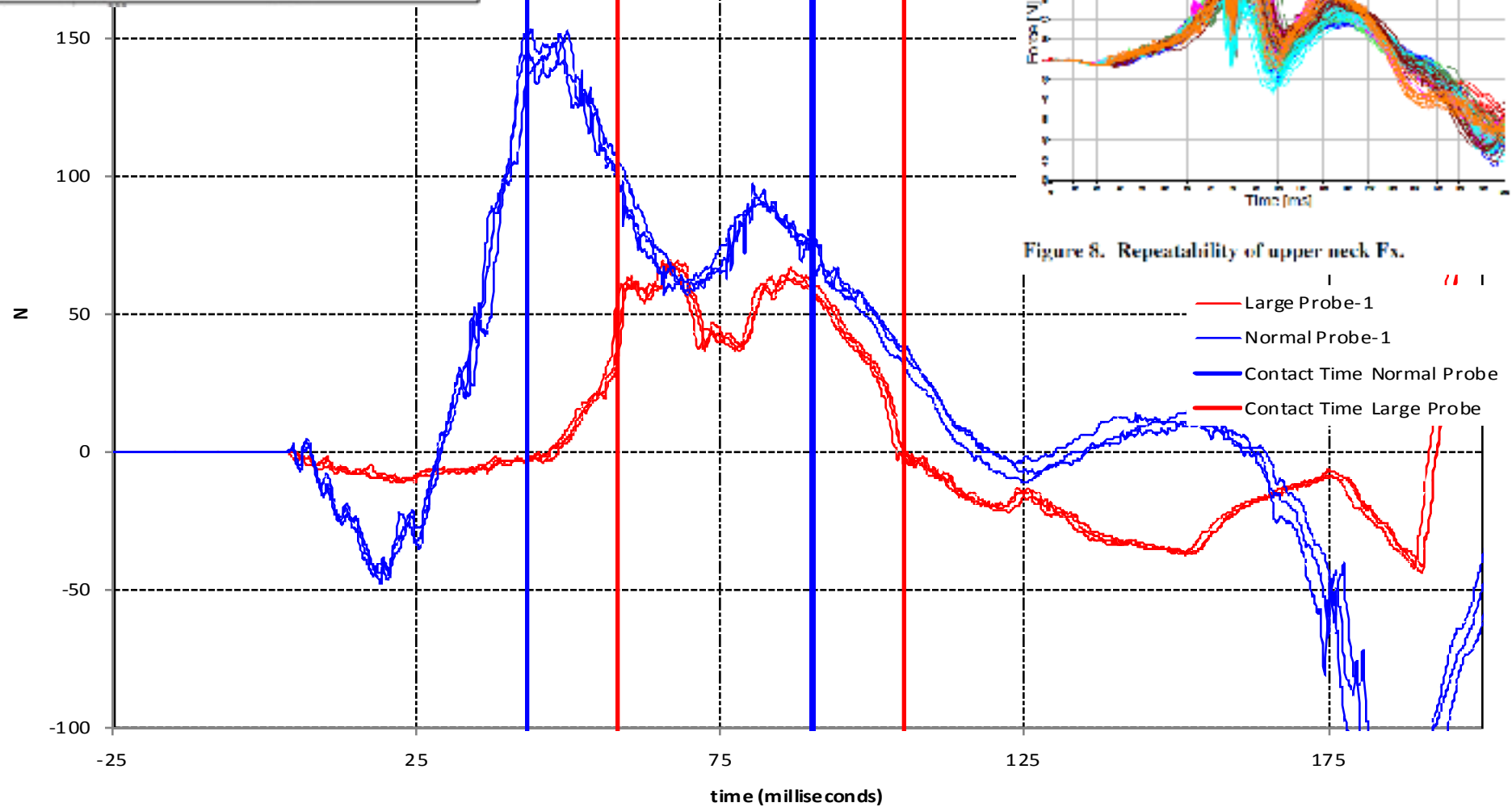
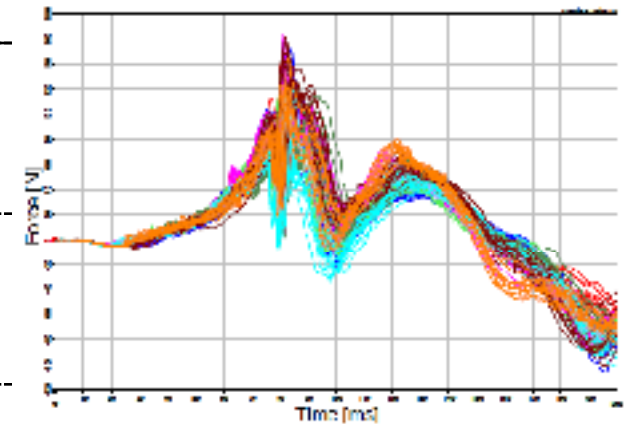
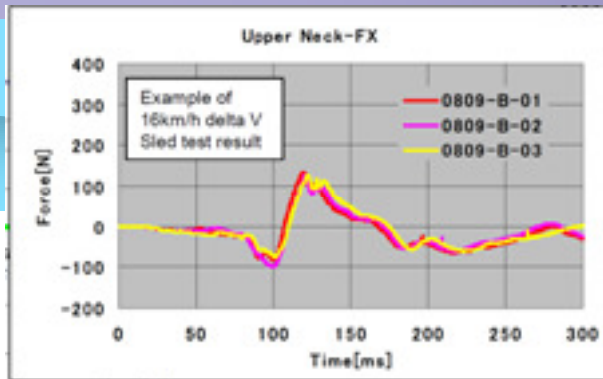
Sled Acceleration



Sled Velocity



Upper Neck Force FX



Upper Neck Moment MY

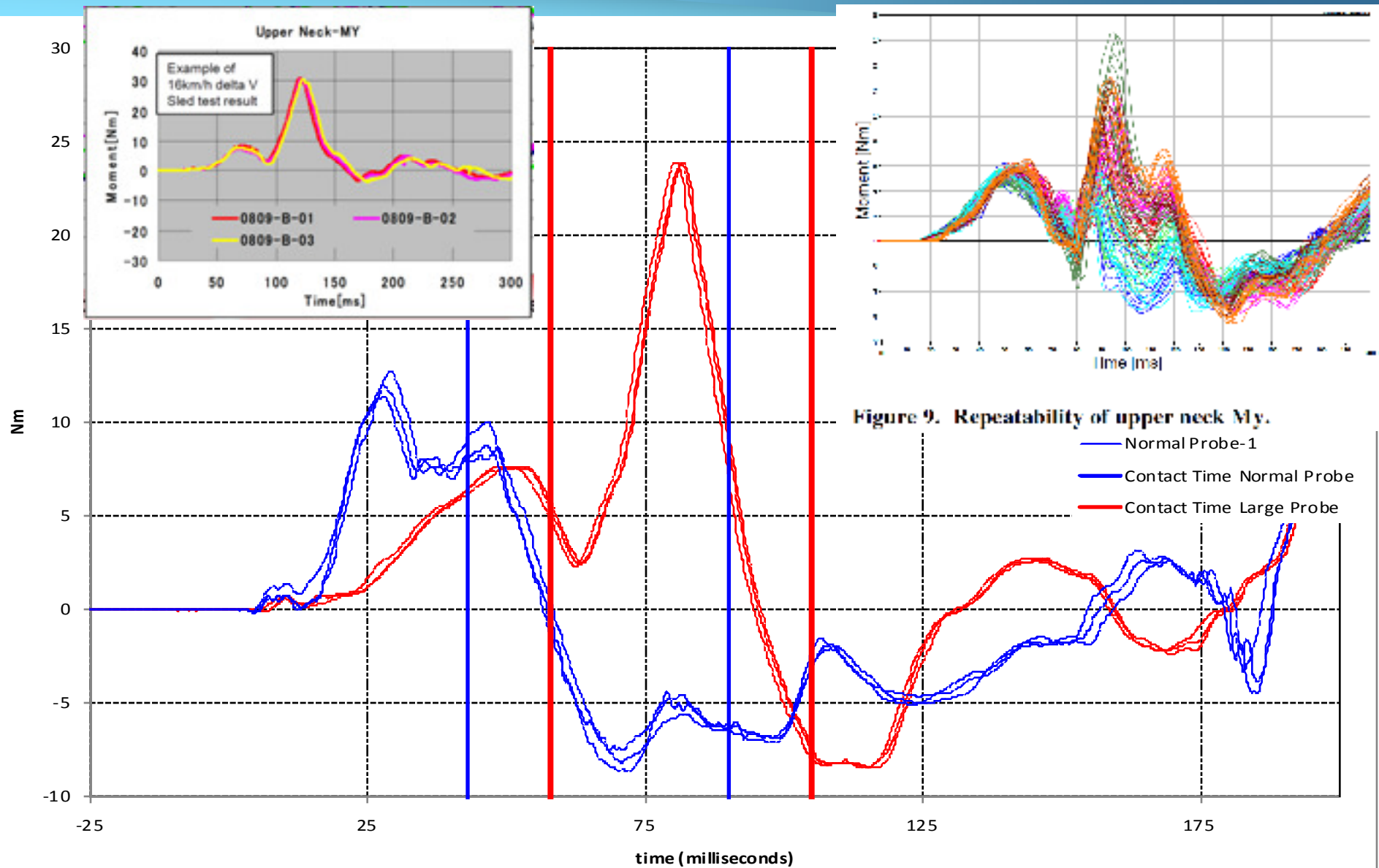
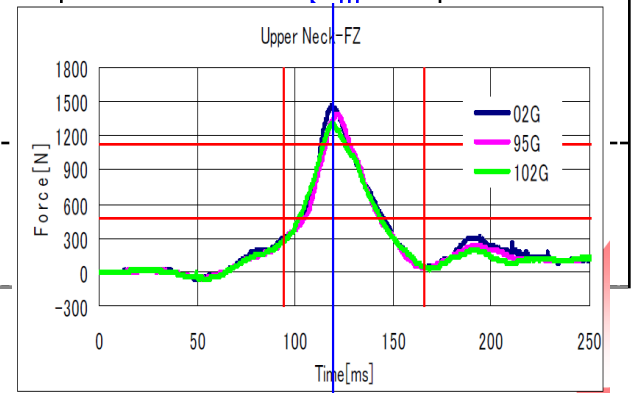
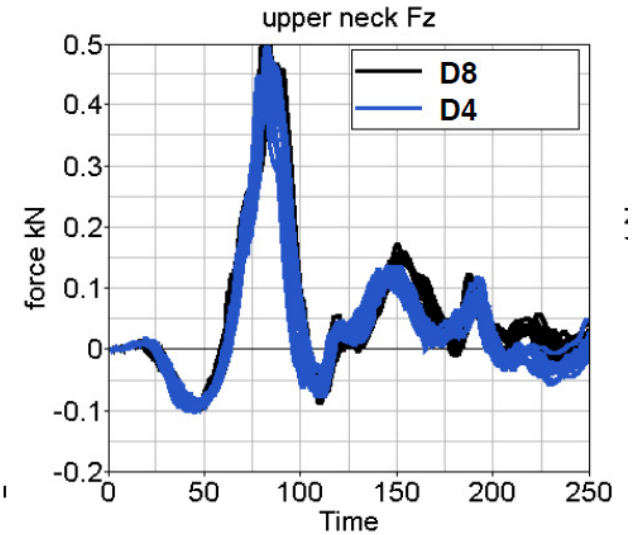
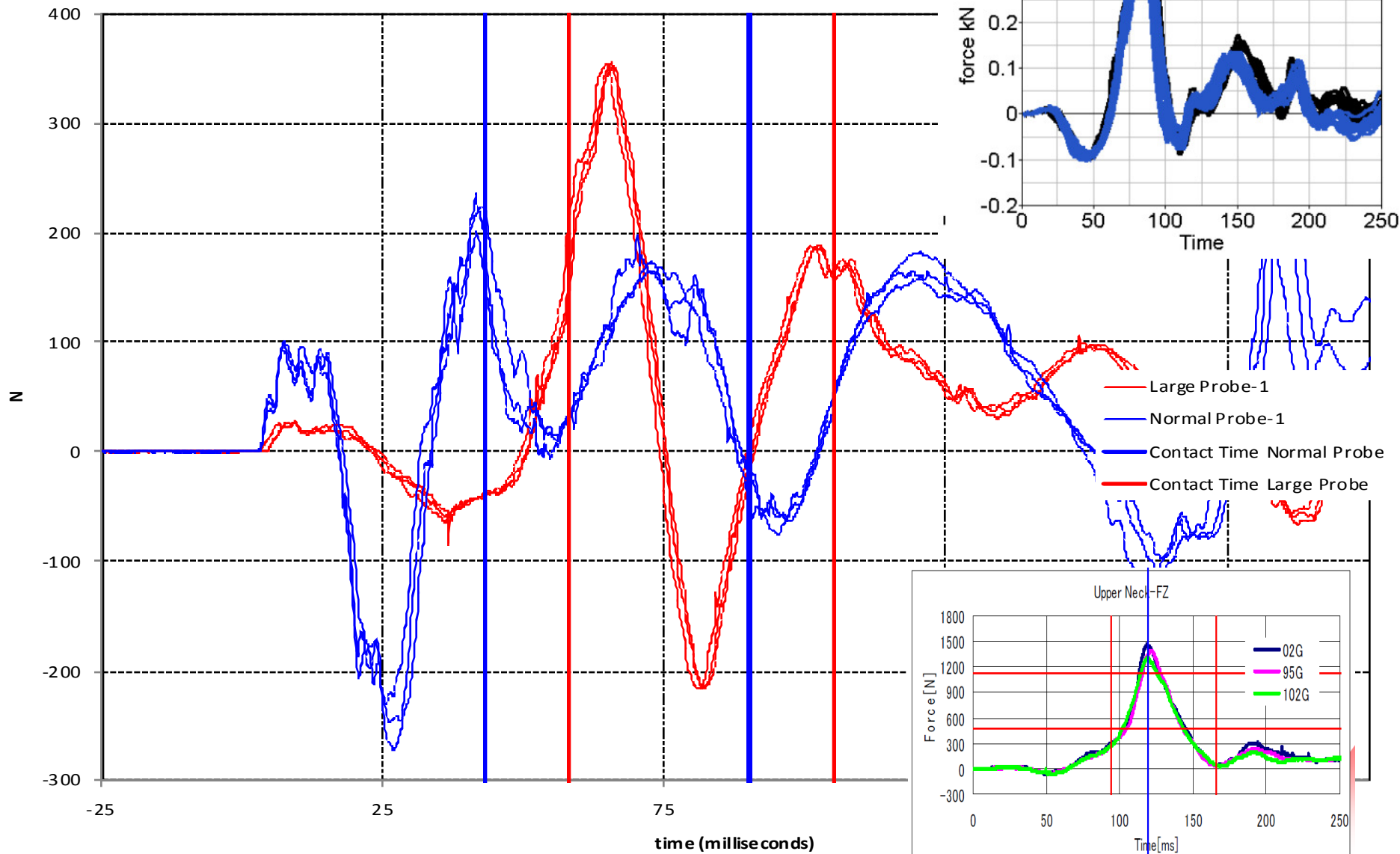
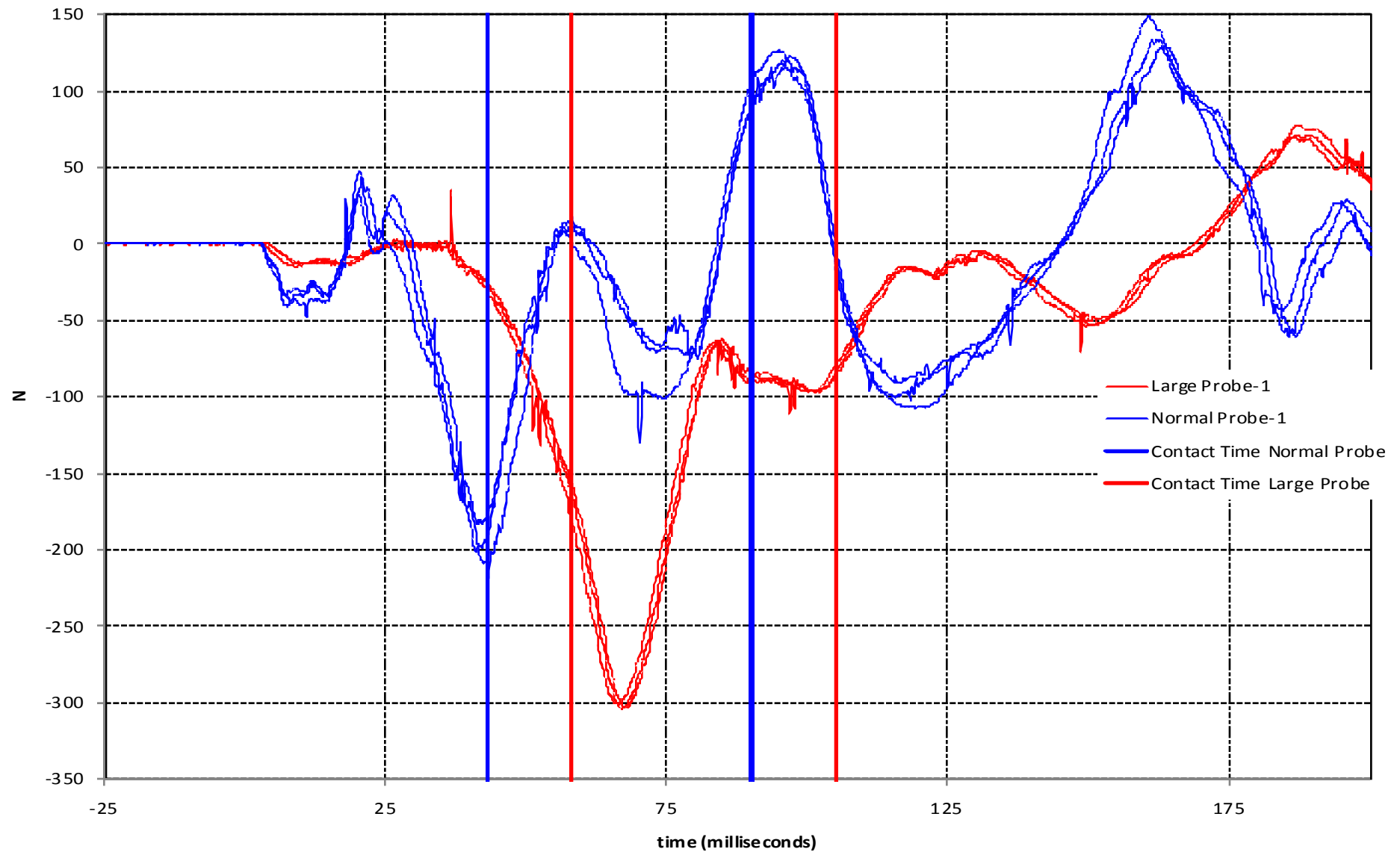


Figure 9. Repeatability of upper neck My.

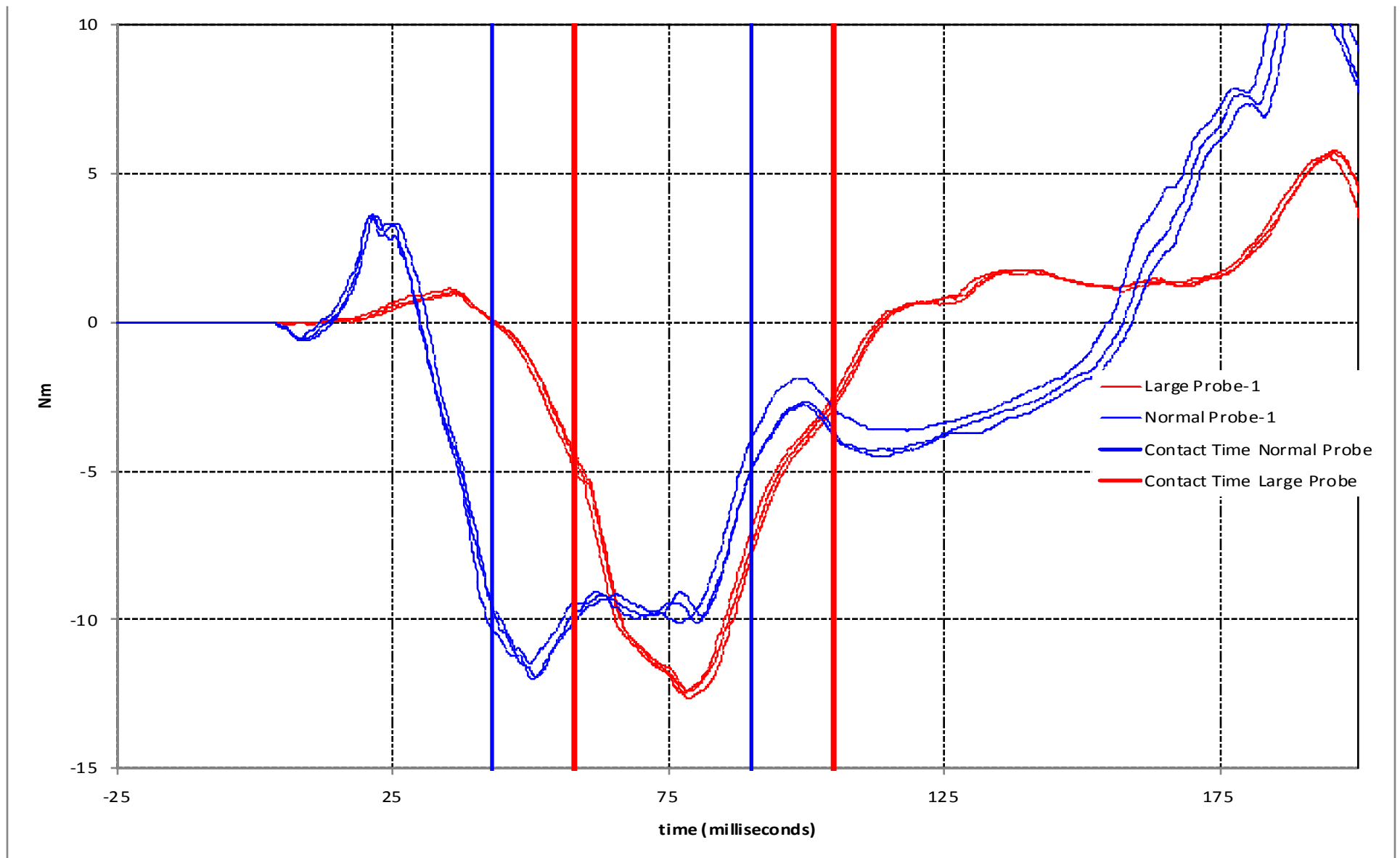
Upper Neck Force FZ



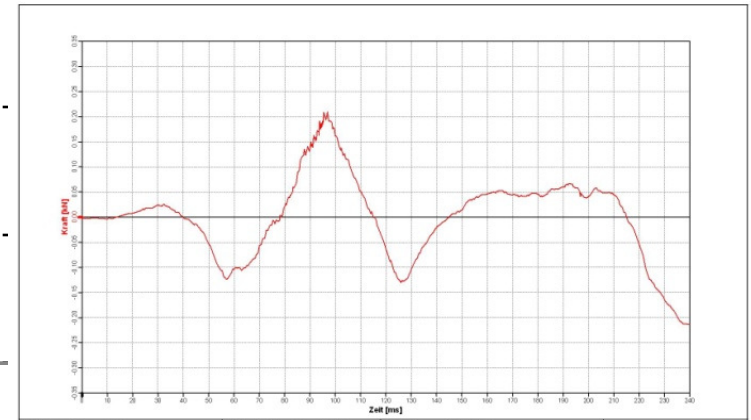
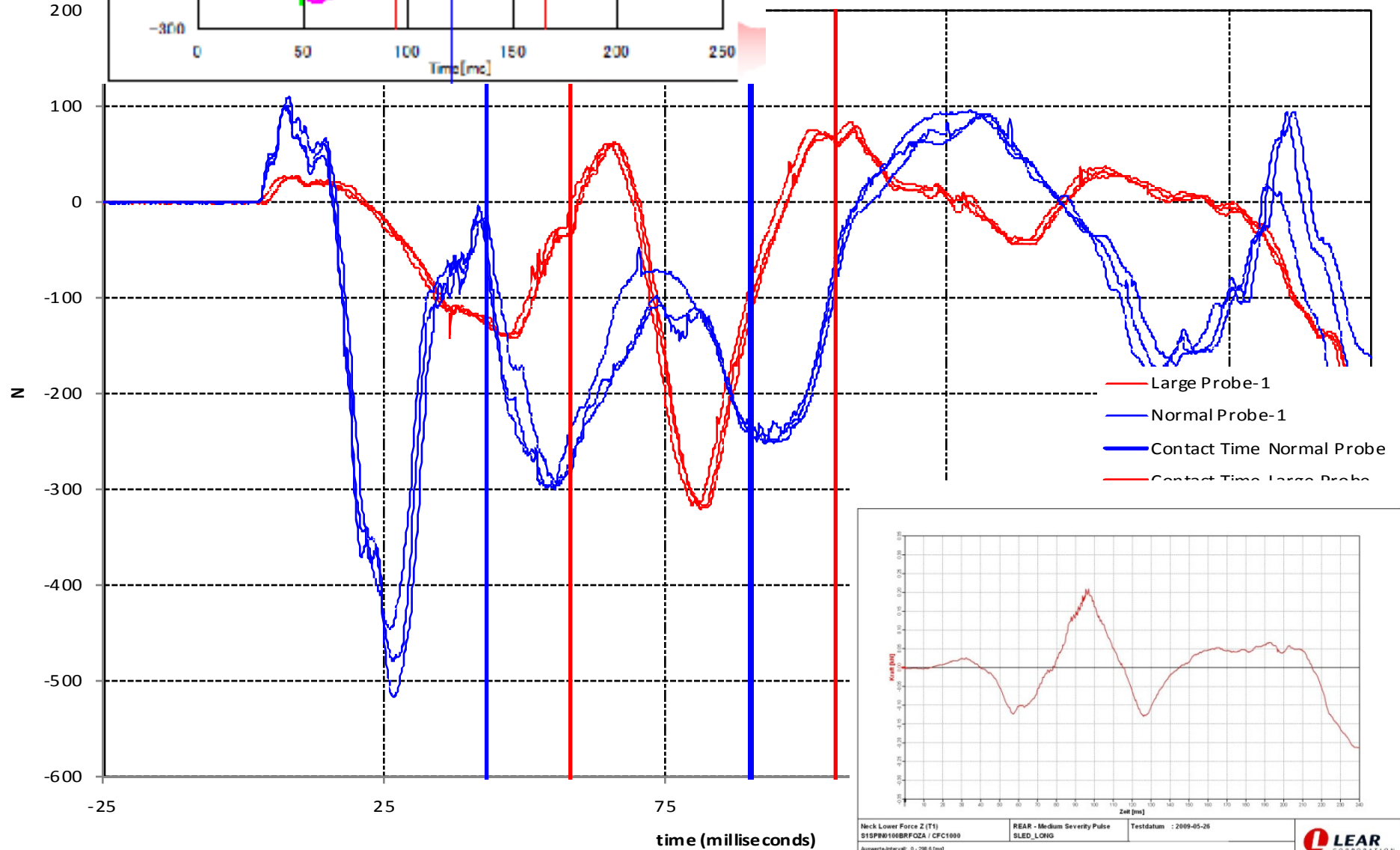
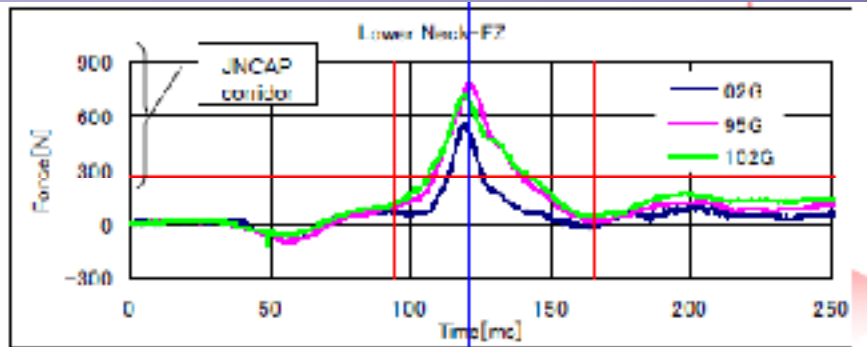
Lower Neck Force FX (T1 load Cell)



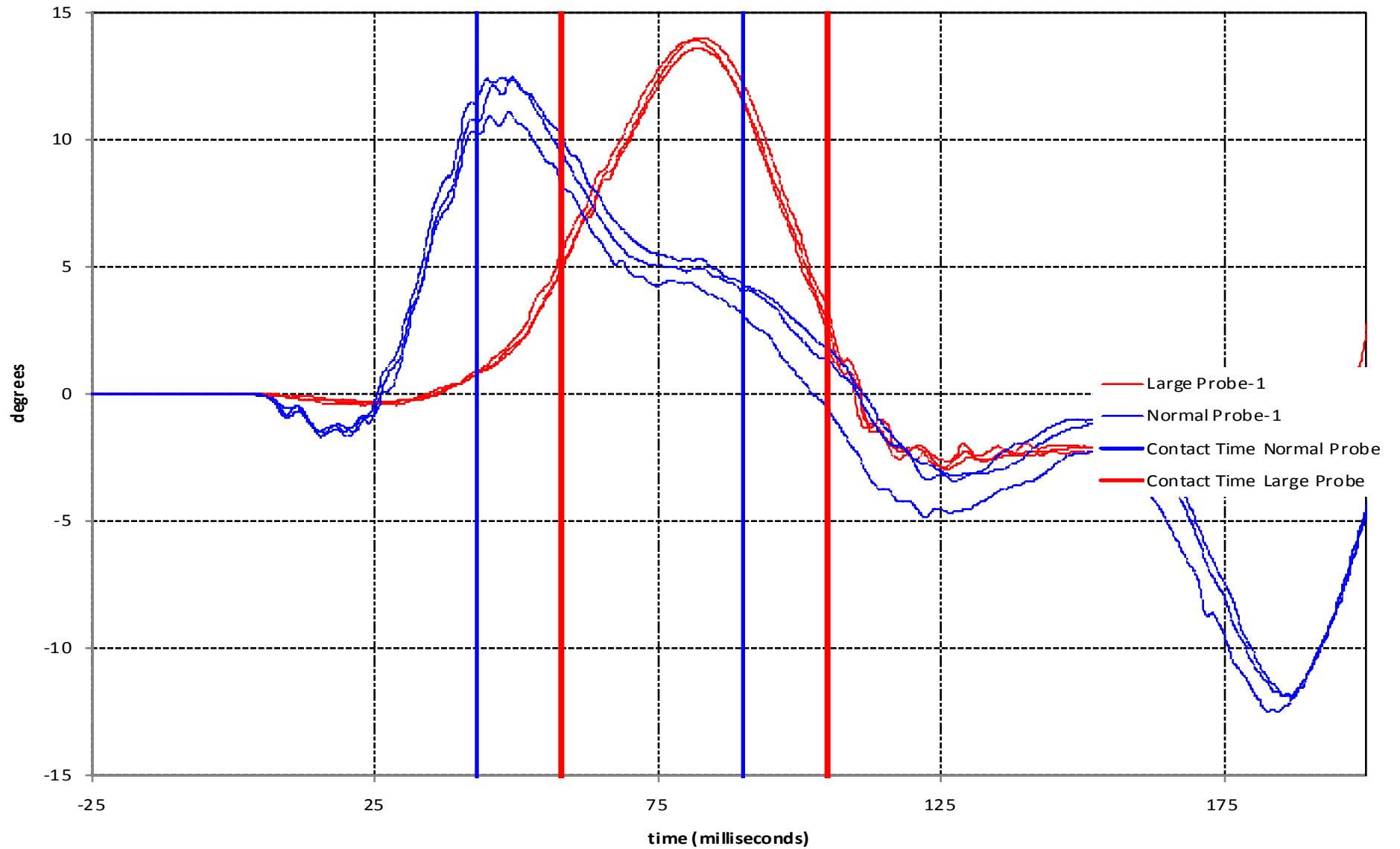
Lower Neck Moment MY (T1 Load Cell)



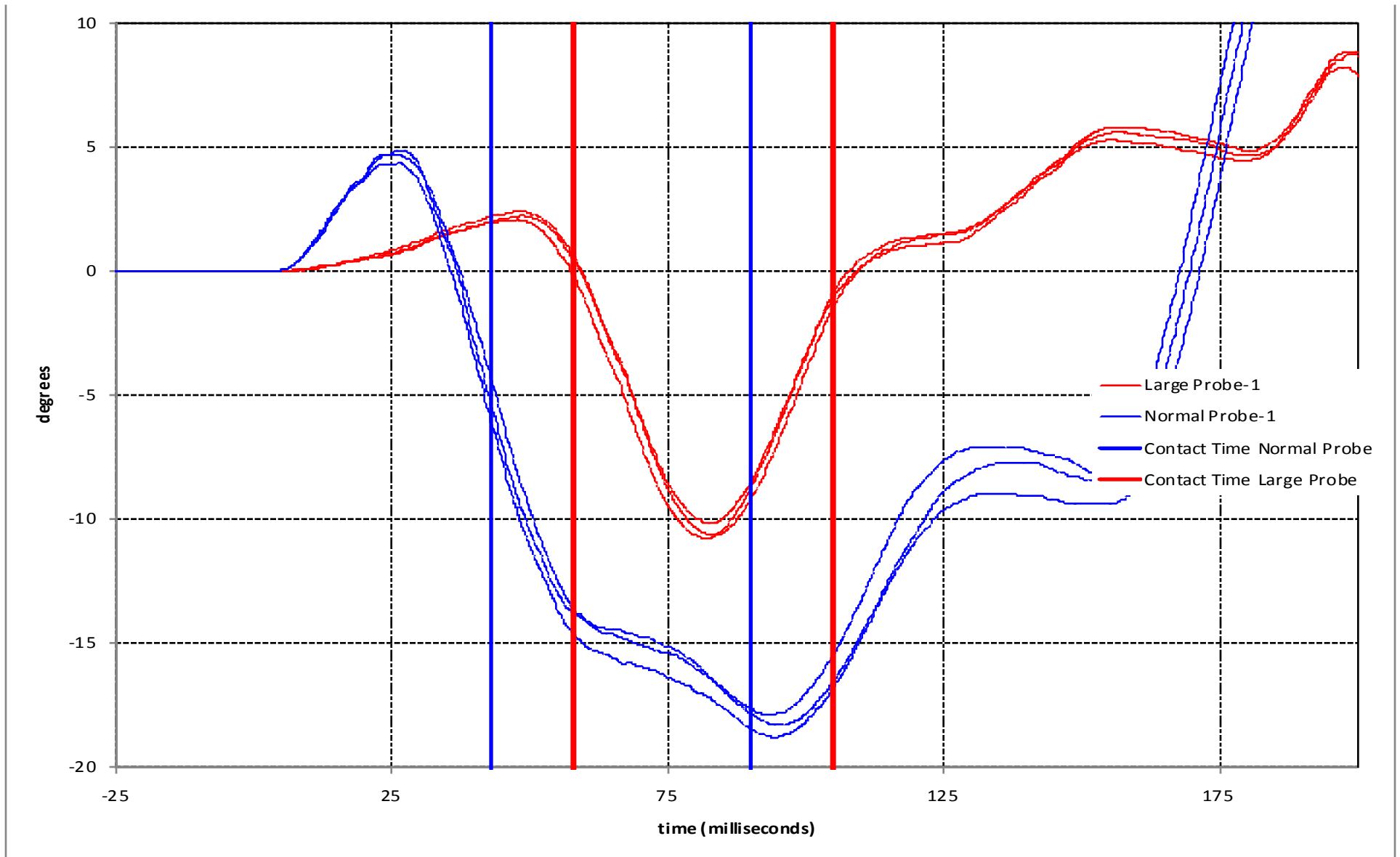
Lower Neck Force



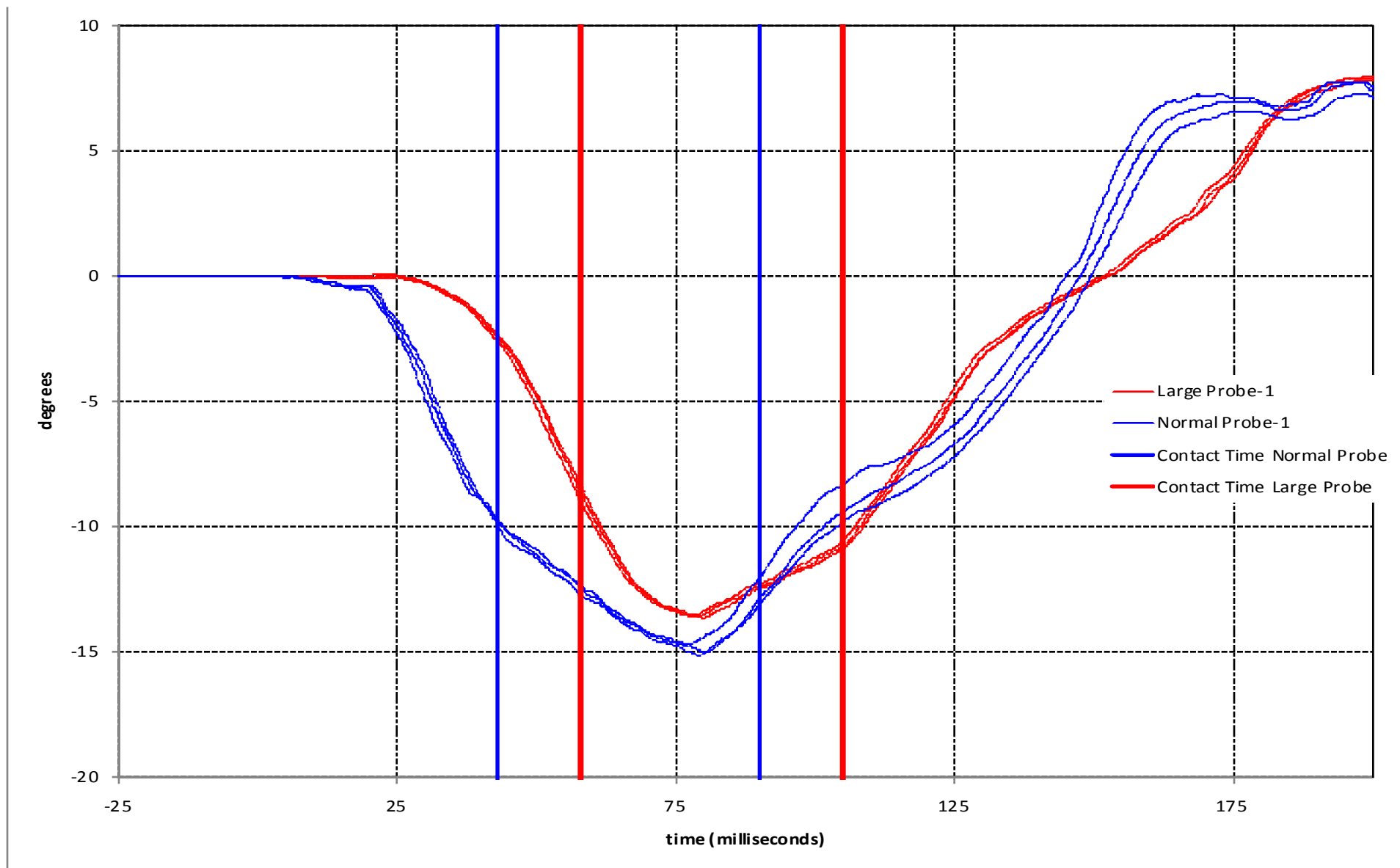
Pot A - Head Pot



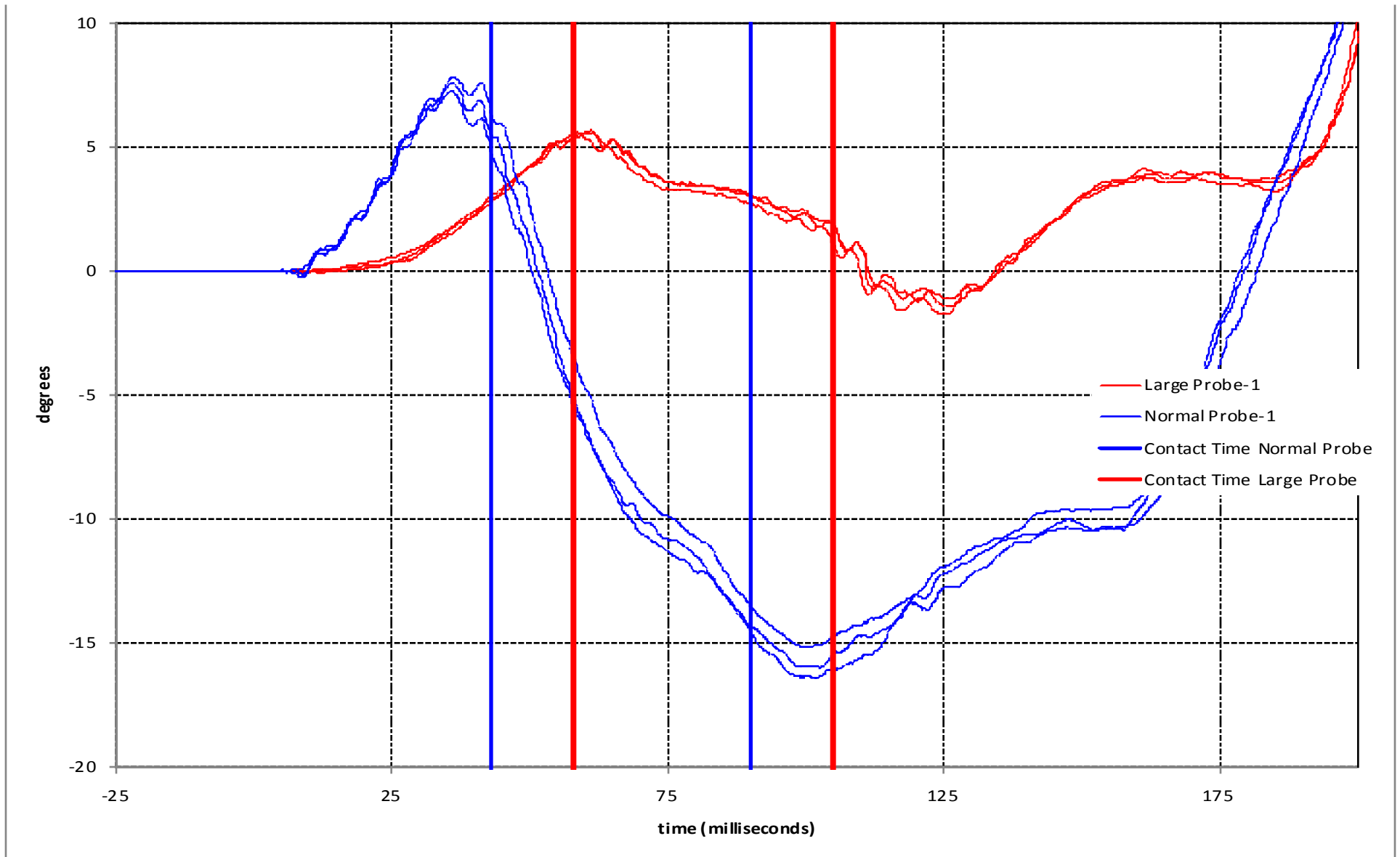
Pot B - Neck Link Pot



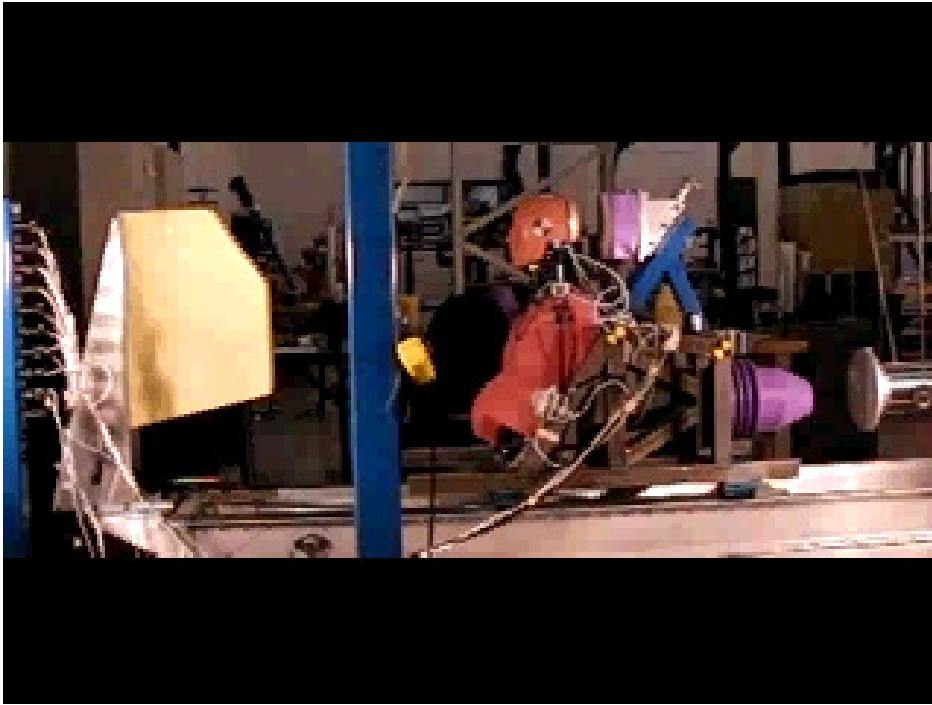
Pot C - T1 Pot



Total Head Rotation



Comparison Kinematics



Heavy Probe Video



Light Probe Video

Comparison Kinematics



Heavy Probe T0



Light Probe T0

Comparison Kinematics



Heavy Probe 25 ms



Light Probe 25 ms

Comparison Kinematics



Heavy Probe 50 ms



Light Probe 50 ms

Comparison Kinematics

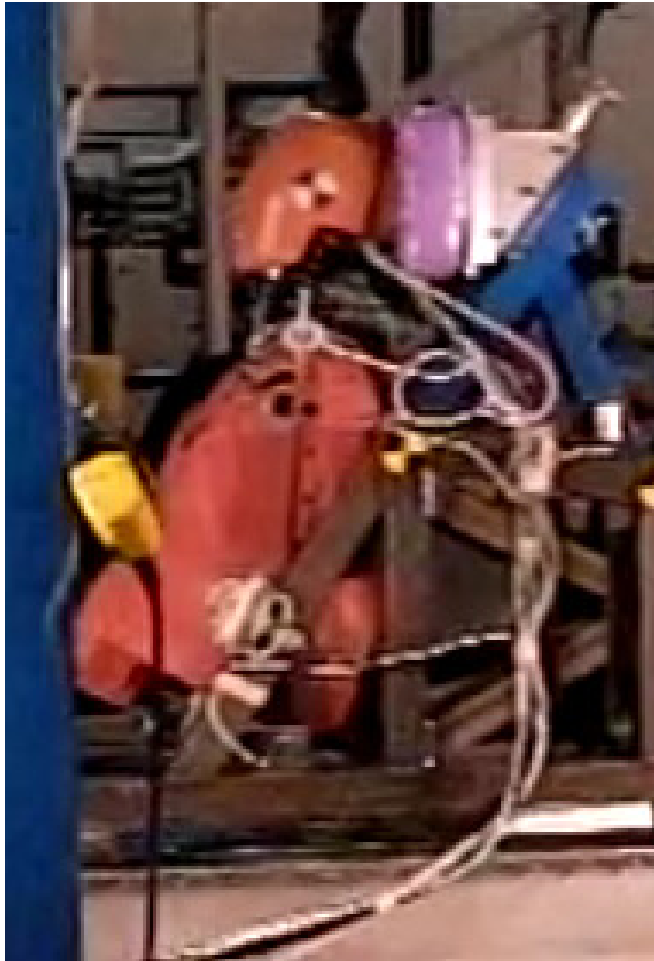


Heavy Probe 75 ms



Light Probe 75 ms

Comparison Kinematics



Heavy Probe 100 ms



Light Probe 100 ms

Comparison Kinematics



Heavy Probe 125 ms



Light Probe 125 ms

Heavy VS Standard Probe Comparison

- ▶ Force and moment curve shapes
 - Heavy probe
 - ▶ with range of car seat testing
 - ▶ Closest to Sports Seat from PDB R&R study
 - Standard Probe
 - ▶ Does not match any seat data
 - ▶ Quite different than heavy probe/car seat data
- ▶ Is it necessary to duplicate car seat loading regime?
- ▶ Using standard probe saves time in certification lab

Decision Time!

- ▶ Continue with heavy probe?
- ▶ Continue using light probe?
- ▶ Continue testing using both probes?
- ▶ Do testing with both probes before making decision?

**WHERE DO
WE GO
FROM HERE?**

Where to go from here

- ▶ Ship head restraint systems to all existing labs
 - Humanetics Huron, Heidelberg, Nagoya
 - Ford, IIHS
- ▶ Need to collect data
 - Multiple dummies which pass without headrest test
 - Multiple labs
 - Establish corridors on population of dummies that meets all other requirements
 - ▶ Find areas of curves that will exclude outlier dummies
 - GR&R study at least 3 labs
 - ▶ Make sure corridors widths ok with GR&R

QUESTIONS?