

UNFC progress in mining waste

Futu

Future availability
of secondary
raw materials

RaM

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Schweizerische Eidgenossenschaft
Confédération suisse
Confederazione Svizzera
Confederaziun svizra

Swiss Confederation

Federal Department of Economic Affairs,
Education and Research EAER
**State Secretariat for Education,
Research and Innovation SERI**

EU Framework Programmes



**Funded by
the European Union**

SGU Geological
Survey
of Sweden

Mining Waste data and UNFC

Mining Waste Data – GSEU/Futuram

Examples – Sweden, Finland, Balkans, France, database for Europe (cooperation Futuram and GSEU)

Cases investigated for UNFC - Futuram

Large tailings – Sweden
Håkansboda – Sweden – industrial case
National case – Sweden - strategic
Otanmäki – Finland – industrial case
Salau – France
Bor – Balkans

C



MinW Datak



Mining Waste Data - Futuram

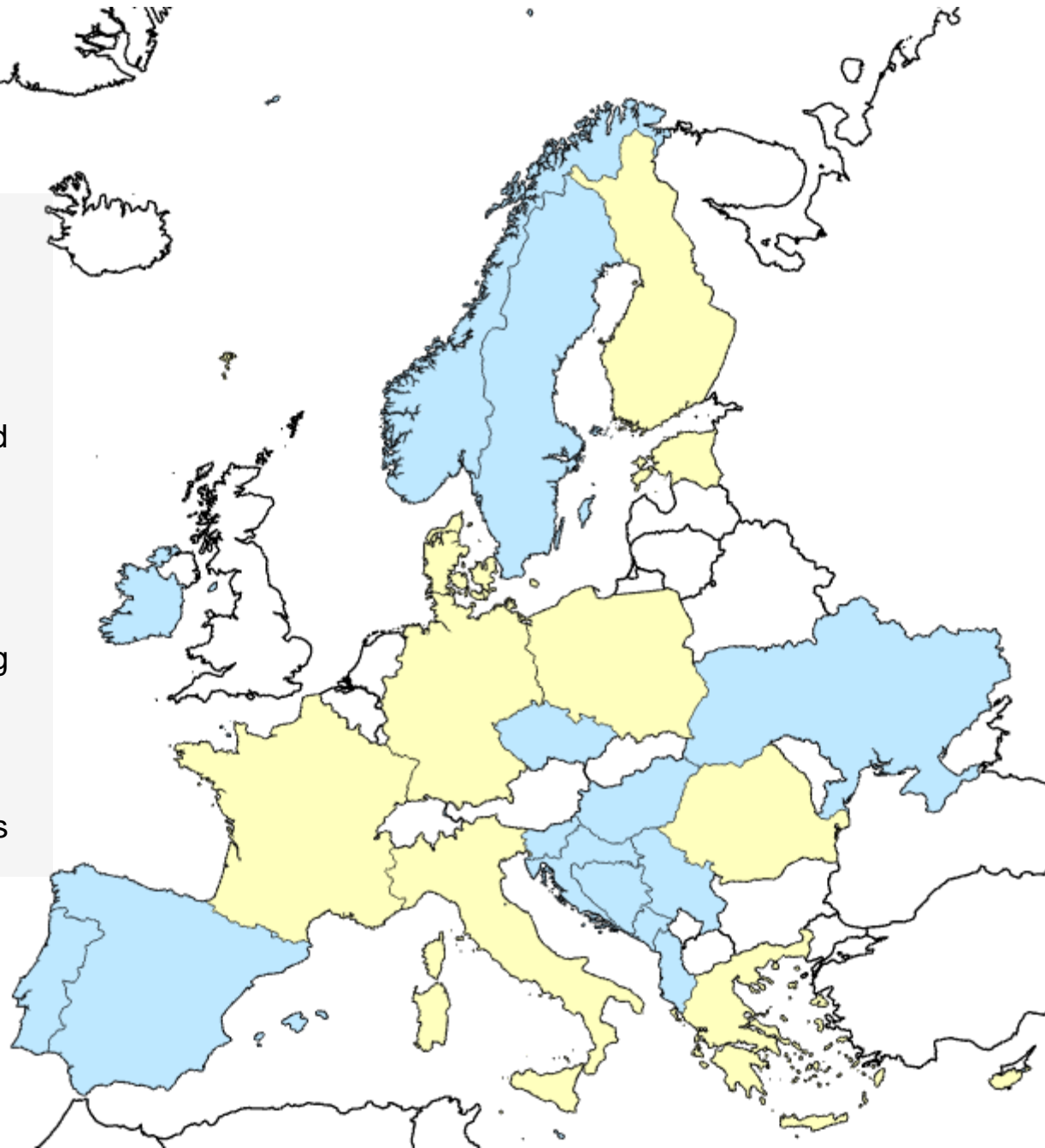
Europe (cooperation Futuram and GSEU)

From 12 to 21 (number of incoming)

In addition Switzerland (no mining waste), NM, Kosovo, Ukraine

Six workshops – all of Europe invited

One more planned with stragglers

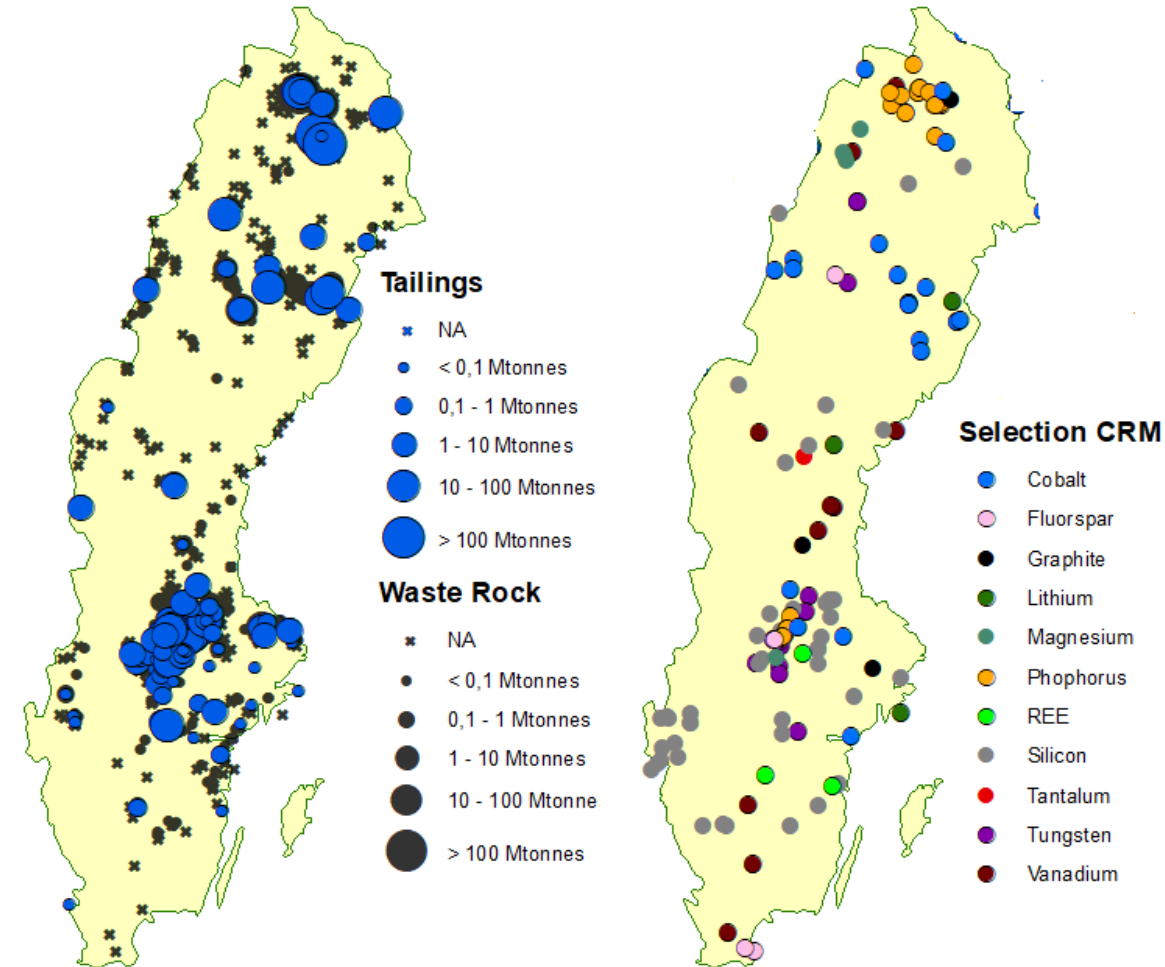


CRMs in Swedish Mining Waste



Mission from the government development of UNFC and characterization of mining waste

- Closed mining sites with no operator
- Some data >1000 sites
- Tailings and Waste Rock – about 200 Mt
- About 70 sites waste sites sampled and characterised
- 24 tailings – drill and surface sampling and modeling
- Analysis covered all CRM and basemetals
 - tonnage
 - composition (mineralogy, elements, commodities...)



Assessment of waste sites – by geological survey

What parameters – G-axis - tailings

- Extent often easily found
- Tonnage – often known through reported from processing plants
- Grade – needs sampled and analysed
- Mineralogy – needs determined

Tailings – case Sweden

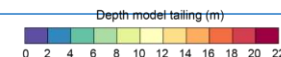
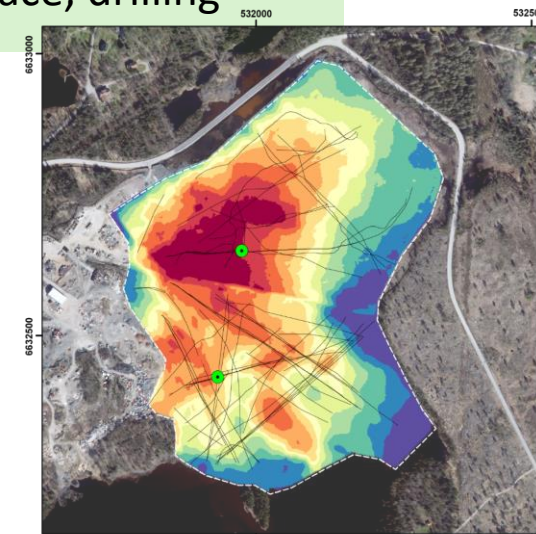
Sampling protocoll

- Hand drill and shovel
- Drill rig – auger – every m
- Analysis – standard protocols, most of the periodic table
- Mineralogy
- Tonnage from processing – out of flotation
- Volume – geophysics and observed surface, drilling

Waste rock – case Sweden

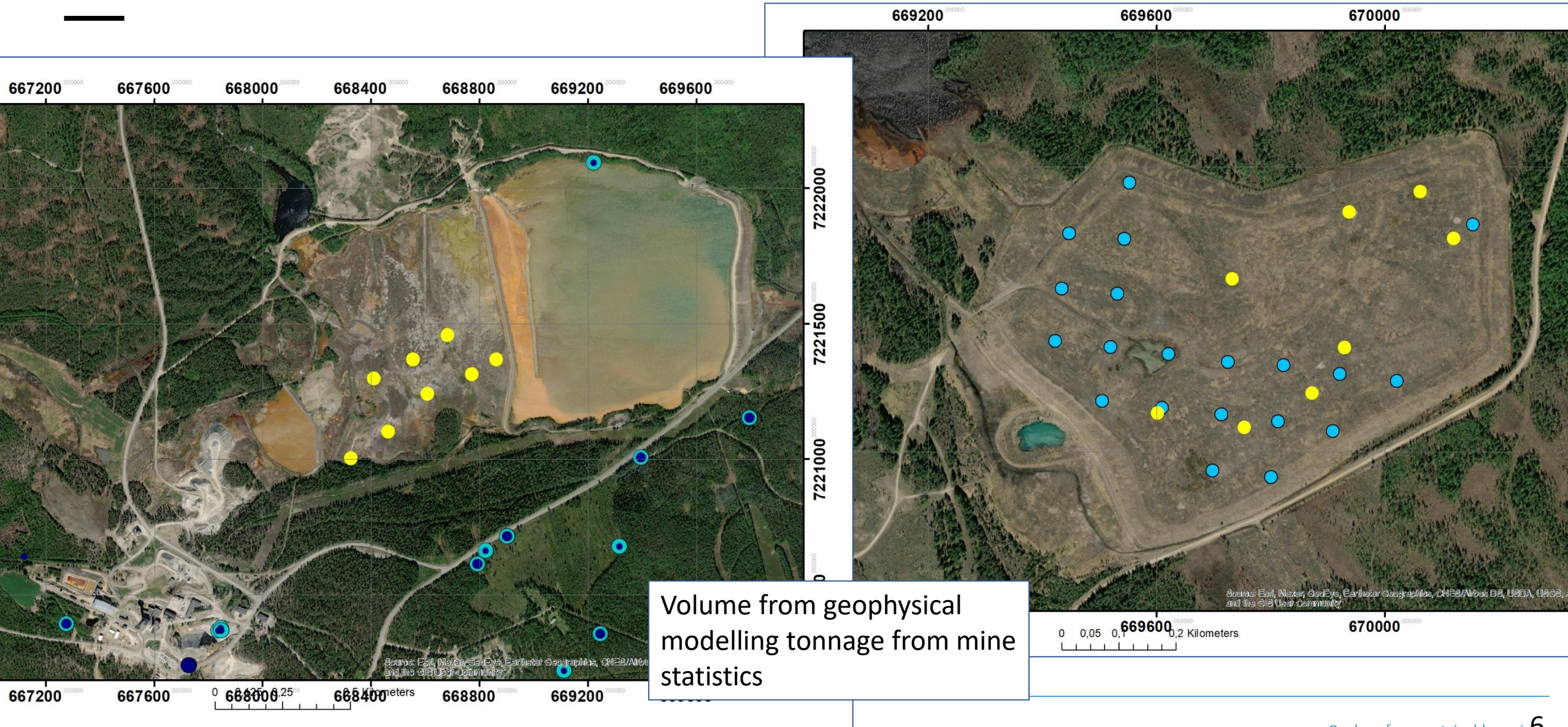
Sampling protocoll

- Hand sampling
- Random 30 samples bottom, centre, top
- Analysis – standard protocols, most of the periodic table
- Mineralogy
- Tonnage from estimate of volume or reported from mine



● Drillholes tailing dam

Large tailings Sweden – example drilling Kristineberg and Adak



Tailings

Type of objects – increasing ranking

1. Only known tonnage
2. Add surface sampling
3. Add surface and few drill holes
4. Add drill holes – dense to semidense
5. Industrial cases



Tailings

Provtagningsobjekt	Tailings (ton)	Be	Bi	Co	Ga	Ge	Hf	In	Li	Nb	P	PGM	REE+Y	Sb	Sc	Sr	Ta	Ti	V	W	Fe	Ni	Cu	Pb	Zn	Ag	Au
Adak	5 400 000	0.19	7.61	158.00	16.20	0.20	0.25	0.71	10.23	0.32	582.00	<0,006	102.00	19.05	18.00	78.10	0.40	3300.00	74.00	13.00	9.92	13.00	1874	54.00	458.00	1.48	0.19
Blaiksjön	okänt	0.79	0.43	18.00	10.70	0.15	3.70	0.16	61.60	9.40	600.00	<0,006	189.00	4.64	16.00	153.00	0.70	3730.00	193.00	5.00	5.10	102.00	72.00	1084.00	3185.00	2.01	0.04
Blötberget Glaningen	300 000	3.04	0.52	20.10	15.05	0.58	4.59	0.10	27.87	10.79	9900.00	<0,006	1240.00	0.35	9.30	32.33	1.14	1105.00	294.10	18.64	13.31	38.50	5.22	9.24	56.00	0.04	0.02
Blötberget Norberget	4 400 000	1.78	0.32	9.75	15.20	0.43	4.13	0.06	15.00	11.04	6310.00	<0,006	1180.00	0.68	8.23	64.60	1.58	693.00	214.58	13.14	10.62	23.58	8.43	7.76	42.70	0.08	0.02
Bäckegruvan	5 300 000	3.43	54.05	321.22	12.78	2.09	3.76	3.28	23.07	10.25	115.24	0.01	1080.00	0.95	3.98	33.98	0.76	547.68	5.73	52.43	12.55	4.49	1191.17	4.60	34.15	0.45	0.07
Grängesberg Hötjärnen	8 400 000	6.69	0.37	19.95	23.76	1.12	2.41	0.23	97.73	15.27	9650.00	<0,006	1940.00	1.60	13.13	34.11	3.24	1300.00	551.86	18.46	22.80	37.50	5.38	6.44	136.85	0.01	0.00
Grängesberg Jan-Matsdamme	2 550 000	4.85	0.56	14.67	19.60	0.88	3.05	0.09	114.29	21.42	22900.00	<0,006	1850.00	0.87	11.86	52.98	4.15	980.00	368.26	26.48	15.04	24.38	7.79	7.70	65.95	0.01	0.00
Grängesberg Svandammen	3 120 000	1.35	0.27	12.67	16.03	0.39	3.75	0.06	50.31	22.82	9330.00	<0,006	901.88	0.58	15.30	72.27	3.64	1290.00	129.85	9.42	7.37	21.48	4.63	9.03	45.19	0.02	0.01
Idkerberget	50 200	0.71	0.47	31.43	23.20	0.60	3.64	0.05	21.61	12.13	14300.00	<0,006	1140.00	0.22	16.14	159.43	0.73	4680.00	336.29	4.86	12.83	37.71	26.63	14.57	74.00	0.03	0.00
Intrånget	2 650 000	2.19	48.50	37.78	12.16	1.46	2.26	1.93	7.80	4.71	387.89	<0,006	203.51	0.21	10.67	83.71	0.17	1490.00	54.56	68.44	11.45	20.33	1524.89	202.44	978.33	1.56	0.13
Kalvsbäcken	280 000	0.49	1.11	6.02	9.47	0.19	2.28	0.15	8.32	5.10	80.00	<0,006	107.82	33.93	4.50	29.67	0.22	709.39	26.83	26.83	10.10	7.50	670.33	4833.33	7366.67	43.63	0.06
Kaveltorp	500 000	2.90	21.53	3.46	12.04	0.56	1.50	0.15	11.32	5.16	93.51	<0,006	106.55	4.10	1.74	18.55	0.53	206.67	10.00	58.36	4.94	3.47	1215.19	7658.10	9213.33	6.32	0.07
Källfallet	940 000	7.63	21.50	23.23	31.97	1.24	4.84	0.38	10.29	11.60	113.29	<0,006	2680.00	0.16	3.29	9.31	0.71	503.80	5.31	83.40	13.34	11.77	313.22	4.64	10.44	0.06	0.03
Laisvall	60 000 000	0.23	0.03	1.06	1.13	0.05	0.45	0.09	4.27	0.18	131.67	<0,006	60.59	1.25	0.86	78.53	<0,01	87.50	4.94	0.23	0.68	3.94	5.94	3847.22	1034.00	<0,01	<0,001
Långnäs	800 000	0.40	30.97	26.55	7.55	0.94	1.08	2.02	2.57	2.77	145.46	<0,006	101.83	1.12	4.17	52.12	0.18	719.38	24.33	44.17	15.15	6.17	245.33	200.00	546.33	2.18	0.13
Lövås	285 000	0.45	2.93	43.20	9.62	0.32	1.63	0.18	2.72	3.28	276.37	<0,006	99.02	36.40	7.33	59.44	0.17	1070.00	48.44	7.11	12.82	8.56	307.33	4884.44	7991.11	10.49	0.03
Nyberget	1 400 000	0.55	13.63	12.33	8.43	0.62	0.97	1.32	1.50	2.51	138.19	<0,006	252.00	0.21	2.33	28.45	0.10	369.68	11.25	17.50	9.80	3.17	96.15	12.67	99.67	0.04	0.00
Stollberg	2 800 000	1.78	2.53	3.48	18.75	0.33	2.21	0.82	5.30	5.31	217.42	<0,006	187.14	14.20	2.73	26.02	0.58	384.82	13.16	22.15	10.68	4.61	158.55	3061.86	4857.50	8.87	0.02
Svärdsjö	okänt	0.67	2.71	8.40	8.80	0.22	4.40	0.61	5.55	6.30	283.64	<0,006	255.33	4.97	5.50	27.15	0.30	989.15	18.50	8.50	9.79	8.00	744.50	3132.00	6802.00	20.49	0.05
Vassbogruvan	4 430 000	0.07	0.03	2.25	1.38	<0,05	7.86	0.04	0.65	2.74	191.33	<0,006	54.49	1.23	1.15	156.01	0.30	1230.00	7.92	1.20	0.59	1.83	14.23	3175.38	458.00	1.49	0.00
Vintjärn	3 250 000	0.81	2.55	11.11	9.16	0.12	5.91	1.63	10.91	9.86	529.89	<0,006	235.94	<0,05	6.57	24.76	0.63	1340.00	12.57	3.71	9.88	15.71	98.00	15.29	248.00	0.05	0.02
Viscaria	12 000 000	0.49	5.16	141.44	9.81	0.29	0.56	0.66	26.46	0.08	1530.00	<0,006	360.19	0.58	9.25	49.35	0.01	2010.00	154.28	0.67	10.40	124.00	2999.44	142.17	2730.50	0.95	0.05
Yxsjöberg Morkulltjärnen	2 200 000	129.12	472.84	25.02	22.77	2.89	2.23	3.66	5.77	5.94	181.15	<0,006	163.71	0.42	5.94	34.11	0.31	742.08	37.36	897.45	13.38	10.36	467.68	4.96	275.23	0.28	0.13
Average concentration	121 055 200	7.41768	30.027	41.35226	13.72	0.6799	2.93	0.8	22.8323	7.7807	3390.741236	0.000265206	630.0432783	5.55295	7.737487	59.04243	0.8929	1281.658333	112.9185	60.92033	10.545	23.1332	524.175971	1407.47	2030.82	4.3697	0.046464
Tonnage		897.949	3634.9	5005.906	1660.8	82.306	355	96.7	2763.97	941.9	410466.8584	0.001166907	76270.01506	672.213	936.663	7147.393	2E-05	155151.4058	13669.37	7374.723	1E+07	2800.39	63454.227	170382	245842	528.97	5.624728

After Lewerentz et al 2023

How to evaluate grade in mining waste stock?

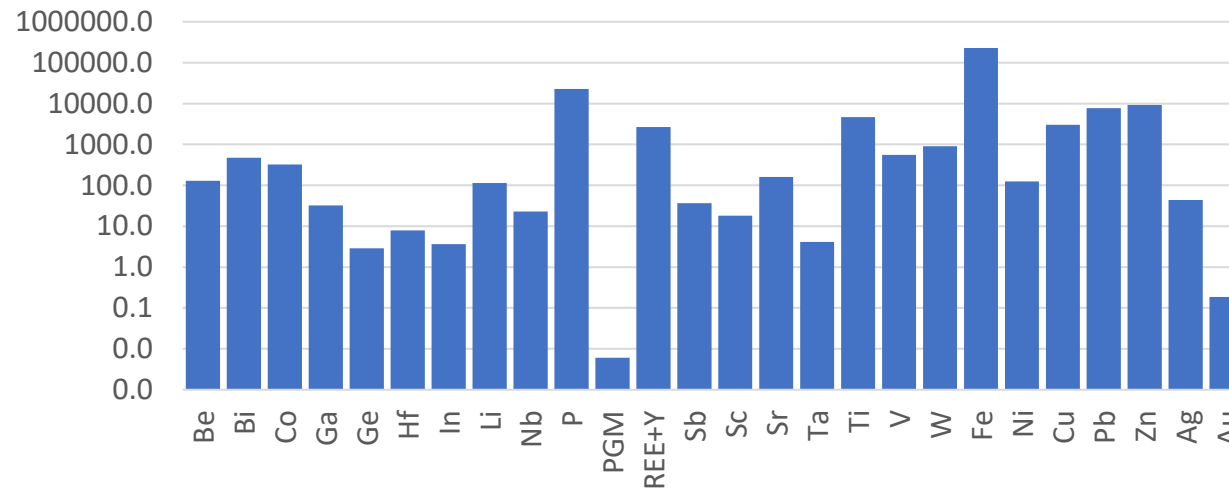


Comparison maximum values with mean for stock

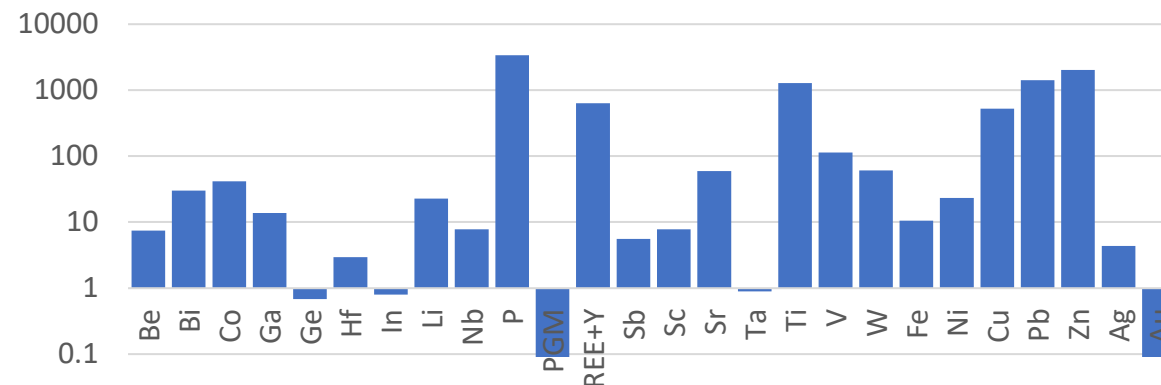
=> stock must be evaluated at site level

=> Use UNFC

Sweden - maximum average value in tailings



Sweden - mean values in tailing stock



UNFC

Viable projects – industry

Non-viable projects - surveys



	Class	Sub-class	Categories						
			E	F	G ^a				
Total Products	Known Sources	<u>Viable Projects</u> <i>Estimates associated with Viable Projects are defined in many classification systems as Reserves, but there are some material differences between the specific definitions that are applied within different industries and hence the term is not used here. ^c</i>	On Production	1	1.1	1, 2, (3)	operating continuously operating intermittently		
			Approved for Development	1	1.2	1, 2, 3	under development		
			Justified for Development	1	1.3	1, 2, 3	pending approval		
		<u>Potentially Viable Projects</u> <i>Not all Potentially Viable Projects will be developed</i>	Development Pending	2 ^b	2.1	1, 2, 3	feasibility evaluation of the ore deposit		
			Development On Hold	2	2.2	1, 2, 3	care and maintenance retention		
		<u>Non-Viable Projects</u> <i>Non-Viable Projects include those that are at an early stage of evaluation in addition to those that are considered unlikely to become Viable developments within the Foreseeable Future. ^c</i>	Development Unclassified	3.2	2.2	1, 2, 3	resource assessment (geological interpretation, approximate calculation of the resource)		
			Development Not Viable	3.3	2.3	1, 2, 3	closed abandoned historic		
		<u>Remaining Products not developed from identified Projects</u> <i>Remaining Products not developed from identified Projects or Prospective Projects may become developable in the future as technological or environmental-socio-economic conditions change. Some or all these estimates may never be developed due to physical and/or environmental-socio-economic constraints. ^c</i>			3.3	4	1, 2, 3		
		Potential Sources	<u>Prospective Projects</u>			3.2	3.1	4	subsurface exploration
						3.2	3.2	4	detailed surface exploration
3.2	3.3					4	regional reconnaissance		
<u>Remaining Products not developed from Prospective Projects</u>			3.3	4.1	4				
			3.3	4.2	4				
			3.3	4.3	4				

UNFC CRM and 2RM– National Case Sweden



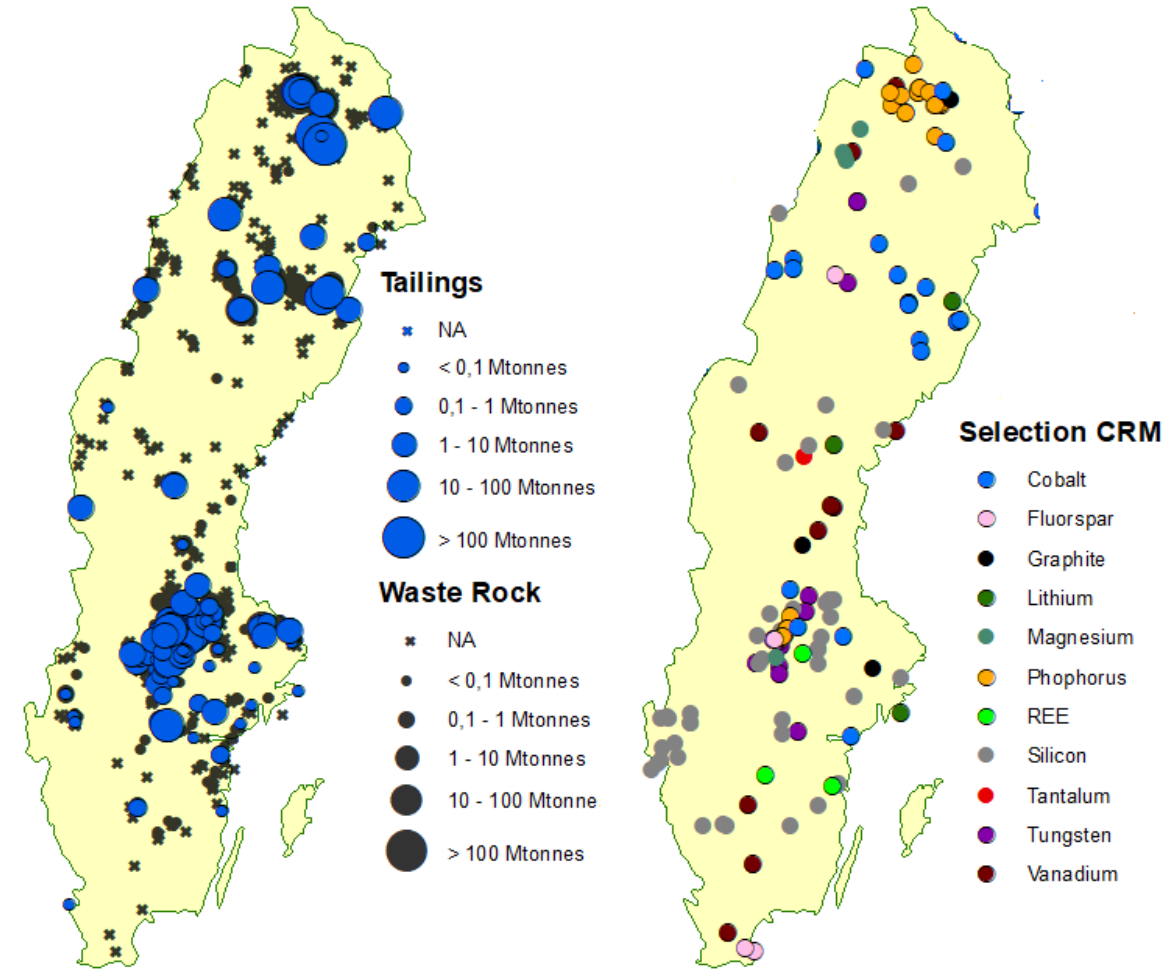
Mission from the government development of UNFC and characterization of mining waste – closed mine sites

UNFC G-axis

- Some data >1000 sites -> less than 70 sites for UNFC
- G4, G3 Tailings and Waste Rock
- G2 A few examples (well determined)

F – axis – few case F2 – few industrial cases 3 industrial cases

E-axis – E3 and E2 hearing with industry and authorities



Example Håkansboda rich in Cu, Zn, Co Euturam project – Lovisamine (lovisagruvan)

Mined 13th-20th century

Waste Rock

Tonnage estimated

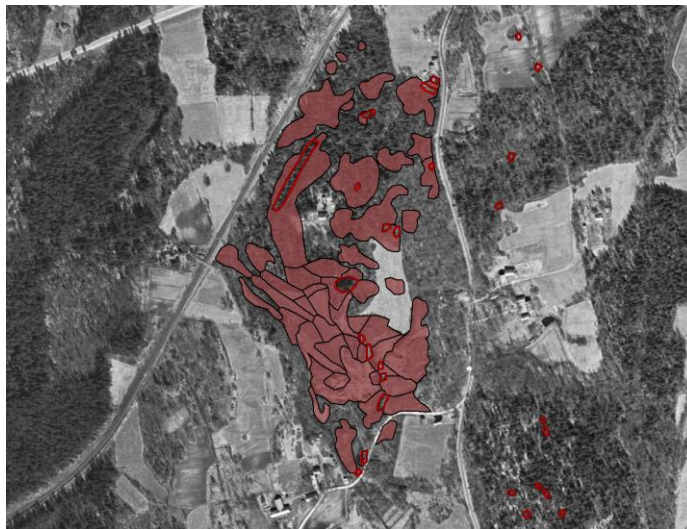
Exploration – sampled 120 sites

Characterization

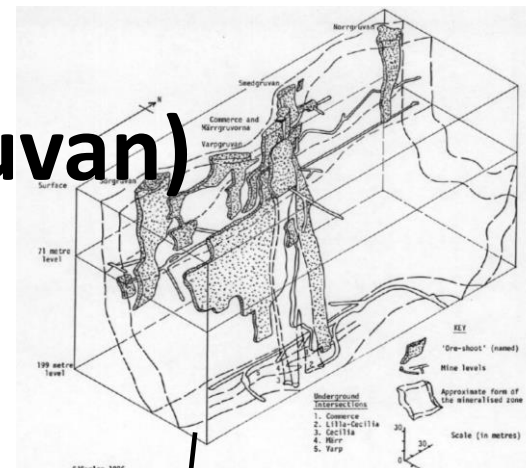
- Geochemistry
- Mineralogy

Beneficiation test

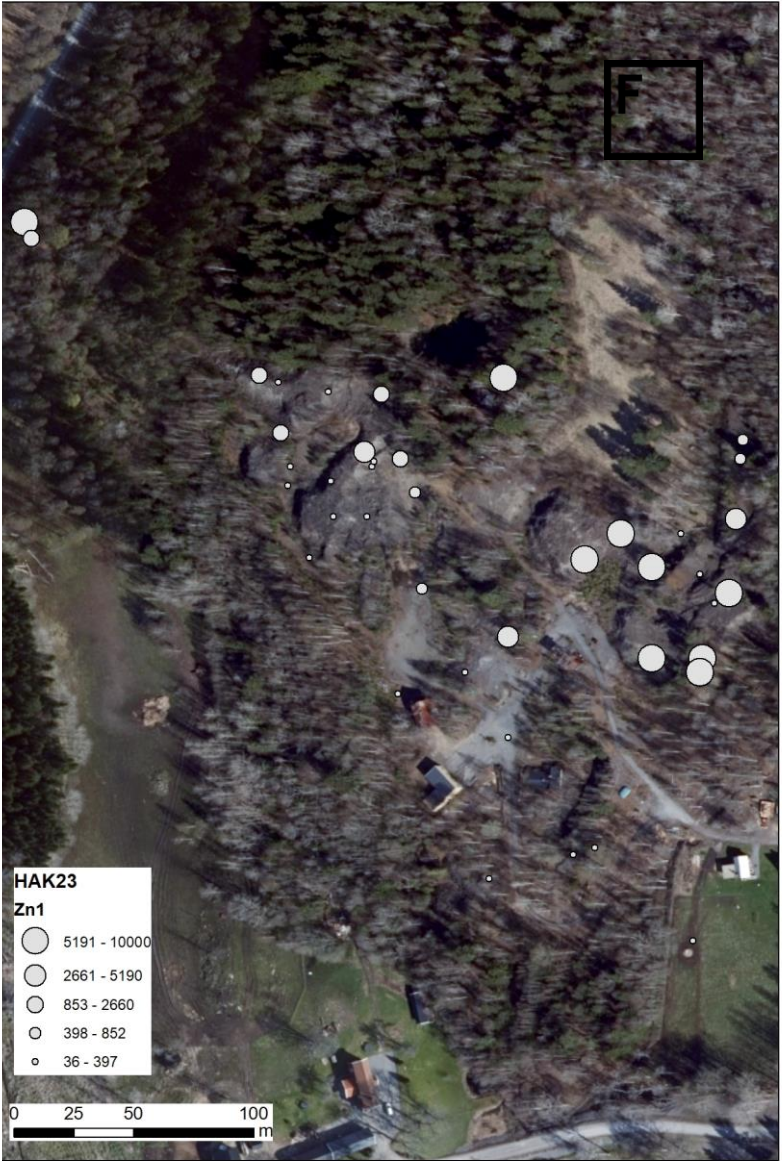
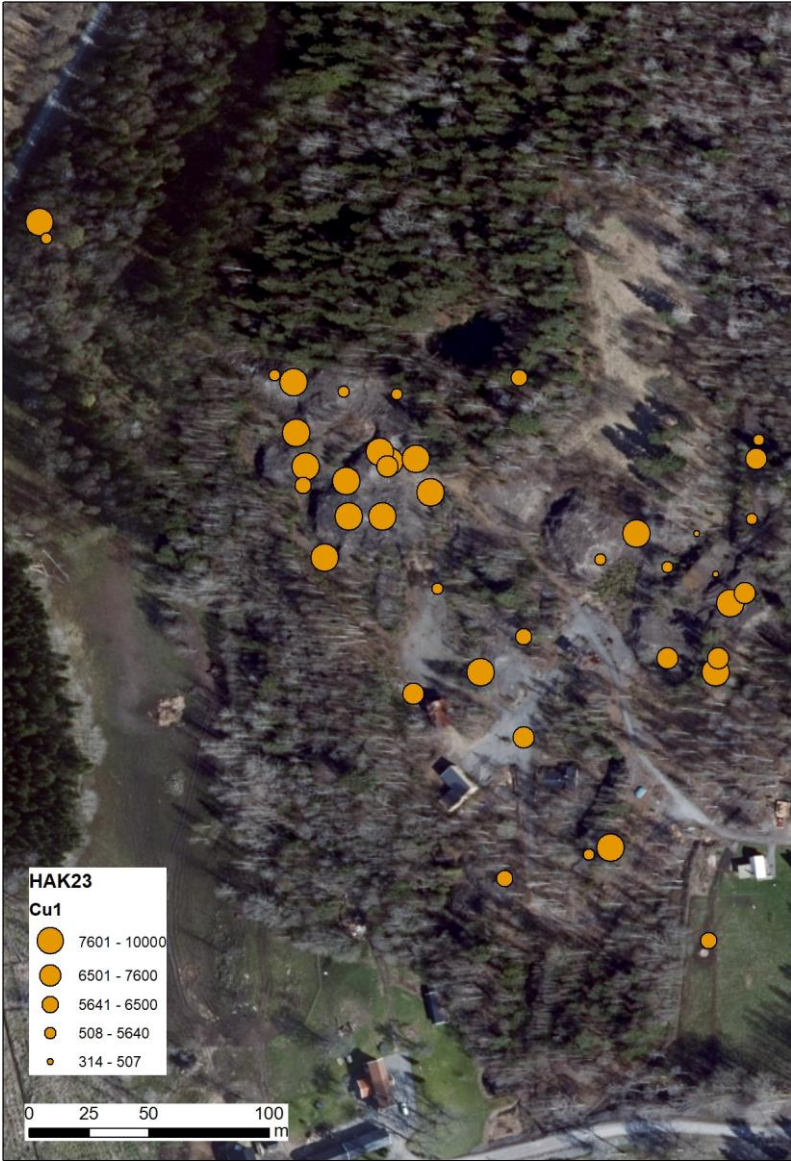
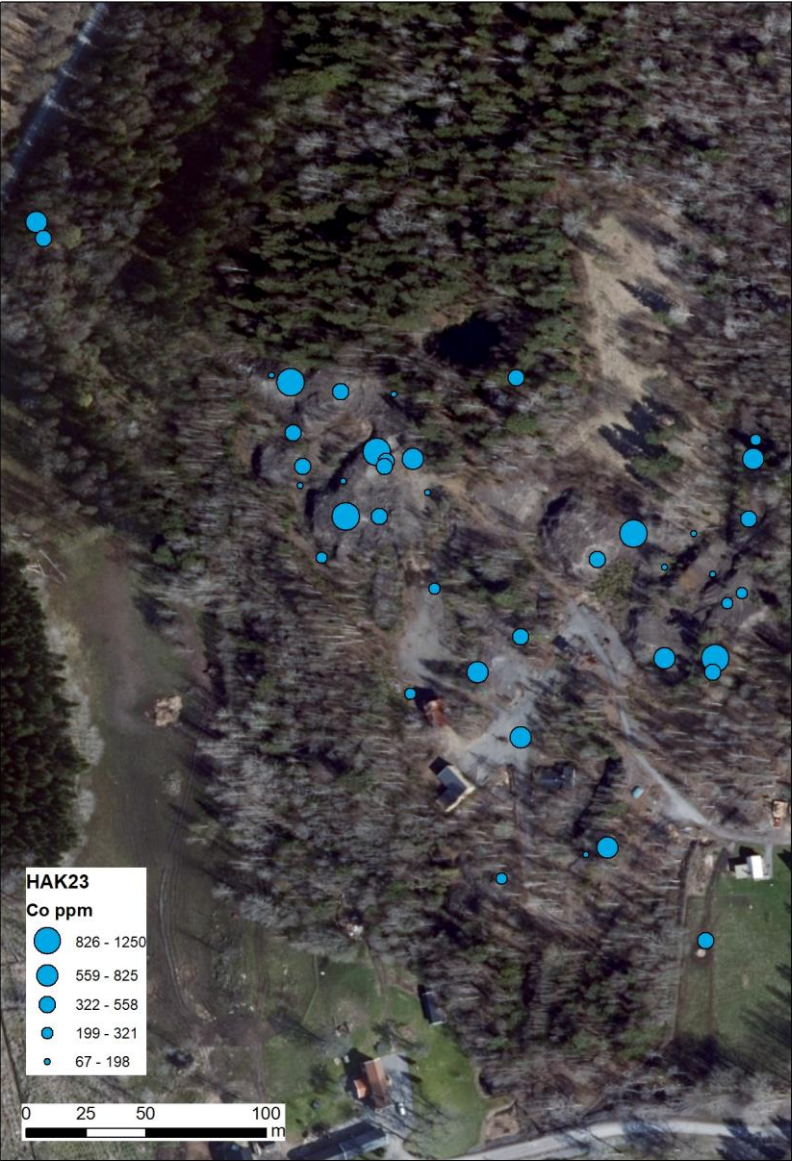
Advanced x-ray sorting



Håkansboda
Mining waste: ~7,87 ha.
~200 000 – 300 000 t



Resource Cu , Co, Zn



Development of UNFC – Håkansboda preliminary results



Conceptual study

- Resources
 - 250 000 tonnes
 - Cu 0.7%
 - Zn 1.2%
 - Co Areas >500 ppm
 - Ag 15 ppm
 - Au .2 ppm
- Beneficiation test – 1st step, but ongoing
- Permitting has not started for excavation/EIA

Minimum UNFC Categories	INSPIRE Code Name (Exploration Activity)	INSPIRE Code (Exploration Activity)	INSPIRE Code List Description
E3.2 F2.2 G1,2,3	resource assessment	resourceAssessment	The aim of this phase is the delineation of the envelope of an orebody. Logging of cores, sampling of mineralized sections to better understand the distinctive features of the deposit, the physical properties of the ore, and finally to lead to a first (still approximate) calculation of the resource.
	percussion drilling assessment	percussionDrillingAssessment	The assessment of the resource using percussion drilling, sometimes on a grid with a wide mesh. The aim of this phase is the (still rough) delineation of the envelope of an orebody. Drill logging, sampling of mineralized sections to better understand the distinctive features of the deposit, the physical properties of the ore, and finally to lead to a first (still approximate) calculation of the resource.
	core drilling assessment	coreDrillingAssessment	Drilling of a cylindrical hole with an ad hoc tool to collect a rock sample, or to conduct a physical measurement or a geological observation. By extension, designates also the drill hole, whatever the latter's purpose. Boreholes are drilled by coring. This technique is used to collect undisturbed rock cylinders and allows to confirm/to precise results from percussion drilling.
	geological interpretation	geologicalInterpretation	Compilation and synthesis of all the available geological information to get as precise as possible model of the mineral resource.
	ore beneficiation tests	oreBeneficiationTest	Technique designed to treat run-of-mine material.
	approximate calculation of the resource	approximateResourceCalculation	Rough evaluation of the tonnage and grade essentially based on drill holes information, by correlation and interpolation of intersected mineralized sections.

Development of UNFC – Håkansboda preliminary results



Futuram case – operator Lovisagruvan

- Resources
 - 250 000 tonnes
 - Cu 0.7%
 - Zn 1.2%
 - Co Areas >500 ppm
 - Ag 15 ppm
 - Au .2 ppm
- Beneficiation test – 1st step, but ongoing
- Permitting has not started for recovery/EIA

Cu

		Technical Feasibility (F) Categories											
		F1.1	F1.2	F1.3	F2.1	F2.2	F2.3	F3.1	F3.2	F3.3	F4.1	F4.2	F4.3
E1.1		Green	Green	Green	Yellow	Yellow	Yellow	Grey	Grey	Grey	Grey	Grey	Grey
E1.2		Green	Green	Green	Yellow	Yellow	Yellow	Grey	Grey	Grey	Grey	Grey	Grey
E2		Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Grey	Grey	Grey	Grey	Grey	Grey
E3.1		Red	Red	Red	Red	Red	Red	Blue	Blue	Blue	Blue	Blue	Blue
E3.2		Red	Red	Red	Red	Red	Red	Blue	Blue	Blue	Blue	Purple	Purple
E3.3		Red	Red	Red	Red	Red	Red	Blue	Blue	Blue	Blue	Blue	Blue
G1		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G2		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G1+G2		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G3		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G1+G2+G3		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G4.1		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G4.2		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G4.1+G4.2		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G4.3		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G4.1+G4.2+G4.3		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
Probability of discovery		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey

Zn

		Technical Feasibility (F) Categories											
		F1.1	F1.2	F1.3	F2.1	F2.2	F2.3	F3.1	F3.2	F3.3	F4.1	F4.2	F4.3
E1.1		Green	Green	Green	Yellow	Yellow	Yellow	Grey	Grey	Grey	Grey	Grey	Grey
E1.2		Green	Green	Green	Yellow	Yellow	Yellow	Grey	Grey	Grey	Grey	Grey	Grey
E2		Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Grey	Grey	Grey	Grey	Grey	Grey
E3.1		Red	Red	Red	Red	Red	Red	Blue	Blue	Blue	Blue	Blue	Blue
E3.2		Red	Red	Red	Red	Red	Red	Blue	Blue	Blue	Blue	Purple	Purple
E3.3		Red	Red	Red	Red	Red	Red	Blue	Blue	Blue	Blue	Blue	Blue
G1		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G2		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G1+G2		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G3		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G1+G2+G3		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G4.1		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G4.2		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G4.1+G4.2		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G4.3		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G4.1+G4.2+G4.3		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
Probability of discovery		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey

Co

		Technical Feasibility (F) Categories											
		F1.1	F1.2	F1.3	F2.1	F2.2	F2.3	F3.1	F3.2	F3.3	F4.1	F4.2	F4.3
E1.1		Green	Green	Green	Yellow	Yellow	Yellow	Grey	Grey	Grey	Grey	Grey	Grey
E1.2		Green	Green	Green	Yellow	Yellow	Yellow	Grey	Grey	Grey	Grey	Grey	Grey
E2		Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Grey	Grey	Grey	Grey	Grey	Grey
E3.1		Red	Red	Red	Red	Red	Red	Blue	Blue	Blue	Blue	Blue	Blue
E3.2		Red	Red	Red	Red	Red	Red	Blue	Blue	Blue	Blue	Purple	Purple
E3.3		Red	Red	Red	Red	Red	Red	Blue	Blue	Blue	Blue	Blue	Blue
G1		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G2		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G1+G2		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G3		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G1+G2+G3		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G4.1		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G4.2		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G4.1+G4.2		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G4.3		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
G4.1+G4.2+G4.3		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
Probability of discovery		Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey

Conclusions

Mining Waste

Promising for raw materials/CRM

Stock low compared to primary mining

Extraction need combination of other RM maybe with primary

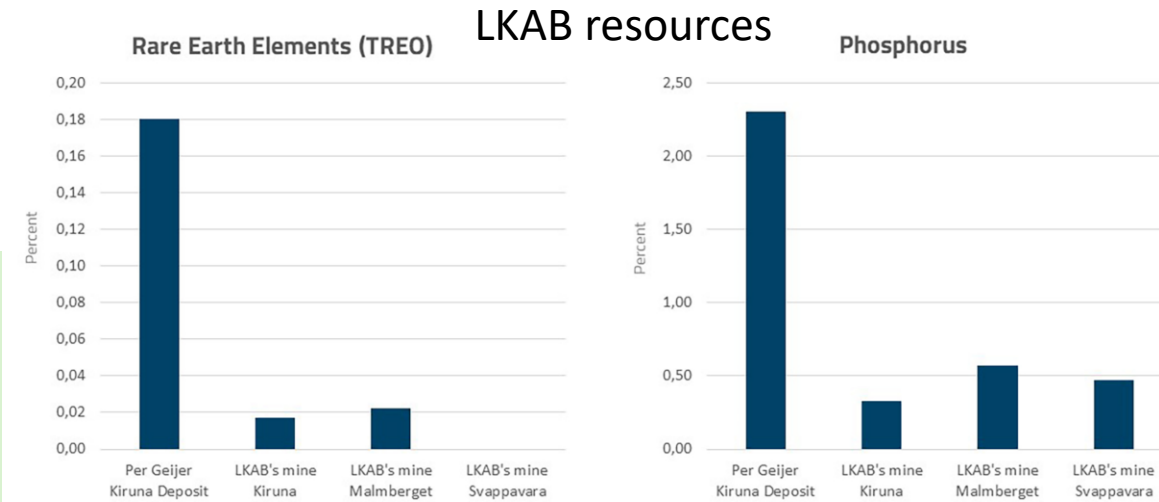
Not all mining waste is viable for recovery

Tonnage can be well determined/known

Grade must be analysed

Permitting must be clear otherwise no extraction/recovery

UNFC highlights permitting differences/hurdles compare to primary



Source: LKAB 2023-06-12



Thank you



Photo Ronald Arvidsson

"THE VIEWS EXPRESSED ARE THOSE OF Ronald Arvidsson AND/OR SGU AND DO NOT NECESSARILY REFLECT THE VIEWS OF THE UNITED NATIONS."